

1 Introduction

The literature of 1999 is covered in this chapter, which aims to report and appraise newly-published chemistry of the amino acids, with some biological aspects covered to provide clarification of the chemical content of particular studies. A few references deal with literature appearing a little earlier (from late 1998) and also into the early part of 2000.

Literature citations forming the basis for this chapter have been found through *Chemical Abstracts* (Volume 130, Issue no. 11 to Volume 132, Issue no. 9 inclusive), and from searches of major journals that are favoured by authors of relevant material.

Excessive fragmentation by authors and lax refereeing is responsible to a significant extent for the ever-increasing number of references for this chapter. This chapter's policy for dealing with papers reporting obvious results, is to group such papers together without detailed comment on any of them. Conference proceedings are not covered in detail and the patent literature is excluded.

As usual, the carboxylic acid grouping is understood to be implied by the term 'amino acid' for the purposes of this chapter, though interest in boron and phosphorus oxyacid analogues, and also in sulfonic acid analogues, is continuing to grow. Methods applicable for the synthesis of α -aminoalkaneboronic acids, α -aminoalkanesulfonic acids, and α -aminoalkanephosphonic acids and other phosphorus oxyacids are usually extensions of standard methods in the amino carboxylic acid field, and representative examples of syntheses of amino oxyacid analogues are mixed in with corresponding methods for amino carboxylic acids in appropriate locations in this chapter.

2 Textbooks and Reviews

Most of the relevant material under this heading is mentioned in later sections of this chapter. The following sources are listed here where more general topics within amino acid science are reviewed.

Textbooks covering amino acids to a significant extent include protein reviews,¹ plant amino acids,^{2,3} peptides,⁴ and metabolism.⁵

Reviews have appeared, of roles for D-aspartic acid in animal tissues,⁶ glycine transport systems,⁷ biotransformations,⁸ PNA,⁹ and selenocysteine, the twenty-first coded amino acid.¹⁰ Recommended 1- and 3-letter abbreviations for selenocysteine are U and Sec, respectively¹¹ (a website, [http://www.chem.qmw.ac.uk/iupac/Amino Acid/](http://www.chem.qmw.ac.uk/iupac/Amino%20Acid/), is available for all current IUPAC IUB amino acid and peptide nomenclature pronouncements).

Some interesting amino acid papers that do not fall naturally into a section in this chapter are located here. The seventh paper in an idiosyncratic series on orismology (the science of defining words) suggests that the trivial amino acid names have an effect in stimulating research.¹² More important is an unexplained finding that amino acid infusion of a patient during general anaesthesia induces thermogenesis and prevents post-operative hypothermia and shivering, and hospitalization may thereby be shortened.¹³

3 Naturally Occurring Amino Acids

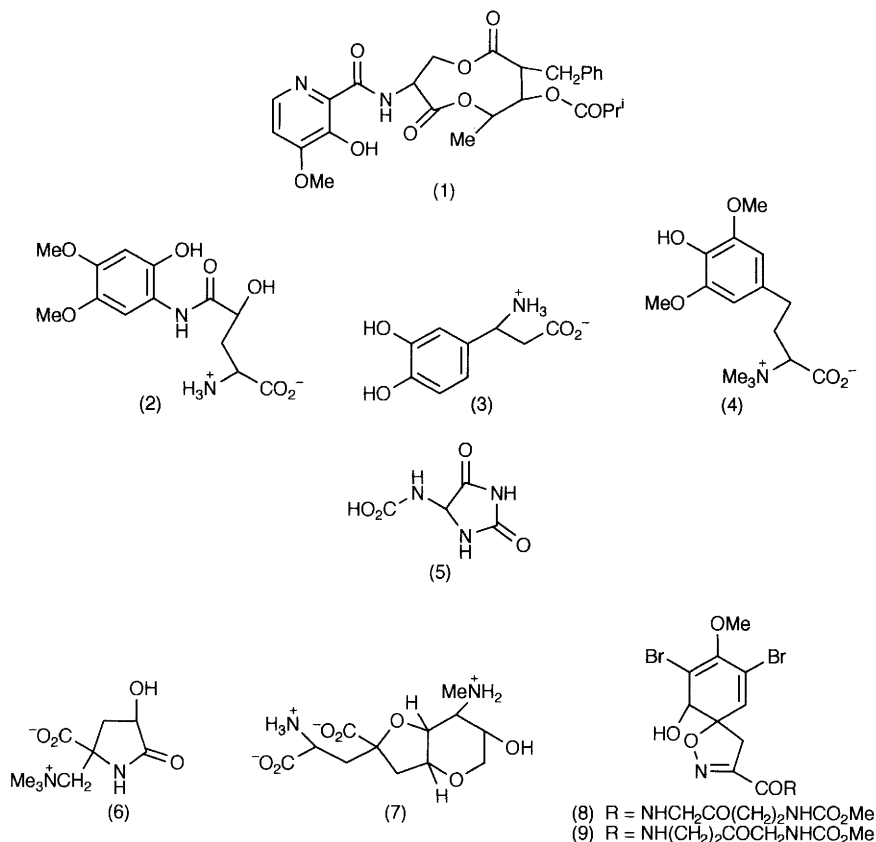
3.1 Occurrence of Known Amino Acids. – This section reports unusual contexts in which known amino acids appear, and these reports can include the most familiar amino acids – glycine as its N-[3-(D-13'-methyltetradecanoyloxy)-15-methylhexadecanoyl] derivative constitutes more than 5% of the lipids of *Cyclobacterium marinus*,¹⁴ and serine appears in UK-2A (1) from *Streptomyces* sp. 517-02.¹⁵ Ethiin (*alias* S-ethyl-L-cysteine sulfoxide) has been found for the first time in alliin.¹⁶ Justiciamide (2), an amide of (2S,4S)-threo- γ -hydroxyglutamic acid found in *Justicia ghiesbreghtiana*, is in the same category of novel derivatives of known amino acids,¹⁷ as is N-acetyl aminomalonic semialdehyde AcNHCH(CHO)CO₂H shown to be the acetyl derivative of the 'lost C₃ fragment' that is a side-product in the biosynthesis of thyroxine (rather than dehydroalanine, as accepted for more than 50 years).¹⁸

2-Amino-3-cyclopropylbutanoic acid accompanies the known 2-amino-5-chloropent-4-enoic acid in the toxic fungus *Amanita castanopsidis*.¹⁹ (R)- β -DOPA (3) constitutes 2% of the dry weight of the mushroom *Cortinarius violaceus* in the form of its iron(III) complex.²⁰

The betaine solorinine (4) previously located in the Canadian lichen *Solorina crocea*, is now shown to be widespread in Pettigeraceae, accompanied in *Pettigera praetextata* by its homologue (NMe₂ instead of NMe₃⁺).²¹

Dehydrotryptophan appears in the form of its dioxopiperazine, dipodazine, in *Penicillium dipodomyis* and *Penicillium nalgiovense*.²² The easy formation of the 2,2'-bi-indole grouping established for the reaction of tryptophan with an aldehyde²³ is seen in the ditryptophan crosslink, a prominent feature of the fascaplysins.²⁴ Cysteine sulfenic acid occurs in proteins and provides an unusually stable example of this fleeting sulfur functional group.²⁵

3.2 New Naturally Occurring Amino Acids. – The claim to have isolated (2,5-dioxo-4-imidazolidinyl)carbamic acid (5) from *Cistanche deserticola* Y. C. Ma requires some reconsideration for the predictable instability of this

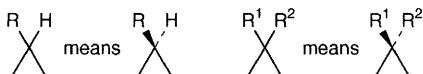


structure (carbamic acids are recognized to be artefacts created during isolation procedures and α -aminoglycine derivatives are easily hydrolysed).²⁶ Uncertainty should not however surround the claims for dysibetaine (6), a new α,α -disubstituted α -amino acid from the marine sponge *Dysidea herbacea*,²⁷ and (–)-dysiherbaine (7; see also ref. 268) from the same source.²⁸ The Caribbean sponge *Plakortis simplex* produces (S)-2-amino-4-ethylpent-4-enoic acid.²⁹

Novel bromotyrosine derivatives (8, 9) from the sponge *Aplysina cauliformis* possess cytotoxic properties.³⁰

3.3 New Amino Acids from Hydrolysates. – Acylated or amidated versions of new amino acids are covered in this section, whether or not the reported work

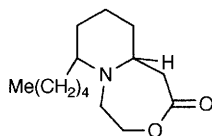
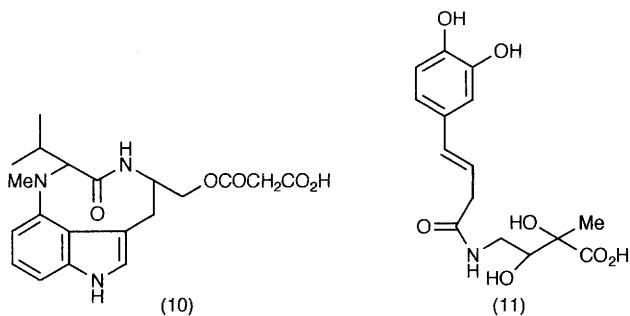
Three-dimensional features of molecules are depicted throughout this Chapter as follows: horizontally-ranged atoms and bonds and ring atoms are to be understood as being in the plane of the paper; substituent atoms and groups attached to these are to be understood to be ABOVE the page if ranged LEFTWARDS and BELOW the page if ranged RIGHTWARDS



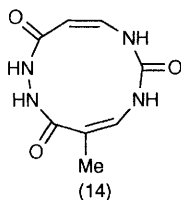
actually included hydrolysis of the derivatives to the parent compounds. Peptides and depsipeptides are the usual source of these new amino acids, and polyoxypeptins A and B from a *Streptomyces* sp. (which show potent apoptosis-inducing properties) are notable not only in containing (2S,3R)-3-hydroxy-3-methylproline in the former compound, but other unusual amino acids also (3-hydroxyisoleucine, N-hydroxyvaline, N-hydroxyalanine, piperazic acid, 5-hydroxyhexahydropiperazine-3-carboxylic acid).³¹ The cyclic dipeptide (–)-indolactam (10) from *Streptomyces blastmyceticum* has been characterized.³²

Higher homologous amino acids are well represented. Five ψ -cyclotheonamides (new cyclic peptides from the marine sponge *Theonella swinhoei*), contain α -ketohomoarginine and vinyllogous tyrosine moieties, and are effective as serine protease inhibitors.³³ Zelvomycin from *Streptomyces* sp. 1454-19 is a cyclic peptide containing several unusual features.³⁴ Aeshynomate (11) is a derivative of a new γ -amino acid from *Aeshynomene indica* L.;³⁵ calvine (12) with its 2-epimer (13) derives from the ladybird beetle (*Calvia*);³⁶ and the 11-membered ring (14) is a component of the alga *Sargassum vachellianum*.³⁷

Cyclopentenosine (a new trifunctional crosslinking amino acid from elastin hydrolysates) is a cyclopent-2-en-1-one and $\alpha\beta,\gamma\delta$ -unsaturated aldehyde, and its imine-enamine tautomers and enantiomers, formed from three allysine residues.³⁸



(13) has the side-chain below the plane of the ring



4 Chemical Synthesis and Resolution of Amino Acids

Sections 4 and 6.3 of this chapter should be consulted by readers seeking syntheses of particular amino acids, but a considerable degree of cross-referencing has been included to aid searches.

Several reviews of standard syntheses, most of them lacking depth and critical appraisal, have been published: general surveys,^{39,40} synthesis of aspartic acid β -semi-aldehyde,⁴¹ uses of β -lactams in syntheses of α - and β -amino acids,⁴² synthesis of pipercolic acids and derivatives,⁴³ synthesis of lipidic amino acids,⁴⁴ large-scale synthesis of non-natural amino acids employing enzymes,⁴⁵ and syntheses of γ -aminobutyric acid analogues.⁴⁶

Discussion of isotopically-labelled amino acids is distributed throughout this chapter: syntheses of $[^2\text{H}]$ -,^{345,694,847,984} $[^{11}\text{C}]$ -,^{167,237,374,924} $[^{13}\text{C}]$ -,^{186,345} $[^{15}\text{N}]$ -,^{345,353} $[^{18}\text{F}]$ -,^{236,287,969-972} $[^{99\text{m}}\text{Tc}]$ -,⁹³² and $[^{128}\text{I}]$ -isotopomers⁹⁷³ are represented.

Syntheses of phosphorus oxyacids^{58,59,71,72,80,142,181,182,218,220,375,407,460,715,721} and sulfur oxyacids⁷⁶³ are located in sections determined by the underlying functional group chemistry.

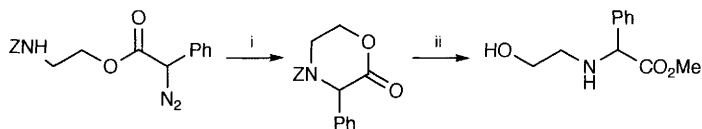
4.1 General Methods for the Synthesis of α -Amino Acids, Including Enantio-selective Synthesis. – The various approaches are grouped into conventional categories as in preceding Volumes, and most of the papers are merely listed or given only brief comment where no new methodology is involved.

4.1.1 Amination of Alkanoic Acid Derivatives by Amines and Amine-related Reagents. The standard Gabriel reaction protocol applied to the reaction of fluoroarylamines and methyl α -bromoisovalerate under phase-transfer catalysis conditions yields corresponding N-arylvalines.⁴⁷ Another down-to-earth study describes continuous production of glycine from monochloroacetic acid through catalysed ammonolysis.⁴⁸ α -Halogeno- α -phenylselenoesters give 1,2,3,4-tetrahydroisoquinoline-1-carboxylic acid esters through Lewis acid-catalysed reaction with N-toluene-p-sulfonyl- β -phenylethylamines.⁴⁹

Further examples of aminolysis by benzylamine of α -halogeno-esters $\text{Br}(\text{CH}_2)_3\text{CHBrCHRCO}_2\text{Et}$ exploiting kinetic dynamic resolution (Volume 31, p. 7) achieve diastereoisomeric excesses of 98% (and no less than 85%).⁵⁰ Reaction of ammonia with chloroform and an aldehyde $[\text{RCHO} \rightarrow \text{H}_3\text{N}^+ \text{CHRCO}_2^-]$ can be guided to favour one enantiomer when β -cyclodextrin is present.⁵¹

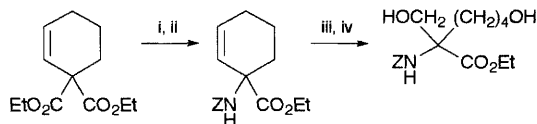
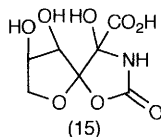
More roundabout, but still simple, amination procedures start with ketones *via* oximes (leading to β -alkoxy- α -amino acids)⁵² and insertion of a carbene into an N–H bond (Scheme 1).⁵³ Diethyl azodicarboxylate as aminating agent for enolates of (S,S)-(+)-pseudoephedrine amides $\text{ArCH}_2\text{CONHCHMeCH}(\text{OH})\text{Ph}$ gives good stereoselectivity.⁵⁴

A review has appeared of amination of silyl enol ethers and glycol derivatives by a nitridomanganese complex.⁵⁵ Cyanate as aminating species is featured in conversion of dehydroascorbic acid into (15), an unusual reaction



Reagents: i, $\text{Sc}(\text{OTf})_3$, Δ , benzene; ii, H_2 -Pd/C, MeOH

Scheme 1

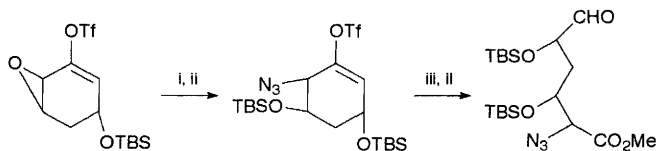


Reagents: i, pig liver esterase; ii, diphenyl phosphoryl azide, NEt_3 then PhCH_2OH ; iii, $\text{O}_3/\text{CH}_2\text{Cl}_2$; iv, NaBH_4 , EtOH

Scheme 2

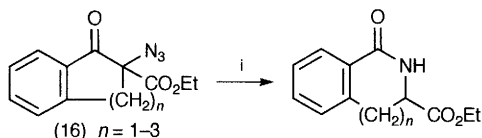
product that releases cyanate when in alkaline solution (this corrects the information in an earlier abstract used to obtain material in Volume 30, p. 5).⁵⁶ Prochiral malonates subjected to pig liver esterase-catalysed hydrolysis give half-esters from which an α -hydroxymethyl α -amino acid (e.g. the myriocin precursor in Scheme 2) may be obtained using cyanate.⁵⁷ Analogous treatment of diisopropyl α -chloroacetoxyposphonates prepared from aliphatic aldehydes and lipase resolution gives phosphonic acid analogues of coded L-amino acids (valine, leucine, isoleucine, methionine) and α -aminobutyric acid.⁵⁸ 1-Amino-2-hydroxypropanephosphonic acid and 1-amino-2-hydroxy-2-phenylethanephosphonic acid have been prepared.⁵⁹

Conversion of methyl α -bromo-esters into corresponding azides *en route* to α -amino acids continues to be a popular approach, radical bromination of carbohydrate C-glycosides giving tetrahydrofuran-based α -amino acids.⁶⁰ Preparation of α -azido-esters through epoxide opening (Scheme 3),⁶¹ also applicable to the preparation of α -azidovinyl esters, e.g. $\text{Pr}^n\text{CH}=\text{CH}(\text{N}_3)\text{CO}_2\text{Et}$ when using diphenyl phosphoroazide,⁶² emphasizes the favoured regioselectivity for the process. α -Azido- β -keto-esters (16 in Scheme 4) undergo Schmidt rearrangement accompanying Bu_3SnH reduction, unusually involving radical intermediates.⁶³



Reagents: i, tetramethylguanidinium azide; ii, TBSCl with imidazole; iii, O_3 , MeOH then NaHCO_3

Scheme 3



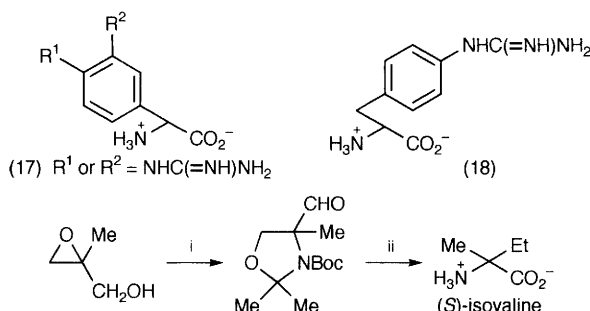
Reagents: i, Bu_3SnH in refluxing benzene

Scheme 4

Asymmetric aminohydroxylation of alkenes gives β -aminoalkanols (*e.g.* the synthesis of the Abbott aminodiol⁶⁴) from which corresponding α -amino acids may be obtained, illustrated in preparations of phenylglycines and phenylalanines (17 and 18 respectively) designed as conformationally restricted L-arginine analogues.⁶⁵ The enantioselectivity of the $(\text{DHQ})_2\text{-AQN}$ aminohydroxylation system is dependent on the structure of the $\alpha\beta$ -unsaturated aryl esters which the methodology has been applied.⁶⁶ Uses of the reaction have been reviewed.⁶⁷

Aldols from chiral aldehydes and (4-methylphenylthio)nitromethane give oxiranes through oxidation with a metal alkyl peroxide, aminolysis giving α -amino acid thioesters,⁶⁸ also obtainable from N,N-disubstituted 2-aminoalken-2-als $\text{R}^1\text{CR}^2=\text{C}(\text{NR}^3)_2\text{CHO}$ through addition of a thiol through an unusual 1,3-shift of the initial 1,2-adduct.⁶⁹

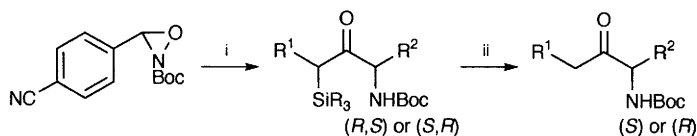
(R)-2-Methylglycidol is the starting point for a synthesis of (S)- and (R)-N-Boc- α -methyl serinal acetonides (Scheme 5), which can be used to prepare (R)-



Reagents: i, literature method; ii, see text

Scheme 5

and (S)- α -methyl- α -amino acids respectively without racemization, through Wittig reaction with $\text{Ph}_3\text{P}^+\text{Me Br}^-$ and hydrogenation.⁷⁰ Related ring-opening syntheses include conversion of 2-methylaziridine-2-phosphonic acid esters into α -amino- α -methylphosphonic acids (including α -methyl-‘phosphono-phenylalanine’),⁷¹ and corresponding use of homochiral N-toluene-p-sulfinylaziridine-2-phosphonates,⁷² and reductive opening of homochiral substituted aziridine-2-carboxylates (polymethylhydrosiloxane-Pd/C).⁷³ A route from β -enamino esters to α -amino- β -esters through reaction with ethyl N-[(4-nitrobenzenesulfonyl)oxy]carbamate is thought to involve an aziridine intermediate.⁷⁴ Conversion of N-Boc-oxaziridines into α -aminoketones proceeds with moderate enantiomeric purity through reaction with α -silyl ketones (Scheme 6).⁷⁵

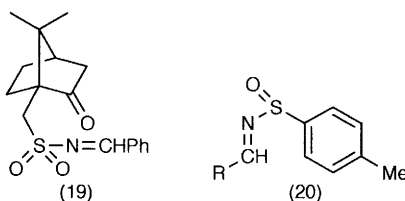


Reagents: i, $\text{R}^1\text{CH}(\text{SiR}_3)\text{COCH}_2\text{R}^2$, LDA/THF; ii, TBAF, KH_2PO_4 , NH_4F , HF/THF

Scheme 6

4.1.2 Carboxylation of Alkylamines and Imines, and Related Methods. Control by the N-protecting group permits (–)-sparteine-catalyzed reaction of $\text{BzIN}(\text{SiR}_3)\text{CO}_2\text{Me}$ with EtMeCHLi and carboxylation with CO_2 to give either enantiomer of phenylglycine.⁷⁶ Direct asymmetric α -carbalkoxylation of an amine, using an enantiopure carbonate as a chiral CO_2 synthon for ring-opening an achiral zircona-aziridine derived from Cp_2ZrCl_2 , exploits the dynamic kinetic resolution principle, and leads to α -amino acid esters in good enantiomeric purity (Volume 29, p. 7).⁷⁷

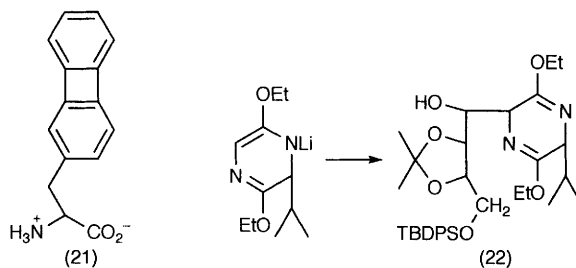
Reaction of an N-benzylimine with methyl chloroformate gives the corresponding amino acid ester, used for preparation of 9-aminofluorene-9-carboxylic acid⁷⁸ and the 4,5-diaza-analogue.⁷⁹ Analogous use of a chiral sulfur imine (19 or 20) with a metal phosphite leads to α -amino phosphonic acids.⁸⁰ Alkylation at a methylene group adjacent to imine and chiral sulfoxide groupings in $\text{R}^1\text{OCH}_2\text{C}(=\text{NR}^2)\text{CH}_2\text{S}(\text{O})\text{Tol}$ offers the opportunity for general α -amino acid synthesis, illustrated for 4-substituted 2-aminoadipic acids.⁸¹



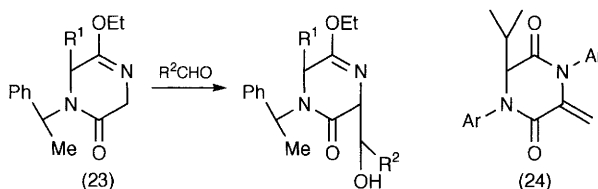
Alkylation of amines by nitromethane and alkaline permanganate oxidation of the nitromethyl derivative is an indirect carboxylation process that is clearly limited to substrates that can withstand these conditions.⁸²

4.1.3 Use of Chiral Synthons in Amino Acid Synthesis. Whereas chiral auxiliaries feature frequently in syntheses of α -amino acids, and are also covered in other sections, some have become identified with routes to amino acids through the names of their creators, and are covered here. Although these synthons are usually glycine derivatives, their use is covered here because papers describing the use of simple glycine derivatives in amino acid synthesis are covered in section 4.1.7.

The standard Schollkopf route employing a cyclized L-valylglycine [an '(R)- or (S)-2-isopropyl diketopiperazine'] or a 3,6-dialkoxy-dihydropiperazine (a 'bis lactim ether') derived from it by O-alkylation is illustrated for syntheses of 5-hydroxylysine,⁸³ 3-(R)- and (S)-carboxyphenyl-(S)-prolines,⁸⁴ 2-(3'-alkyl-2'-

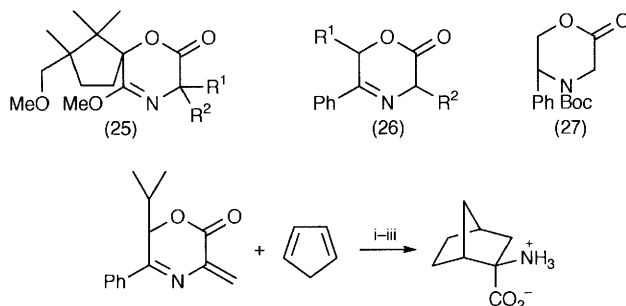


carboxycyclopropyl)glycine,⁸⁵ the biphenylene analogue (21) of phenylalanine and its benzocyclobutane analogue,⁸⁶ (2S)-2-amino-3-(1H-indol-4-yl) propanoic acid,⁸⁷ the β -hydroxy- α -amino acid obtained from (22) using the lithium azanolate of the bislactim ether, *en route* to 1-deoxygalactostatin,⁸⁸ (2S,3R)- β -hydroxy-3'-isopropenyltyrosine,⁸⁹ (–)-sparteine-catalysed aldolization of ethyl 3,6-diethoxy-2,5-dihydropyrazine-2-carboxylate in highly enantioselective fashion,⁹⁰ use of a 2-(3-trimethylsilylethyn-1-yl) bislactim ether for substituted tryptophan synthesis.⁹¹ Variants of the process are represented in aldolization of the N-[(S)-2-phenylethyl] synthon (23) to give β -hydroxy- α -amino acids⁹² and in conjugate addition of organocuprates to the dehydroalanine homologue (3S)-N,N'-bis(p-methoxybenzyl)-3-isopropyl-6-methylenepiperazine-2,5-dione (24).⁹³ A particularly interesting use of the latter approach establishes moderate to high diastereoselectivity in addition reactions of carbon radical species.⁹⁴ The leaving group of the electrophile used in Schollkopf bislactim ether alkylation affects the diastereoselectivity of the process, with diphenyl phosphate best in this context, compared with tosylate and bromide.⁹⁵



Further interest shown in 6-substituted piperazine-2,3,5-triones has been rewarded with the finding that alkylation by methyl bromoacetate at C-6 accompanies the expected N-alkylation, so opening up a useful synthesis of α,α -disubstituted amino acids.⁹⁶

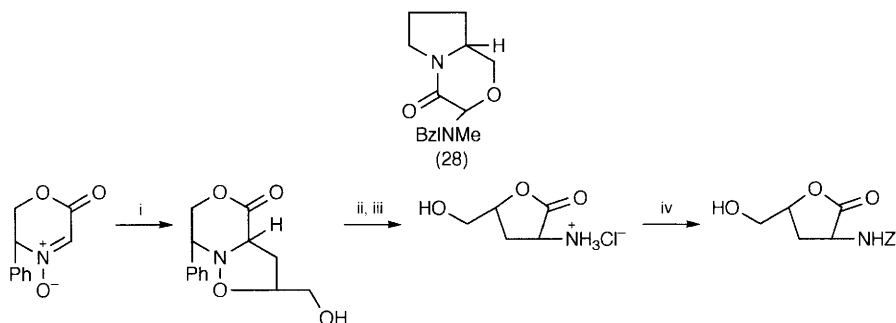
The analogous use of chiral morpholinones continues to develop into novel areas, illustrated with the homochiral synthon (25) used in syntheses of α,α -disubstituted amino acids,⁹⁷ and Diels-Alder reactions of a dehydroalanine relative (Scheme 7).⁹⁸ (S)- α -Methyl- α -amino acids have been prepared from 3,6-dihydro-2H-1,4-oxazin-2-ones (*i.e.*, 26) through mild phase transfer-catalysed alkylation or allylation.⁹⁹ The particular synthon (27) used for preparations of L-[3-¹³C]phenylalanine and tyrosine (using [α -¹³C]benzyl bromides made through standard routes from ¹³CO) is now frequently called Dellaria's oxazinone.¹⁰⁰ L-[α -¹³C]Aspartic acid has been prepared from the



Reagents: i, MePh, rt for 3h then 2M HCl, H_2 -Pd/C; ii, 6M HCl, 150 °C; iii, propylene oxide, EtOH, reflux

Scheme 7

[2- ^{13}C]version of this oxazinone (prepared from phenyl [2- ^{13}C]bromoacetate and (S)-2-phenylglycinol).¹⁰¹ The L-proline-derived synthon (28) offers a synthesis of methyl esters of N-methyl-L- α -amino acids through a conventional alkylation and ring cleavage sequence.¹⁰² (R)-5,6-Dihydro-5-phenyl-1,4-oxazin-2-one N-oxide seems to present a useful entry to a clavalanine synthesis intermediate through reaction with allyl alcohol (Scheme 8).¹⁰³

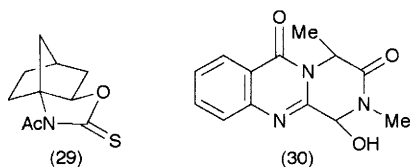


Reagents: i, $\text{CH}_2=\text{CHCH}_2\text{OH}$, MgBr_2 , $\text{ClCH}_2\text{CH}_2\text{Cl}$; ii, H_2 -Pd(OH) $_2$ /C; iii, HCl-EtOH; iv, ZCl, aq. NaHCO_3

Scheme 8

Oppolzer's camphorsultam is featured in syntheses with glyoxylic acid (ref. 196) and in synthesis of β -amino acids (ref. 427).

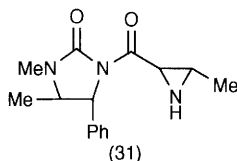
Addition of the potassium salt of (R)- or (S)-4-phenyloxazolidin-2-one to monosubstituted nitroalkenes proceeds with good diastereoselectivity.¹⁰⁴ Further applications have been reported for the camphor-derived oxazoline-thione (29) that has been advocated for Ti-mediated bromination and aldolization [$\text{Ac} \rightarrow \text{Pr}^i\text{CH}(\text{OH})\text{CHBrCO}-$] followed by conventional azidolysis and generation of a primary amino group.¹⁰⁵ Extension of the Evans methodology, in which the aldolization step is followed by displacement of the chiral auxiliary to give the corresponding Weinreb amide followed by Mitsunobu inversion, has been illustrated with an efficient synthesis of a D-erythro- β -methylaspartic acid analogue (the 'amino portion' of the β -amino acid ADDA; see ref. 241).¹⁰⁶ A new synthesis of oxazolidin-2-ones uses 1,2-aminoalkanol



and electrochemically-generated tetraethylammonium peroxydicarbonate, but yields are modest.¹⁰⁷ Further experience has been reported, of applications of N-acyl-5,5-dimethyloxazolidin-2-ones (42) as chiral synthons.^{108,250}

(1S)-1-Hydroxy-(4S)-2,4-dimethyl-2,4-dihydro-(1H)-pyrazino[2,1-*b*]quinazoline-3,6-dione (30) is an effective new chiral electrophilic glycine synthon.¹⁰⁹

4.1.4 Use of Rearrangements Generating a Carbon–Nitrogen Bond. Ring-expansion of chiral N-(α -aminoacyl)aziridine-2-carboximides (31) in highly regio- and stereoselective fashion gives oxazolines from which threonine dipeptides are obtained by mild hydrolysis.¹¹⁰ This route has been used to prepare (2R,3S)- and (2S,3R)- β -hydroxyphenylalanine from a corresponding carboximide.¹¹¹ Uses of the Schmidt rearrangement (ref. 62) and of the Curtius rearrangement (refs. 391, 430, 455, 459, and 794) are covered elsewhere in this chapter.



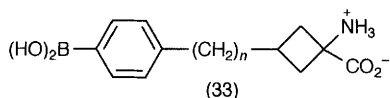
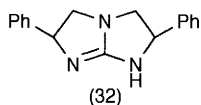
4.1.5 Other Rearrangements. Intramolecular proton transfer after carbonyl group excitation through UV irradiation leads to formation of biradicals from amidoketones. These undergo highly diastereoselective ring closure to give α -amino acids.¹¹²

4.1.6 Amidocarbonylation and Related Multicomponent Processes. Simple syntheses of particular amino acids are covered later in Section 4.5; marginally less primitive routes are represented by preparations of phenylglycine from benzaldehyde, KOH, NH_4OH , and CHCl_3 ¹¹³ and from glyoxylic acid, MeCN, benzene, acetic anhydride, and H_2SO_4 .¹¹⁴ The former of these studies included β -cyclodextrin in the reagent cocktail but the Abstracts source of this information does not indicate the enantiomeric excess achieved.

Amidocarbonylation, the use of carbon monoxide in conjunction with a nitrile and an aldehyde for the preparation of N-acyl α -amino acids, depends on effective palladium catalysis, and work in Beller's laboratory over many years (Volume 31, p. 13) has achieved good results,¹¹⁵ an easily-performed Pd/C-catalysed conversion involving a mixture of amide, aldehyde, CO, LiBr, and

1% H_2SO_4 .¹¹⁶ The corresponding preparation of hydantoins by the palladium-catalysed carbonylation of a mixture of an aldehyde and a urea is a new development.¹¹⁷

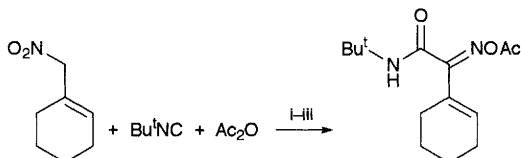
Standard multicomponent approaches are represented in the Strecker synthesis (review, ref. 118) leading from aldehydes to optically-pure α -arylglycines *via* α -aminonitriles when (R)- or (S)-2-amino-2-phenylethanol is used as amine component,¹¹⁹ and to α -methyl- α -arylglycines from methyl ketones when (R)-phenylglycinol is used.¹²⁰ An asymmetric Strecker synthesis of α -substituted and α,γ -disubstituted glutamic acids is based on involvement of (S)-phenylglycinol as esterifying agent for a γ -keto-acid.¹²¹ All four isomers of 1-amino-2-hydroxycyclohexanecarboxylic acid¹²² have been prepared analogously using (R)- or (S)-2-phenylethylamine as amine component, leading to 87–98% enantiomeric excesses; a practical observation in this study, that cleavage of a benzyl–nitrogen bond was accomplished by concentrated sulfuric acid, should be worth following up. An asymmetric Strecker synthesis of D-alloisoleucine is based on the easy availability of (S)-2-methyl-1-butanol,¹²³ and further use of the chiral sulfinamide TolSONH₂ (see also ref. 72) has been demonstrated for synthesis of syn- and anti- β -fluoro- α -amino acids.¹²⁴ A different approach to the ‘asymmetric Strecker synthesis’ is the use of a chiral catalyst for mediating the condensation of reactants, exemplified by (32) for the process $\text{PhCH}=\text{NCHPh}_2 \rightarrow \text{PhCH}(\text{CN})\text{NHCHPh}_2 \rightarrow \text{D-phenylglycine}$,¹²⁵ and by a Ti-tripeptide Schiff base complex.¹²⁶ Better than 80% yields of aminonitriles with over 99% enantiomeric excess have been achieved in the last-mentioned study. α -Amino aldehydes have been converted into aminonitriles, and these have been proposed for wider use in synthesis as a protected form of their sensitive parents; they can also be put through the standard Strecker reaction to give corresponding α -amino acids.¹²⁷



Synthesis of (33) from the corresponding cyclobutanone illustrates established Bucherer-Bergs methodology.¹²⁸ The ‘three-component boronic acid Mannich reaction’ introduced by Petasis (Volume 31, p. 14), accomplished by mixing an alkenylboronic acid $\text{PhCH}=\text{CHB}(\text{OH})_3$, an amine $\text{BocNHCH}_2\text{CH}_2\text{NH}_2$, and an aldehyde (glyoxylic acid) at room temperature in methanol or dichloromethane, gives $\text{PhCH}=\text{CHCH}(\text{CO}_2\text{H})\text{NHCH}_2\text{CH}_2\text{NH}_2$ in 88% yield.¹²⁹

Further development of the Ugi four-component (4CC) condensation is described in synthesis of PNA monomers,¹³⁰ in the use of (β -isocyanoethyl) alkyl carbonates $\text{CNCMe}_2\text{CHOCO}_2\text{R}$ so as to lead to N-acyl α -amino acid esters and avoid the troublesome conversion of secondary amide to ester needed in the standard Ugi route;¹³¹ in the use of ethyl glyoxylate,¹³² and using an N-Boc- α -amino aldehyde.¹³³ The first example of a multi-component

condensation using a nitro-compound, an isocyanide and acylating agent (Scheme 9) giving α -oximino-amides, has been reported.¹³⁴ An otherwise routine Ugi 4CC uses microwave assistance in an application of solid-phase methodology.¹³⁵ An erratum¹³⁶ withdraws a claim¹³⁷ to have accomplished the first asymmetric Ugi 4CC-synthesis, through use of protected galactosylamine or arabinosylamine and o-isocyanobenzyl alcohol tri n-butylsilyl ether, in view of a prior demonstration by Kunz and Pfrengle (Volume 21, p. 7).



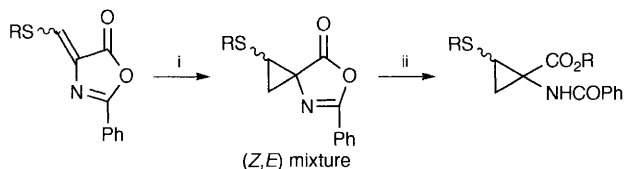
Reagents: i, MePh, NEt₃, 12 h; ii, evaporate; iii, chromatography over SiO₂

Scheme 9

4.1.7 From Glycine Derivatives and from Imines of Glyoxylic Acid Derivatives.

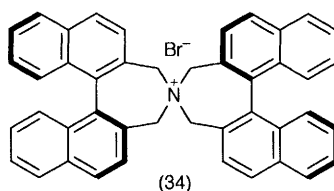
Diethyl acetamidomalonate is one of the longest-used glycine synthons, and used in routes to L-azatyrosine (alkylation by 5-hydroxy-2-bromomethylpyridine O-benzenesulfonate, and completed with an enzymic resolution),¹³⁸ to aryl-substituted 1,2,3,4-tetrahydroisoquinolin-3-carboxylic acids designed as conformationally restrained phenylalanine analogues (alkylation by α,α -dibromo-4-nitro-o-xylene and routine ensuing steps),¹³⁹ and to N-acetyl β -trifluoromethyltryptophan.¹⁴⁰ D- and L- β -(Pyrid-4-yl)alanine have been prepared by this route with resolution through enzymic hydrolysis of the intermediate ethyl 2-acetamido-3-(pyrid-4-yl)propionate.¹⁴¹

Equally long in use, the azlactone synthesis employing a 2-substituted oxazol-5(4H)-one as alkylation substrate has served for routes to α -(triphenylphosphanyl)glycine,¹⁴² and 2-alkyl- and 2-arylsulfanyl-1-aminocyclopropanecarboxylic acids (Scheme 10).¹⁴³ A standard feature of the azlactone synthesis is the ring-opening step, brought about by simple nucleophiles [ethanolysis of 4-(N,N-dimethylaminomethylidene)oxazolones with NaOEt in EtOH¹⁴⁴] and continuing efforts are being made to turn this into an enantioselective operation [(–)-cinchonine in MeOH giving (S)-benzoylamino acid methyl esters with 10–33% e.e.,¹⁴⁵ while corresponding preparation of N-benzoylamino acid isopropyl esters using titanium (R,R)-TADDOLates based on the kinetic resolution principle achieves better than 95% e.e. after recrystallization of the products¹⁴⁶].

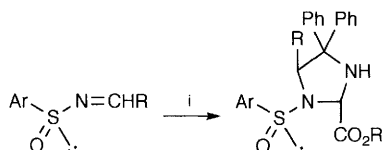


Reagents: i, CH₂N₂ (excess), 1–3 h, Et₂O; ii, EtOH, DMAP

Scheme 10

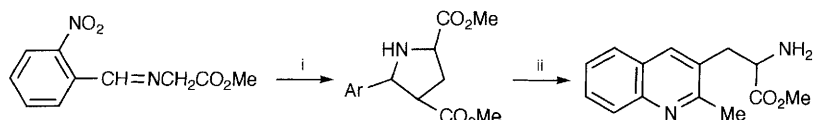


Benzophenone-derived Schiff bases $\text{Ph}_2\text{C}=\text{NCH}_2\text{CO}_2\text{R}$ and N-benzylidene-glycines are major contributors to amino acid synthesis and their chiral phase transfer-catalysed alkylation has become one of the most attractive options, especially (–)-cinchonidine-catalysed alkylation of the tert-butyl ester¹⁴⁷ [review ref. 148; work with N-anthracenylmethyl dihydrocinchonidinium bromide (achieving better than 95% e.e.),¹⁴⁹ and similarly enantioselective aldolization;¹⁵⁰ corresponding use of the C_2 -symmetric chiral quaternary ammonium salt (34) has been described¹⁵¹]. When this procedure is applied to Schiff bases bonded to Wang resin, either enantiomer of the target amino acids can be obtained though e.e. are somewhat modest (51–89%) using cinchonine or tetra-alkylammonium salts of cinchonidine.¹⁵² Amino acid syntheses that do not aspire to enantioselectivity have been described for propargylglycine¹⁵³ and its homologues,¹⁵⁴ and dimethylaminomethylidene glycines.¹⁵⁵ Michael addition to acrylates catalyzed by N,N'-bis[(S)-phenylethyl]guanidine leads to no better than 30% e.e.¹⁵⁶ Enolates of these Schiff bases are reactive ambident 1,3-dipoles when O-palladated, participating readily in [2 + 3]cycloaddition reactions leading to proline analogues.¹⁵⁷ Tris(polypyridyl)ruthenium(I) complexes are efficient phase transfer catalysts for alkylation of these glycine Schiff bases.¹⁵⁸ A rhenium tetracarbonyl – glycine ester Schiff base tetrafluoroborate gives an enolate complex after deprotonation, and its substitution behaviour has been explored.¹⁵⁹ Chiral p-tolylsulfinimides yield diastereoisomerically pure N-sulfinyl imidazolidines through cycloaddition to diphenylmethylidene-glycine Schiff base enolates (Scheme 11).¹⁶⁰ The equivalent process with o-nitrobenzylideneglycinates is illustrated in a route to β -(quinolin-3-yl)-alanines (Scheme 12).¹⁶¹



Reagents: i, $\text{Ph}_2\text{C}=\text{NCH}_2\text{CO}_2\text{R}$ with LDA

Scheme 11

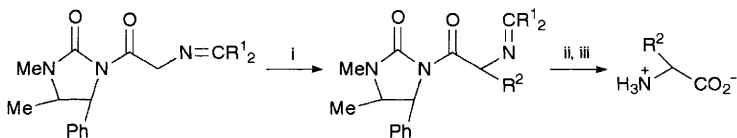


Reagents: i, $\text{MeCOCH}=\text{CH}_2$, DBU, AgOAc in MeCN; ii, H_2 -Pd/C

Scheme 12

Alkylation of pyridoxal Schiff bases of amino acid esters, where the pyridoxal grouping carries an ionophoric (Li^+ or Na^+) chiral glyceryl side-chain, shows useful stereoselectivity.¹⁶²

Aza-allyl carbanions formed from N-alkylideneglycinates by lithiation are versatile synthons for the general preparation of α -amino acids,¹⁶³ a recent application being the preparation of Z- γ -substituted α,β -dehydroglutamic acids.¹⁶⁴



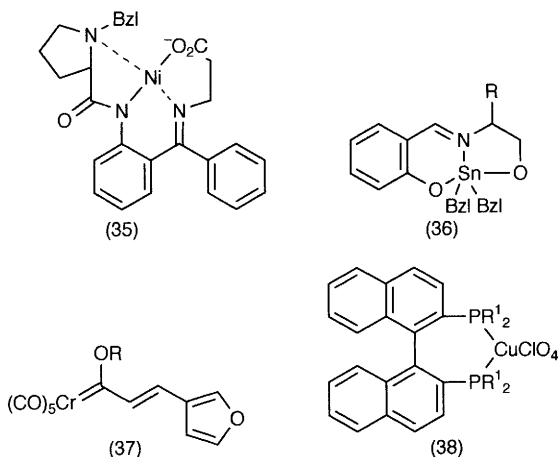
Reagents: i, R^2hal or an acrylic ester/DBU or BEMP; ii, 0.5M HCl then K_2CO_3 ;
iii, LiOH in THF- H_2O then Dowex chromatography

Scheme 13

The alternative approach to asymmetric alkylation of glycine Schiff bases depends on incorporation of a chiral auxiliary, and representative (S)- α -amino acids have been prepared from chiral amides (Scheme 13; $\text{R}^1 = \text{SMe}$ or Ph)¹⁶⁵ and from (R)-(+)-camphor-based glycine or alanine ester imines (3-bromo-2-fluoropropene as alkylating agent yielding (R)-2-amino-4-fluoropent-4-enoic acid from which 2-amino-4-oxopentanoic acid was obtained by drastic hydrolysis¹⁶⁶). Preparation of $[3\text{-}^{11}\text{C}]\text{-L-alanine}$ requires a protocol that can be completed within the hour from the moment of generation of $[^{11}\text{C}]\text{methyl iodide}$, and benefits from using the well-established glycyl-L-proline Schiff base nickel(II) complex (35).¹⁶⁷ Further results from extensive series of reports of this protocol have been published,¹⁶⁸ and a standard application for the synthesis of (2S,3S)-3-methyl- and 3-trifluoromethyl-pyroglutamic acids¹⁶⁹ and (2S,3S)-3-methyl-3-trifluoromethyl- and (2S,3S,4R)-3-trifluoromethyl-4-methyl-pyroglutamic acids¹⁷⁰ extends the interest of Hruby's group in the synthesis of side-chain methyl homologues of common amino acids. An unusual metallated glycine Schiff base [36; $\text{R} = \text{H} \rightarrow \text{R} = \text{CH}(\text{OH})\text{R}^1$] (see ref. 159) has been used in conventional aldolization followed by mild acid hydrolysis (10% hydrochloric acid) to lead to β -hydroxy- α -amino acids.¹⁷¹

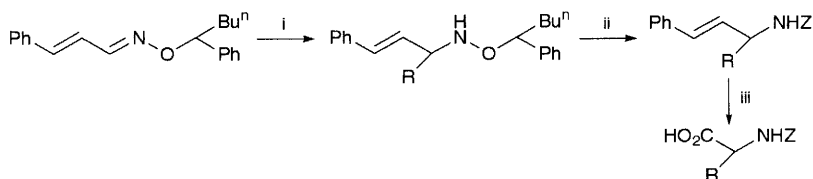
N-Acylglycine esters [hippurate esters of *trans*-2-phenylcyclohexanol;¹⁷² N-Boc-, N-Z-, or N-(toluene-p-sulfonyl)glycine tert-butyl esters¹⁷³] must survive deprotonation by a powerful base prior to alkylation, the formation of chelated enolates by use of LiHMDS-ZnCl_2 being an effective prelude to allylation in the last-mentioned study, and for alkylation through Michael addition of a chiral alkoxyalkenylcarbene chromium(0) complex in a synthesis of 3-substituted glutamic acids [e.g., 3-(furan-3-yl)-L-glutamic acid from 37; $\text{R} = (-)\text{-phenylmenthyloxy}$].¹⁷⁴ R,R-(-)- ψ -Ephedrine-modified glycinamide now has the credential of an *Organic Syntheses* protocol (synthesis of L-allylglycine¹⁷⁵) and continuing improvements in the use of this synthon, and simplification of the methodology of alkylation, have been established.¹⁷⁶

α -Heteroatom-substituted glycine derivatives are increasingly popular as



alkylation substrates; protected α -bromoglycine undergoes alkylation with a nitroalkane anion,¹⁷⁷ and asymmetric alkylation of 2-aza-allyl acetates $\text{Ph}_2\text{C}=\text{NCH}(\text{OAc})\text{CO}_2\text{R}$ with a dialkyl sodiomalonate gives 3-carboxy-L-aspartic acid with better than 93% e.e. with a chiral Pd-catalyst or with (S)-BINAP in MeCN.¹⁷⁸ A similarly effective use of the chiral copper(I) Lewis acid complex (38) in mediating the first examples of asymmetric alkylation of α -alkoxyglycinates has been reported,¹⁷⁹ optimization leading to yields in the 73–93% range and e.e. 70–96%.¹⁸⁰ α -Phosphonoglycine derivatives have been used for the preparation from aldehydes of isoquinoline-3-carboxylates¹⁸¹ and (E)-pyrrolidin-2-ylideneglycinates¹⁸² (see also refs. 142, 218).

More distant glycine relatives are regularly used for the synthesis of α -amino acids, including azidoacetic acid esters (aldolization illustrated with a synthesis of N-Boc-phenylserines¹⁸³) and (R)-o-(1-phenylbutyl)cinnamaldoxime whose benzylidene moiety serves as a latent carboxy group (Scheme 14).¹⁸⁴ α,β -Unsaturated esters prepared from methyl nitroacetate through Knoevenagel



Reagents: i, RM; ii, routine functional group change; iii, $\text{RuCl}_3\text{--HIO}_4$

Scheme 14

condensation with aldehydes undergo asymmetric conjugate addition with dialkylzinc reagents,¹⁸⁵ and the doubly [^{13}C]-labelled form of the synthon gives labelled amino acids through routine elaboration of this route.¹⁸⁶ Modest diastereoselectivity is shown when carbohydrate-derived 2-nitropropionates are homologated by $\text{S}_{\text{RN}}1$ reactions.¹⁸⁷ The nitron $-\text{O}-\text{N}^+\equiv\text{CCO}_2\text{Et}$ is admittedly a remote glycine synthon but functions as such in a preparation of

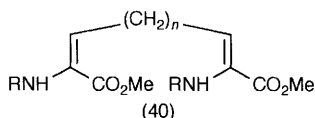
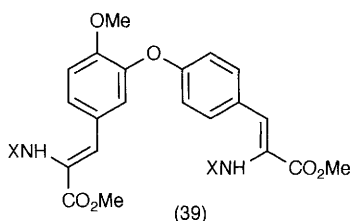
all four stereoisomers of 4-hydroxy-4-methylglutamic acid through cycloaddition to ethyl acrylate followed by *Aspergillus oryzae* protease-catalysed hydrolysis and routine workup.¹⁸⁸ Condensation of cyanofornates $\text{N}\equiv\text{CCO}_2\text{R}$ with active methylene compounds has been used in dehydroamino acid synthesis.¹⁸⁹

Glyoxylic acid and its derivatives give α -carboxyimines $\text{R}^1\text{N}=\text{CR}^2\text{CO}_2\text{R}^3$ that have become increasingly used in α -amino acid synthesis. The usual protocol is *in situ* generation of the imine or the related iminium salt, as in the synthesis of α -aryl- α -amino acid esters from a primary amine, glyoxylate ester, and 1H-benzotriazole,¹⁹⁰ (R)-(-)-thiazolidine-2-carboxylic acid from cysteamine and glyoxylic acid with (2R,3R)-tartaric acid,¹⁹¹ and similar involvement of a nitroalkane to give β -nitro- α -amino acids.¹⁹² Radical additions to glyoxylate imines have given fascinating results, being effected by $\text{O}_2\text{--Et}_2\text{Zn}$ ¹⁹³ or $\text{Et}_3\text{B--RI}$ (to glyoxylic oxime ethers $\text{BzlON}=\text{CHCO}_2\text{Me}$ formed from methyl 2-hydroxy-2-methoxyacetate, the hemiacetal of methyl glyoxylate, and benzyloxyamine,¹⁹⁴ also carried out on oxime ethers anchored to a solid phase¹⁹⁵). Zinc-mediated asymmetric addition of allylic halides to the camphorsultam derivative of glyoxylic acid O-benzyl oxime gives L-azetidine-2-carboxylic acid and its (3R)-phenyl-, naphthyl-, and isopropyl homologues.¹⁹⁶ An alternative use of a standard chiral synthon is seen in a stereoselective Mannich-type reaction of the N-(benzyloxyacetyl)-derivative of the Evans oxazolidinone to $\text{CF}_3\text{C}(=\text{NZ})\text{CO}_2\text{Et}$, to give predominantly (91%) the anti-adduct *en route* to D-erythro- β -hydroxy- α -trifluoromethylaspartic acid.¹⁹⁷

Further results (Volume 31, p. 16) on the ene reaction catalyzed by chiral copper(I) complexes ($\text{CuPF}_6\text{--BINAP}$) of N-toluene-p-sulfonylimines of glyoxylates with alkenes¹⁹⁸ or allylstannanes¹⁹⁹ have been published, and the asymmetric version of this catalytic aminoalkylation procedure has been reviewed.²⁰⁰ Furfural can be considered to be a latent form of glyoxylic acid, and the imine formed with (S)-valinol, protected as the O-trimethylsilyl ether, readily undergoes alkylation by organometallic species, the target N-protected amino acid being released by oxidation of the furyl moiety to the carboxy group.²⁰¹

4.1.8 From Dehydro-amino Acid Derivatives. Progress towards effective procedures for the asymmetric hydrogenation of ' α,β -dehydro- α -amino acids', *alias* 2-aminoacrylic acid homologues $\text{R}^1\text{R}^2\text{C}=\text{C}(\text{NHR}^3)\text{CO}_2\text{R}^4$, continues to depend on catalyst design. Very low enantiomeric excesses result from heterogeneous-catalysed hydrogenation of aminocinnamic acid derivatives in the presence of (-)-cinchonidine or another alkaloid,²⁰² and for a homochiral bicycloheptanediol-derived phosphine,²⁰³ while 99.9% e.e. has been claimed for a homogeneous-catalysed version of the procedure using protected dehydro- α -amino acids with a water-soluble chiral biphosphinite ligand,²⁰⁴ a parallel claim for this first water-soluble ligand has appeared, demonstrating a similar performance.²⁰⁵ Rhodium catalysts carrying a ferrocenyl diamino-phosphine ligand,²⁰⁶ recently-reported rhodium phosphinite complexes,²⁰⁷ 1,2,5,6-di-isopropylidene-3,4-bis(diphenylphosphino)-D-mannitol²⁰⁸ and a

closely similar ligand,²⁰⁹ give almost the same result as does Rh-1,2,5-triphenylphospholane,²¹⁰ and 1,2-bis(isopropylmethylphosphino)benzene,²¹¹ while a poly(acrylic acid) supported rhodium(I)/phosphine-catalysed hydrogenation of acetamidocinnamic acid achieves 89% e.e.²¹² As in earlier years, there are numerous routine reports on this topic, either repeating existing knowledge or providing modest new results (a new tridentate phosphine ligand gives no better than 70% e.e.²¹³). Particular L-amino acids that have been prepared in this way include β -branched allylglycines,²¹⁴ thienyl and furyl analogues of phenylalanine,²¹⁵ isodityrosines from (39),²¹⁶ (S)-2-quinolinyl-alanine,²¹⁷ and bis(glycine)s from (40).²¹⁸



Dehydro- β -acetamidoalkanols and near relatives give similar results in standard asymmetric hydrogenation protocols.²¹⁹

Enamidophosphonates $\text{AcNHC}(=\text{CH}_2)\text{P}(\text{O})(\text{OMe})_2$ have been investigated as substrates for homogeneous asymmetric hydrogenation, with preliminary results suggesting that phosphorus oxyacids will generally follow the pattern of their carbon analogues as would be expected.²²⁰

The equivalent asymmetric alkylation through conjugate addition of a Grignard reagent or organocuprate to (S)-2-acetamidoacrylic acid ethoxycarbonyl phenylmethyl ester has been thoroughly investigated.²²¹ Addition of pyrrole or indole to a chiral 3-alkylidene-dioxopiperazine catalysed by HBr is a useful route to 2-alkyl-tryptophans and pyrrol-2-yl analogues but is troubled by C=C migration,²²² and radical addition (alkylmercury chloride/ NaBH_4) to polymer-supported 2-acetamidoacrylic acid gives modest yields (49–60%).²²³

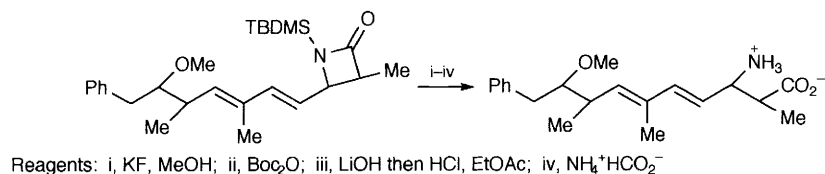
4.2 Synthesis of Protein Amino Acids and other Well-known Naturally Occurring Amino Acids. – The synthesis of coded α -amino acids as targets for trying out new or modified general protocols has been illustrated in the preceding section, and the use of readily available α -amino acids for the synthesis of other amino acids is covered in Section 6.3. Thus, this Section is restricted to (a) biotechnological production of coded α -amino acids, and (b) synthesis of unusual α -amino acids.

Reviews have appeared covering fermentative production of coded α -amino acids,²²⁴ L-alanine,²²⁵ L-lysine,²²⁶ L-threonine,²²⁷ and D-amino acids,²²⁸ enzymic production of L-threonine and L-allothreonine from 3-substituted 2-oxobutanoic acids using leucine dehydrogenase,²²⁹ D-phenylalanine and D-tyrosine, also from corresponding α -keto acids but by a more roundabout route (glutamate racemase, D-amino acid transferase, glutamate dehydro-

genase, formate dehydrogenase),²³⁰ and L-2-aminobutanoic acid (transamination from threonine or aspartic acid to 2-oxobutanoic acid by recombinant *E. coli* K12).²³¹ A preparation of (2S,4R)-4-propylglutamic acid from the α -keto acid is efficiently mediated by glutamic oxalacetic transaminase.²³²

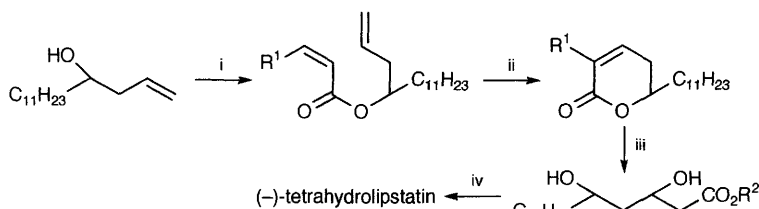
Aliphatic coded α -amino acids have featured in several studies, L-isoleucine being produced from *E. coli* engineered to carry a modified threonine deaminase,²³³ and similarly from strains of *Corynebacterium glutamicum*.²³⁴ Tyrosine-specific enzymes have been involved in commercial production of L-DOPA (tyrosine phenol-lyase),²³⁵ and 6-[¹⁸F]fluoro-L-DOPA (β -tyrosinase with 4-[¹⁸F]fluorocatechol and pyruvic acid).²³⁶ The special requirement of rapid reactions is accommodated in preparations of L-[β -¹¹C]-L-DOPA and L-[β -¹¹C]-5-hydroxytryptophan from L-[β -¹¹C]-DL-alanine catalysed by immobilized L-alanine racemase, D-amino acid oxidase, and β -tyrosinase or β -tryptophanase.²³⁷

Bacterial hydantoinases and carbamoylases are establishing a prominent role in large scale amino acid production;²³⁸ immobilized *Pseudomonas putida* has been applied for production of D-5-(p-hydroxyphenyl)hydantoin,²³⁹ and recombinant *E. coli* D-hydantoinase can be used to give N-carbamoyl D-(4-hydroxyphenyl)glycine.²⁴⁰



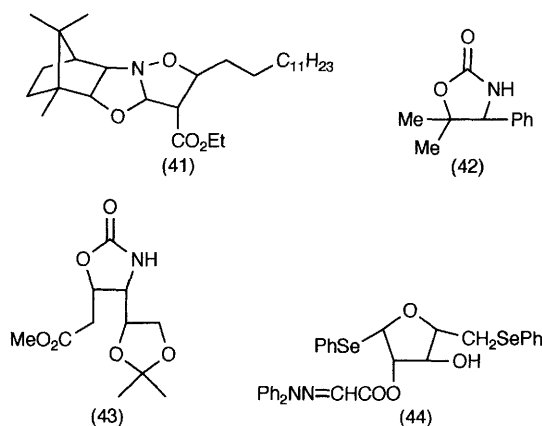
Scheme 15

The more exotic natural amino acids continue to attract novel synthesis methodology, applied to the β -amino acid ADDA (Scheme 15; see also ref. 106),²⁴¹ D,L-hypoglycine A [α -amino- β -(methylenecyclopropyl)propionic acid, through ¹PrMgBr/Ti(OⁱPr)₄-mediated addition of ethyl acetate to vinylacetaldehyde diethyl acetal, followed by amination],²⁴² D,L-coronamic and norcoronamic acids from (E)-methanohomoserine, from which the (1S,2R)-form and allonorcoronamic acids were obtained, though in modest yields;²⁴³ enantiopure aminopolyols and polyoxamic acid derivatives through ring-opening of ethyl *cis*- and *trans*-3-(1',3'-dioxolan-4'-yl)aziridine-2-carboxylates;²⁴⁴ (+)-polyoxins J and L from 4-O-tert-butyl-diphenylsilyl-2,3-isopropylidene-L-threose [vinylmagnesium bromide followed by Ac₂O/py giving the crucial protected substrate ROCH₂CH(OPG)CH(OPG)CH(OAc)CH=CH₂ for azidolysis and routine elaboration²⁴⁵]; (–)-tetrahydrolipstatin (an N-formyl-L-leucine ester) through olefin metathesis of an acrylate ester (Scheme 16;²⁴⁶ a differently-conceived synthesis has been reported²⁴⁷), and through a [2 + 3]nitron cycloaddition leading to intermediate (41);²⁴⁸ the cyclosporin constituent 'MeBmt' [(2S,3R,4R,6E)-3-hydroxy-4-methyl-2-methylamino-oct-6-enoic acid] from a chiral auxiliary acylated by a 2,2-dichlorohex-4-enoyl moiety, treated with Et₃B-(Me₃Si)₃SiH,²⁴⁹ an approach used also with the newly-introduced



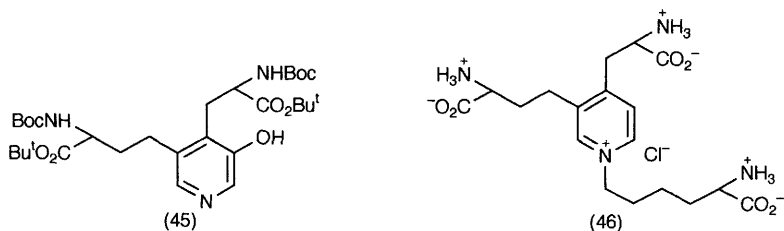
Reagents: i, $R^1CH=CHCOCl$, Et_3N , DMAP; ii, $(PCy_3)_2Cl_2Ru=CHPh$, $Ti(OPr^i)_4$; iii, H_2O_2 – $NaOH$ then $(PhSe)_2$, $NaBH_4$; iv, β -lactone formation, coupling with Z - L -Leu- OH , exchange Z for formyl

Scheme 16



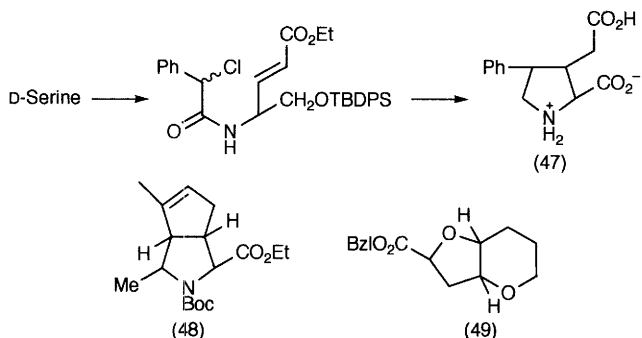
equivalent Evans-type chiral auxiliary (42) from *D*-phenylglycine, *N*-acylated with but-2-enoic acid followed by introduction of the *n*-heptyl group in excellent e.e. *en route* to aplysillamide B (see also ref. 108).²⁵⁰ All these amino acids have been synthesis targets in recent years, as have (–)-detoxinine [newly synthesized from *L*-ascorbic acid *via* (43)²⁵¹], and (+)-furanomycin [prepared from *L*-xylose, with radical cyclization of (44) as a key step²⁵²].

Recognition of the importance of polyfunctional protein crosslinks (+)-pyridinoline and its deoxy homologue has stimulated further exploration of routes for their synthesis (see Volume 30, p. 30), from *Boc-L*-glutamic acid α -*tert*-butyl ester *via* *tert*-butyl (2*S*)-2-(*Boc*-amino)-4-(2-oxiranyl)butanoate,²⁵³ *via* (45),²⁵⁴ or from *tert*-butyl (2*S*)-2-(*Boc*-amino)-6-aminohexanoate.²⁵⁵ A route to the 3-hydroxypyridinium salt, (+)-deoxypyridinoline, starts from the pyridine (46) that is conveniently obtained from Vitamin B₆,²⁵⁶ an alternative



biomimetic synthesis uses protected L-lysine and L-glutamic acid.²⁵⁷ A synthesis of the pyridinium crosslink, pentosidine, from tert-butyl (2S)-2-(Boc-amino)-6-iodohexanoate and an N^δ-(imidazopyridyl)ornithine, has been described (see ref. 939).²⁵⁸

Further kainoid synthesis routes have been established (for a review see ref. 259), mostly continuing to address the main problems of setting up appropriate stereochemical parameters of the three substituents on the tetrahydropyrrole framework in an ever more efficient manner. (–)-α-Kainic acid arises from titanium-mediated diene metallabicyclization of PhOCH₂CR¹=CHCH₂NBzl-CHR²CH=CH₂ (prepared from an L-serine-derived aldehyde; see Section 6.3),²⁶⁰ and from L-pyroglutamic acid *via* ketyl radical cyclization on to an enecarbamate so as to deliver the C-4 substituent.²⁶¹ D-Serine provides a starting point for a synthesis of phenyl allokainoid (47) employing a radical cyclization,²⁶² and addition of 3-trimethylsilylcyclopentene and to a phenylaziridine ensures correct relative stereochemistry in a synthesis of racemic phenylkainic acid.²⁶³ A related route from L-pyroglutamic acid to 5α- and 5β-substituted kainic acids involves stereoselective nucleophilic substitution of the N-acyliminium ion of (48) by organocopper reagents.²⁶⁴



(+)-α-alloKainic acid has featured as the target in routes from a D-serine-derived alkynyleneone, reaction with Et₃Al being followed by palladium-catalysed allylic carbonate reductive transposition,²⁶⁵ and from L-serine by Rh₂(OAc)₄-catalysed CH insertion of an α-diazoacetamide tethered to (S)-4-(buten-3-yl)-2,2-dimethyl-1,3-oxazolidine.²⁶⁶

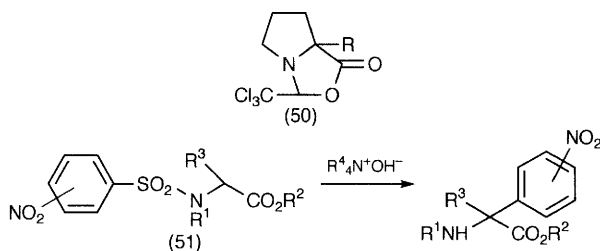
4-Arylkainic acids can be obtained by a highly stereoselective Michael addition reaction of dimethyl 2-oxoglutarate with a nitrostyrene, followed by reduction of the nitro-group, deoxygenation, and epimerization.²⁶⁷

Analogues of the neuroexcitatory amino acid dysiherbaine (7), lacking hydroxy and N-methyl groups, have been synthesized from the Garner aldehyde and the lithium enolate of ester (49).²⁶⁸

4.3 Synthesis of α-Alkyl α-Amino Acids – The particular interest in α-methyl analogues of the coded L-amino acids has extended to more general types of structure under this heading (see also refs. 96, 99). The classical synthesis

routes (hydantoin and Bucherer-Bergs syntheses) have given good service for preparing racemic forms of these derivatives. These methods are less successful for the preparation of enantioselective modifications of α -alkyl α -amino acids, and uses of modifications of the chiral synthons and chiral auxiliaries that have already been covered in this chapter (Section 4.1.3) provide the main strategy. Alkylation of chiral 1,4-benzodiazepin-2,5-diones formed from N-methylisatoic anhydride and (S)-phenylethylamine,²⁶⁹ benzylation of Schiff bases of alanine esters catalysed by (R)-2-hydroxy-2'-amino-1,1'-binaphthyl (up to 68% e.e.)²⁷⁰ or by sodium (R,R)-TADDOLate.²⁷¹

Alkylation of α -amino acid derivatives provides a more direct route to α -alkyl homologues, but usually requires substantial activation of the α -carbon [homologation of 2-(trichloromethyl)oxazolidinone (50; $R=H \rightarrow R=\text{alkyl}$)];²⁷² or other special characteristics as with N-alkyl N-(o- or p-nitrophenyl)sulfonyl-amino acid esters (51) which undergo intramolecular arylation through a N-C rearrangement, though not the Stevens-type route previously assigned to the process.²⁷³ The lithium enolate of methyl N-Boc-O-TBDPS-hydroxyproline undergoes alkylation by an alkyl halide in good yield only when excess HMPA is used (10 eq.), and stereoselectivity depends on the reagent and the N-protecting group.²⁷⁴ S_N1 Nucleophilic cleavage of cyclic sulfamidates derived from an α -alkyl serine should be a versatile new general approach to α -alkyl- α -amino acids.²⁷⁵



4.4 Synthesis of α -Amino Acids Carrying Alkyl Side-chains, and Cyclic Analogues. – The synthesis of ‘non-natural α -amino acids’, most of which are designed either for their potential physiological activity or for use in peptide synthesis, is covered in this section if general synthesis methods are used for their preparation. Examples synthesized from readily available amino acids are mostly covered later in Section 6.3.

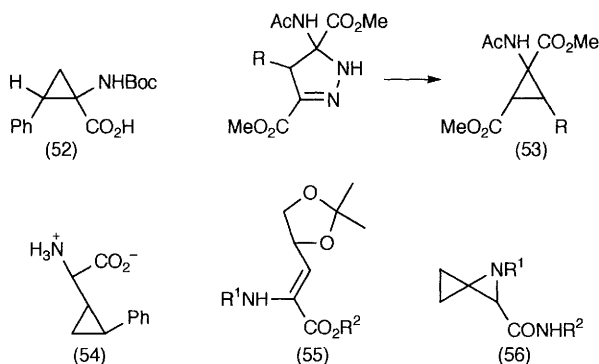
The long-running interest in amino acids with side-chains carrying a cycloalkyl moiety is based on their potential as conformationally-constrained versions of physiologically-active amino acids. Of the many options available, cyclopropyl analogues of coded α -amino acids continue to attract attention. These compounds have their own trivial names [‘2,3-methanophenylalanines’ (52) and three stereoisomers, have been prepared by well-established routes and separated by chromatography over polysaccharide-derived chiral stationary phases²⁷⁶].

Conformationally-constrained analogues of phenylalanine, tyrosine, trypto-

phan, and histidine have been reviewed.²⁷⁷ The (1*S*,2*S*)-cyclopropane precursors of these compounds have been prepared by palladium(0)-catalysed alkylation and S_N1 cyclization of 1,4-dichlorobut-2-ene using deprotonated α -substituted alkanenitriles, d.e.s from 88–100% having been achieved.²⁷⁸ A traditional route has been developed to constrained aspartic acids (53), involving ring-contraction of 4,5-dihydro-1*H*-pyrazoles in boiling DMF with loss of N_2 ,²⁷⁹ and another familiar concept is represented in $KOBu^t$ mediated cyclization of substituted β -chloroethyl aminoacetonitriles, e.g. $ClCH_2CMe_2CH(NH_2)CN$.²⁸⁰ Routes such as that to (+)-*R*-1-amino-2,2-difluorocyclopropane-1-carboxylic acid through cyclopropanation of $CH_2=C(CH_2OAc)_2$ and lipase-catalysed desymmetrization, and routine ensuing steps, involve good stereochemical control.²⁸¹

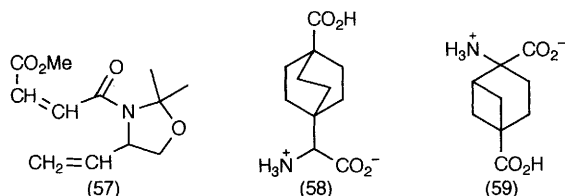
Homologous cyclopropylglycines [*'*3,4-methanophenylalanines' – (54) and near relatives] are also of considerable interest as mimetics of natural neuroactive amino acids, (2*R*,1'*S*,2'*R*,3'*S*)-2-(2'-carboxy-3'-phenylcyclopropyl)glycine being a potent antagonist for the metabotropic glutamate receptor,²⁸² synthesized by standard methods such as that leading to (2*R*,1'*R*,2'*R*,3'*R*)-2-(2',3'-dicarboxycyclopropyl)glycine [reaction of ethyl (dimethylsulfuranylidene) acetate with (55) prepared from (*S*)-glyceraldehyde].²⁸³

Azaspiropentancarboxamides (56) prepared from methyl 2-chloro-2-cyclopropylidene acetate and a primary amine followed by $NaH-NEt_3$ cyclization,²⁸⁴ and racemic bicyclopropylidenyl- and methylenespiropentyl-substituted alanines prepared from the corresponding substituted methanols (with I_2) as alkylating agents towards ethyl *N*-benzylideneglycine,²⁸⁵ represent a novel alternative type of peptide mimetic.



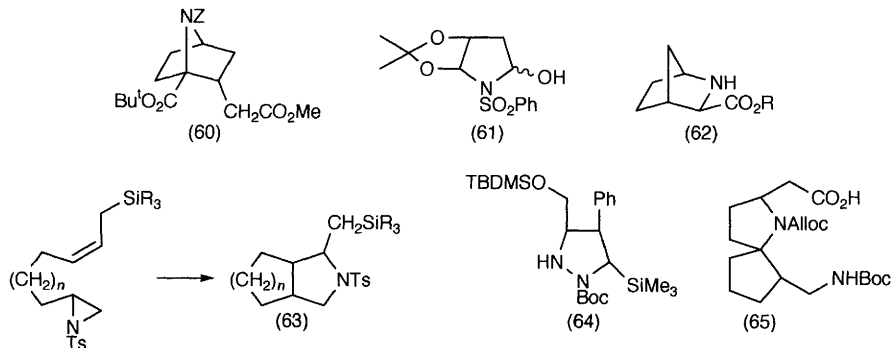
(2*S*,1'*R*,2'*S*,3'*S*)-2-(2',3'-Dicarboxycyclobutyl)glycine and its (2*S*,1'*R*,2'*R*,3'*S*)-isomer have been prepared from 3-azabicyclo[3.1.1]heptan-2-ones that result from intramolecular photocycloaddition of (57).²⁸⁶ Simpler cyclobutanes, 1-amino-3-fluorocyclobutane-1-carboxylic acid and its [¹⁸F] isotopomer have been prepared for brain tumour imaging through positron emission tomography.²⁸⁷

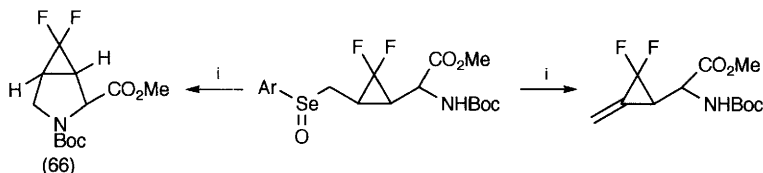
Novel bicyclic glutamic acid analogues (58) and (59) have been prepared from cyclohexane-1,4-dicarboxylic acids through conventional alicyclic



methodology and use of the Corey-Link amino acid synthesis [$\text{CO}_2\text{Me} \rightarrow \text{CHO} \rightarrow \text{CH}(\text{OH})\text{CCl}_3 \rightarrow \text{CH}(\text{NH}_3^+)\text{CO}_2^-$].²⁸⁸ Substituted 1-amino-2-hydroxy-cyclohexane-1-carboxylic acids are accessible from 4-chloromethyleneoxazol-5(4H)-ones through EtAlCl_2 -mediated cycloaddition to butadienes followed by replacement of Cl by OH.²⁸⁹

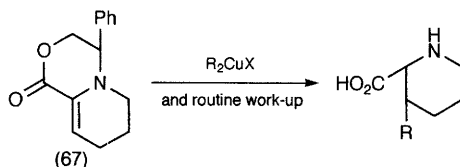
Synthesis of new proline analogues, a prominent interest over the years because of the importance of post-translationally modified natural products, and of excitatory amino acids (kainoids and related compounds), continues with 1-amino-(2R,4R)-4-aminopyrrolidine-2,4-dicarboxylic acid,²⁹⁰ other 4-substituted prolines [from (R)-BocNHCH(CH_2OH)CHSO₂Ph with (2R)-2,3-isopropylidene-glyceraldehyde,²⁹¹ 3-substituted prolines by ZnBr_2 cyclization of enolates of alkyl N-but-3-enyl-N-(S)-phenylethylglycinates²⁹²], (2S,3R,4R)-3,4-dihydroxyproline²⁹³ and diastereoisomers prepared through lengthy routes from D-ribonolactone²⁹⁴ and from D-gulonolactone.²⁹⁵ Numerous bicyclic prolines have been prepared by conventional cycloaddition processes: the glutamic acid analogue (60) *via* the pyrrolidine (61) from L-serine,²⁹⁶ (–)-2-oxa-4-aminobicyclo[3.1.0]hexane-4,6-dicarboxylic acid and the 2-thia-analogue as potent Group II metabotropic glutamate receptor agonists,²⁹⁷ azabicycloheptanes [(62) and its enantiomer],²⁹⁸ intramolecular aziridine-allylsilane cyclization to give (63),²⁹⁹ [3+2]cycloaddition of (–)-8-phenylmenthol-derived Fischer carbene complexes with diazomethane derivatives to give Δ^2 -pyrazolinecarbenes as precursors (64) to 5-azaprolines,³⁰⁰ TiCl_4 -mediated addition of 3-vinylindoles to the iminium ion precursor $\text{MeOCH}_2\text{N}(\text{CO}_2\text{Et})\text{CH}(\text{CO}_2\text{Et})_2$ giving 3-indolylprolines,³⁰¹ and the spiro-diamino acid (65), useful as a template for combinatorial chemistry.³⁰² Competitive intramolecular substitution occurring in a route to a cyclopropylglycine gives the bicyclic proline [(66) in Scheme 17] as side-product.³⁰³





Reagent: i, pyrolysis

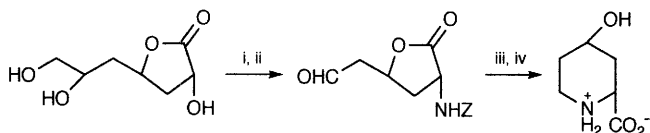
Scheme 17



3-Alkylpipercolic acids have been prepared by an extension of the homochiral morpholinone methodology (Section 4.1.3) to (67).³⁰⁴

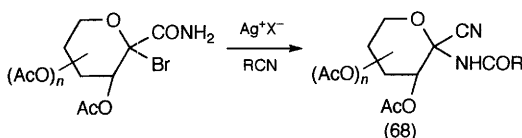
Opportunistic syntheses of unusual amino acids from alkaloids over the years are now extended to quincorine and quincoridine, oxidation giving the corresponding bicyclic aminodicarboxylic acid.³⁰⁵ Another non-general example is provided in Birch reduction of N-Boc-pyrrole-2- and 3-carboxylates³⁰⁶ and analogous amides.³⁰⁷ 3,4-Dehydro-proline analogues and β -prolines are formed, with good diastereoselectivity when homochiral esters were employed, and when a chiral acid was used for protonation at the quenching stage of the process. Electroreduction of pyridine-dicarboxylic acids gives dihydro- and tetrahydro-analogues.³⁰⁸

Advances in enantioselective synthesis of pipercolic acid analogues have been recorded for (2R,4S)-4-hydroxypipercolic acid and its (2S,4R)-isomer (Scheme 18),³⁰⁹ and for both enantiomers of *cis*-6-(hydroxymethyl)-pipercolic acid and its *cis,cis*-4-hydroxy-analogue.³¹⁰



Reagents: i, protect 1,2-diol, OH \rightarrow OTs; ii, OTs \rightarrow ZNH then 1,2-diol cleavage; iii, CHO \rightarrow CH₂OMs then OH $^-$; iv, H₂-Pd/C

Scheme 18



Anomeric amino acid derivatives have been prepared from C-(1-bromo-1-deoxy-D-glycopyranosyl)formamides *via* 1-cyano-analogues (68).³¹¹

A routine preparation of 7-phenylazo-1,2,3,4-tetrahydroisoquinoline-3-car-

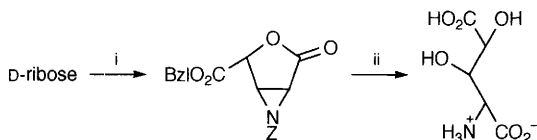
boxylic acid has been published,³¹² and the Ph_4PCl -mediated Heck reaction is now becoming a regular means of using bromoarenes to prepare complex amino acids, illustrated with 1,2,3,4,5,6-hexahydro-3-benzazocine-2-carboxylic acid and 2,3,4,5,6,7-hexahydro-1H-3-benzazonine-2-carboxylic acid.³¹³

4.5 Models for Prebiotic Synthesis of Amino Acids. – The feedback from evolving theories which informs new thinking has been evident over the years (for reviews of current ideas see refs. 314–317). There is an increasing volume of work on this topic, some of which extends traditional studies (synthesis of amino acids from a $\text{CO}/\text{N}_2/\text{H}_2\text{O}$ mixture at 1 atm pressure under 1–2 KeV X-irradiation;³¹⁸ or in a magnetoplasma dynamic arc jet³¹⁹). Many of the reports are for or against a new idea, as with a role for thermophiles,³²⁰ opposition to the claimed reduction of CO_2 by the $\text{FeS-H}_2\text{S}/\text{FeS}_2$ redox couple that is required by simple amino acid-forming reactions (the reducing power of this couple decreases drastically with rising temperature, so undersea hydrothermal vents seem to be an unlikely prebiotic source for amino acids),³²¹ and continuing support for stereoselective UV photolysis of interstellar dust by circularly-polarized synchrotron radiation from neutron stars.³²² The excess of the L-enantiomer for some amino acid constituents of the Murchison meteorite (ref. 1119) is considered to support the last-mentioned controversial hypothesis. Interstellar dust as the basis of UV photochemical amino acid production has been supported.³²³ This paper describes millimeter array spectroscopic observation of glycine in the dense cloud from which Sagittarius B2 is forming, and provides a puzzle because the gas-phase chemistry associated with amino acid production is considered to be unlikely in dense clouds. But UV photolysis of interstellar ice grains is more likely, and therefore asteroids and comets are ruled out as prebiotic delivery vehicles to Earth for amino acids.

Maintaining a plausible scenario for terrestrial prebiotic amino acid synthesis calls for consideration of mineral surfaces as likely catalysts, and the topic has been reviewed.³²⁴

4.6 Synthesis of α -(ω -Halogenoalkyl)- α -Amino Acids. – The standard synthesis methods have been applied to compounds under this heading, such as D,L- α -aminoperfluoroalkanoic acids $\text{R}(\text{CH}_2)_{n-1}\text{CH}(\text{NH}_3^+)\text{CO}_2^-$ ($\text{R} = \text{C}_6\text{F}_{13}$, C_8F_{17} ; $n = 3, 10$),³²⁵ and α -bis(fluoromethyl)glycine.³²⁶ Similar applications are described in refs. 124, 281, 303. Direct fluorination of a protected pyroglutaminol leading to 4,4-difluoro-L-glutamic acid using N-fluorobenzenesulfonimide is unusually simple.³²⁷

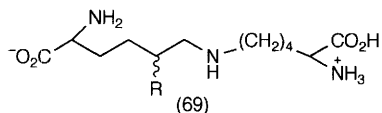
4.7 Synthesis of α -(ω -Hydroxyalkyl)- α -Amino Acids. – Numerous examples of compounds of this structural class have been prepared by routine methods (Section 4.1, see also refs. 66, 68, 92, 105, 171, 877). More unusual synthesis routes are represented: leading to the four stereoisomers of β -hydroxy-histidine;³²⁸ D- and L-cycloserine derivatives prepared by solid-phase methodology;³²⁹ and a route from D-ribose to (3S,4S)-dihydroxy-L-glutamic acid (Scheme 19).³³⁰



Reagents: i, literature method; ii, $\text{BF}_3 \cdot \text{Et}_2\text{O} / \text{PhCH}_2\text{OH}$; iii, $\text{H}_2 - \text{Pd}(\text{OH})_2 / \text{C}$

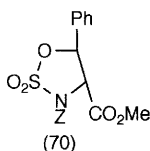
Scheme 19

4.8 Synthesis of N-Substituted α -Amino Acids. – The conversion of primary amines into N-substituted versions is covered in relation to amino acids in Section 6.3, while side-chains carrying nitrogen functional groups are collected here. Crosslinking of proteins through a secondary amine is represented in lysinonorleucine (69; $\text{R} = \text{H}$) and its 5-hydroxy analogue (69; $\text{R} = \text{OH}$), for which a conventional synthesis has been reported.³³¹



The substantial topic of protein nucleic acids (PNAs) continues to expand, based on the availability by synthesis of N-(β -purinyl and -pyrimidinyl) alanines (reviews: refs. 9, 332).

4.9 Synthesis of α -Amino Acids Carrying Unsaturated Aliphatic Side-chains. – α, β -Unsaturated α -amino acids are accessible through DBU-mediated elimination from sulfamidites (70) with SOCl_2 in CH_2Cl_2 to give *cis*-alkenes,³³³ and through cobalt hexacarbonyl-mediated acylation of an alkyne $\text{RC}\equiv\text{CCO}_2\text{H}$ and Curtius development of the carboxy group into NHZ and ceric ammonium nitrate oxidation, which unexpectedly provides a 3-substituted N-alkoxy-carbonyl-2,3-dehydro-aspartic acid anhydride.³³⁴ The azlactone synthesis with 4-methylcyclohexanone followed by resolution (reaction with L-phenylalanine cyclohexylamide and separation of the diastereoisomeric dipeptides) gives an α, β -dehydroamino acid that owes its optical activity to the cyclohexyl chiral centre.³³⁵



Further conventional elimination procedures are represented in a synthesis of β, γ -dehydro-L-valine from γ -(phenylselenenyl)-L-isoleucine³³⁶ and in new examples of rearrangements of allyl glycinate to allylglycines [$\text{R}^1\text{NHCH}_2\text{CO}_2\text{-CH}_2\text{CH=CHR}^2 \rightarrow \text{R}^1\text{NHCH}(\text{CHR}^2\text{CH=CH}_2)\text{CO}_2\text{H}$] with stereochemical control

through the presence of $R^1 = L\text{-}\alpha\text{-aminoacyl}$.³³⁷ Separation of isomers of 2-amino-3-methylpent-4-enoic acid prepared in this way, using L-aminoacylase and L-amino acid oxidase, provides the (2S,3R)-diastereoisomer, hydrogenation completing an efficient route to L-alloisoleucine.³³⁸ A nitroso ketene from Meldrum's acid has been used in a synthesis of allylglycine and cyclopentenylglycine through [1,3]cycloaddition of the derived cyclic nitron to alkenes.³³⁹

Unsaturated homologues of α -aminopimelic acid $\text{HO}_2\text{CC}(=\text{CH}_2)\text{-(CH}_2)_3\text{CH(NH}_3^+)\text{CO}_2^-$ and $\text{HO}_2\text{CCH=CH(CH}_2)_2\text{CH(NH}_3^+)\text{CO}_2^-$ have been prepared for use as reversible inhibitors of meso-diaminopimelic acid D-dehydrogenase, from aspartic and glutamic acids *via* side-chain aldehydes, by an $\text{S}_{\text{H}}2'$ allylstannane coupling $[\text{MeO}_2\text{CC}(=\text{CH}_2)\text{CH}_2\text{SnPh}_3 + \text{I(CH}_2)_2\text{CH-(NHR}^1\text{)CO}_2\text{R}^2]$ and a Wittig synthesis, respectively.³⁴⁰

4.10 Synthesis of α -Amino Acids with Aromatic or Heteroaromatic Groupings in Side-chains. – This remains an active topic because of the opportunities offered by aryl and heteroaryl moieties for synthetic modifications, giving access to isotopically-labelled amino acids and analogues of physiologically active substrates.

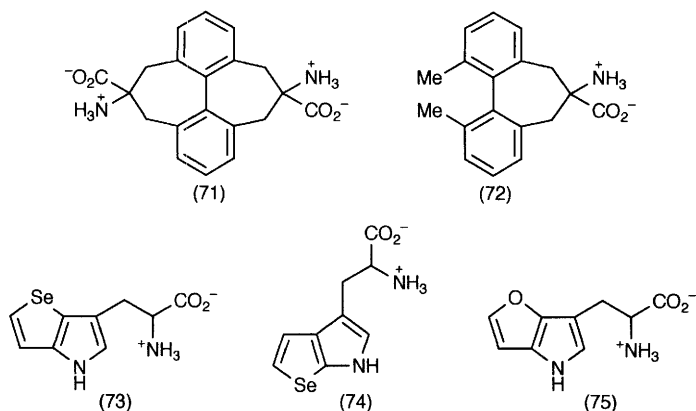
Further reviews commemorating last year's vancomycin syntheses (Volume 31, p. 32) have appeared,^{341,342} one covers the synthesis of the amino acid building blocks,³⁴³ and the other describes the route used by Boger³⁴⁴ (see also ref. 877).

Synthesis of ^{13}C -, ^{15}N -, ^2H -isotopomers of L-phenylalanine and L-tyrosine in any chosen combination of labelling atoms in various positions in the molecule calls for construction of the aromatic moiety from 1,6-disubstituted hexatrienes and application of standard amino acid synthesis protocols.³⁴⁵ 4-Substituted phenylglycines continue to provide attractive synthesis targets for pharmacological studies, *e.g.* (R,S)-4-phosphonophenylglycine as a potent and selective Group III metabotropic glutamate receptor agonist, reached through routine methods.³⁴⁶ Phenylalanines of similar potential include 4-(carboxymethyl)- and 4-(carboxydifluoromethyl)-,³⁴⁷ p-porphyrinyl-,³⁴⁸

Other modified phenylalanines reported, are: β -hydroxy- β -(fluoronitrophenyl)alanines,³⁴⁹ the biphenyl-based bisamino acids (71) and (72),³⁵⁰ (2S,3R)- β -methyltyrosine (tyrosine phenol lyase in a notable application to a non-natural substrate).³⁵¹

Tryptophan synthase can be used analogously, for preparations from L-serine of furano- and selenophenyl- analogues of tryptophans (73–75),³⁵² while standard chemical synthesis leads to racemic α -[^{15}N]-tryptophan (from [^{15}N]-glycine *via* the hydantoin, condensed with indole-3-aldehyde and Al-Ni/ H_2O reduction of the resulting dehydrotryptophan)³⁵³ and an analogous preparation of dihydrotryptophan.³⁵⁴

A standard ibotenic acid synthesis modified to allow N^α -alkyl derivatives of this isoxazolyglycine to be prepared³⁵⁵ has given samples for testing for metabotropic glutamate receptor activity. Thiazole, imidazole, and oxazole-containing amino acids³⁵⁶ and 'biheterocyclic' amino acids have been built from protected α -azidoglycine and homologues by [1,3]cycloadditions.³⁵⁷

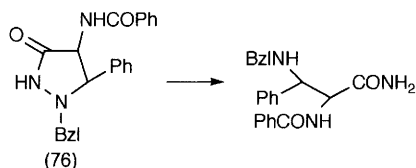


Numerous β -(heteroaryl)alanines have been prepared (see also refs. 138, 139, 160), often intended as analogues of common amino acids [4'-phospho-2'-furyl)-L-alanine as an N^{im} -phosphohistidine mimic;³⁵⁸ N-benzoyl-(2R,3R)-3-phenyl-3-(pyrazol-1-yl)-L-alanine,³⁵⁹ D,L- and L- β -(6,7-dimethoxy-4-coumaryl)alanine³⁶⁰] but also including natural products [pyrimidin-4-yl substituted amino acids, one of which is L-lathyrine, prepared from amidines and alkynyl ketones³⁶¹]. Michael addition of heterocyclic nucleophiles to a protected dehydroalanine gives β -(1,2,4-triazol-1-yl)alanine and others of the same type.³⁶² Standard methods for this class of amino acid are illustrated in condensation of 2-Boc-amino-5-bromopentanoic acid with imidazoles and 1,2,4-triazoles³⁶³ and Lewis acid-catalysed condensation of the β -alanylzinc synthon $\text{BocNHCH}(\text{CO}_2\text{H})\text{CH}_2\text{ZnI}$ with an aryl iodide (for the preparation of C-glycosylated tyrosines).³⁶⁴

4.11 Synthesis of α -Amino Acids Carrying Amino Groups, and Related Nitrogen Functional Groups, in Aliphatic Side-chains. – Most of the current examples under this heading have been prepared through standard protocols, aldolization of $(\text{MeS})_2\text{C}=\text{NCMe}(\text{COR})\text{CO}_2\text{Et}$ with an α -metallated ethyl isocyanoacetate leading to syn,syn- and syn,anti-ONN'-protected 2,4-diamino-3-hydroxyglutaric acids.³⁶⁵ A similar reaction of $\text{RCH}=\text{NTs}$ and ethyl isocyanoacetate catalysed by Me_2SAuCl with a chiral ferrocenylphosphine gives (4R,5R)- and (4S,5S)-imidazol-2-ines, from which corresponding homo-chiral 2,3-diaminoalkanoic acids were obtained by hydrolysis and 2,3-diaminoalkanol through reduction.³⁶⁶ The Garner aldehyde approach to tri-amino acids ($-\text{CHO} \rightarrow -\text{CH}_2\text{NRCH}_2\text{CH}_2\text{NHBoc}$) was found to be too cumbersome in comparison with a conventional sequence *via* asparagine and diaminopropionic acid.³⁶⁷

(4R,5R)-4-Benzoylamino-5-phenyl-3-pyrazolidinone (76) has provided a family of 3-alkylaminophenylalanines³⁶⁸ and heteroaryl analogues³⁶⁹ through condensation with carbonyl compounds followed by Raney nickel reduction.

Conformationally-constrained arginine analogues, $\text{H}_2\text{NC}(=\text{NH})\text{NHCH}_2\text{-CH}=\text{CHCH}(\text{NH}_2)\text{CO}_2\text{H}$ (E- and Z-isomers) and the N-(n-propyl) and keto



homologues (C=O in place of CH₂), and (m-guanidinophenyl)glycine, have been prepared.³⁷⁰

A long-running project is reported on, describing syntheses of the tertiary amine and quaternary ammonium analogues of S-adenosylmethionine (NMe and N⁺Me₂ in place of SMe⁺).³⁷¹

4.12 Synthesis of α -Amino Acids Carrying Boron Functional Groups in Side-chains. – The long-studied o-carboranylalanine [3-{1,2-dicarba-*closo*-dodecaboran(12)-1-yl}-2-aminopropanoic acid] spontaneously fragments to *nido*-carboranylalanine containing the dodecahydro-7,8-dicarba-*nido*-undecaborate(1 –) cage with loss of a boron atom.³⁷²

4.13 Synthesis of α -Amino Acids Carrying Silicon Functional Groups in Side-chains. – A novel vinylsilane-containing amino acid has been prepared for use in a conventional pipecolic acid synthesis involving N-acyliminium ion cyclization.³⁷³

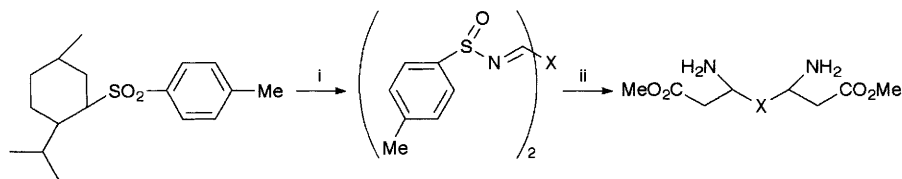
4.14 Synthesis of α -Amino Acids Carrying Phosphorus Functional Groups in Side-chains. – Main examples under this heading are covered elsewhere in this chapter (Section 4.10; *e.g.* ref. 346) reflecting the importance of phenylalanines carrying phosphorus functional groups in the aryl moiety, and uses of phosphonoglycines in synthesis (refs. 142, 181, 182, 218, 721).

4.15 Synthesis of α -Amino Acids Carrying Sulfur-, Selenium-, or Tellurium-containing Side-chains. – [¹¹C-Methyl]methionine is available within 15 minutes from ¹¹CH₃SH and O-acetyl-L-homocysteine, through efficient catalysis by γ -cyano- α -aminobutyric acid synthase.³⁷⁴ The phosphinic acid analogue of methionine has been described³⁷⁵ (see also ref. 143).

S-Neopentyl cysteic and homocysteic acids have been prepared to provide isosteric sulfonate analogues of aspartic and glutamic acids, respectively.³⁷⁶

4.16 Synthesis of β -Amino Acids and Higher Homologous Amino Acids. – Reviews of preparations of β -amino acids and β -lactams through addition of lithium amides to α,β -unsaturated carbonyl compounds,³⁷⁷ of enantioselective synthesis of β -amino acids,³⁷⁸ and of statines³⁷⁹ have been published. β -Amino acid synthesis has been reviewed from a chemical process perspective.³⁸⁰

Several synthesis strategies that are standard in the α -amino acid series are also routine for higher homologues, particularly the newer amination methods,



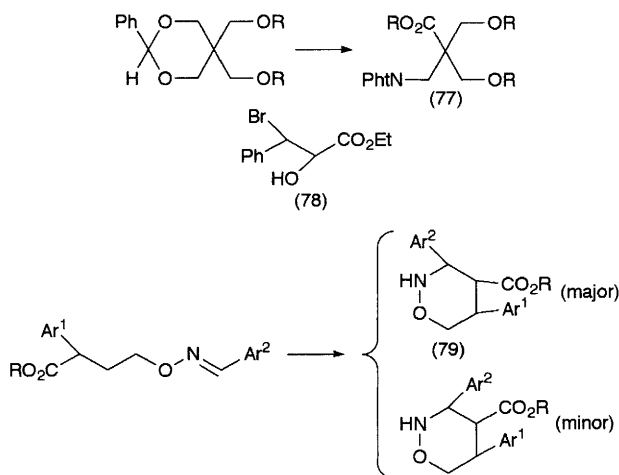
Reagents: i, $\text{LiN}(\text{SiMe}_3)_2$, OHC-X-CHO ; ii, $\text{MeOC(=CH}_2\text{)ONa}$ then H_2O

Scheme 20

an unusual example featuring bis-imines (Scheme 20).³⁸¹ Amination of methyl nicotinylacetate with (S)- α -phenylethylamine gives enantiomerically-enriched (S)-3-amino-3-(pyrid-3-yl)propanoate after work-up.³⁸² More conventional examples involve enantioselective addition of (S)- α -phenylethylamine and other chiral amines to (E)- $\text{PhCOCH=CHCO}_2\text{Et}$,³⁸³ a lithium (R)-(α -methylbenzyl)allylamide to isopropyl (E,E)-hepta-2,5-dienoate *en route* to the highly-functionalized β -amino acid constituent of sperabillins B and D,³⁸⁴ hydrazoic acid to α,β -unsaturated imides catalysed by chiral (salen)Al(III) complexes,³⁸⁵ sulfinylimines (formed from chiral 2-methylpropanesulfinamide with a carbonyl compound) to lithium or titanium enolates³⁸⁶ and ytterbium(III)-catalysed addition of toluene-*p*-sulfinylimines to lithium (α -carboxyvinyl)cuprates,³⁸⁷ N-acyloxyiminium ions (formed from nitrones with acyl halides) to chiral enolates,³⁸⁸ nitrones to achiral N-crotonyl-1,3-oxazolidin-2-ones catalysed by chiral ytterbium(III) complexes.³⁸⁹ Amination can be effected *via* β -nitro-acid derivatives, as in a route to enantiomerically-pure alkyl *cis*- and *trans*-2-aminocyclohexanecarboxylates starting from Diels-Alder adducts from nitroalkenes and 2-aminodienes.³⁹⁰ The conformationally-constrained β -amino acid (–)-(1R,2S)-2-aminocyclobutane-1-carboxylic acid has been prepared from *cis*-cyclobutane-1,2-carboxylic acid anhydride through pig liver esterase-catalysed hydrolysis and Curtius rearrangement of the resulting half-ester.³⁹¹ Condensation of aldimines with silyl enolates catalysed by a Zr-(R,R)-bis(naphthol)methane complex gives substituted β -amino acid esters with high e.e.³⁹²

No attempt at asymmetric bias is involved in the addition of an imidoyl chloride to a lithium ester enolate to give fluorinated β -enaminoesters, $\text{ZnI}_2/\text{NaBH}_4$ reduction giving syn- β -amino- β -(fluoroalkyl)- α -methylalkanoate esters,³⁹³ or in addition of metallated 2-alkyloxazolines, -thiazolines and imidazolines to alkanenitriles [$\text{het-CH-R}^1 \text{Li}^+ + \text{R}^2\text{CN} \rightarrow \text{NH}_2\text{CR}^2=\text{CR}^1\text{-het}$] to give precursors of β -enamino acids.³⁹⁴ Development of one of the functional groups of a malononitrile into a carboxy group *via* an oxazoline, while the other nitrile becomes an aminomethyl group,³⁹⁵ and an alternative approach to the same substrate,³⁹⁶ is a variation on this theme. β -Phthalimido- α,α -disubstituted alkanoic acids (77) have been prepared from O-benzylidene-pentaerythritol.³⁹⁷ Poly(aniline)-supported cobalt(I) acetate catalyses the condensation of methyl acetoacetate, an aldehyde, and acetonitrile followed by reduction (synthesis of β -aryl homo-isothreonines).³⁹⁸

Gabriel syntheses have led to (S)-N-benzoyl 3-phenylisoserine from the



bromo compound (78),³⁹⁹ and to the racemate from benzaldehyde, ethyl chloroacetate and ammonia (*via* trans ethyl 3-phenylglycidate),⁴⁰⁰ and to (3S)-amino-(2R)-methylbutanoic acid through amination of a bromolactonization product formed using S-(−)-N-methoxypyrrolidinecarboxamide as chiral auxiliary.⁴⁰¹ Substitution reactions leading to methyl 3-aryl-3-(piperidin-1-yl) propionates⁴⁰² and 3-aryl-3-hydroxylaminopropionates,⁴⁰³ and addition of Reformatsky reagents to aldimines, have been reported.⁴⁰⁴

Ring opening of *trans*-3-substituted aziridine-2-carboxylic acids has been established as an efficient route to anti- α -substituted- β -amino acids, and the route can include *Candida antarctica* lipase resolution.⁴⁰⁵ SmI₂-Mediated cleavage of aziridines simplifies their use in β -amino acid synthesis.⁴⁰⁶ Ring opening of (R)-diethyl oxiranephosphonate by benzylamine and hydrogenolysis gives (R)-2-amino-1-hydroxyethanephosphonic acid.⁴⁰⁷ An O-alkyl oxime has been used to give a 9:1-mixture of 1,2-oxazine (79) and its diastereoisomer, ring-opening and recyclization giving the substituted β -proline ABT-627.⁴⁰⁸ Other β -proline syntheses are initiated by [3+2]cycloaddition of N-tosylimines to 2-alkynoates and allenoates,⁴⁰⁹ Pd-mediated addition of propargylamines to Michael acceptors,⁴¹⁰ and ZnCl₂-mediated asymmetric Michael-type annulation of the (R)-phenylethylamine enaminoesters MeO₂CCH=C(NR)CH₂CH₂CH=CO₂Me.⁴¹¹ Dihydroxylated β -pipecolic acids have been prepared from the readily-available Dieckmann adduct 3-ethoxycarbonylpiperidin-4-one, chloromethyl ethers reacting with the derived dianion and effecting 5-alkoxymethylation, opening up a new route to azasugars.⁴¹² A less flexible route to β -pipecolic acids is based on diastereoface-selective asymmetric addition to chiral 1,4-dihydropyridines derived from nicotinic acid amides.⁴¹³

Further preparations of α -substituted- β -amino acids include hydroxyalkyl compounds R¹CH₂NHCH₂CH(CO₂Me)CH(OH)R⁴¹⁴ and TsNHCH₂C(OH)-(CO₂Me)CH(OH)R⁴¹⁵ prepared from Baylis-Hillman adducts (see also ref. 416), while anti- α -hydroxy- α -alkyl- β -amino acids are available through alkyl-

ation of *trans*-oxazoline-5-carboxylic acids (formed by iodocyclization of alkyl 3-benzoylaminoalkanoates⁴¹⁷) followed by ring-opening and resolution using penicillin G acylase.⁴¹⁸

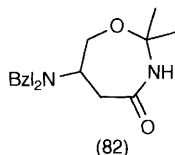
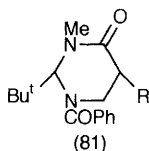
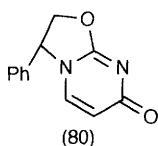
The trichloroacetimidate rearrangement applied to $\text{PhCH=CHCH(OH)-CH}_2\text{OH}$ gives N-benzoyl-(2R,3S)-phenylisoserine methyl ester after development of functional groups.⁴¹⁹ An unusual rhodium(II)-induced decarboxylative rearrangement of diazoalkyl urethanes $\text{TsNHCO}_2\text{CHRC(N}_2\text{)CO}_2\text{Et}$ gives enamines ($\text{TsNHCR=CHCO}_2\text{Et}$ or its isomer).⁴²⁰

Chiral synthons leading to β -amino acids are similar to those used for α -amino acid asymmetric synthesis; the (S)-phenylglycinol-derived heterocycle (80) undergoes alkylation with organocopper reagents⁴²¹ and its near-relative ($-\text{CR}^1\text{R}^2\text{CH}_2-$ in place of $-\text{CH=CH}-$) gives α -methyl- β -amino acids through enolate alkylation with electrophiles.⁴²² The related tetrahydropyrimidinone (81) prepared from L-asparagine is a convenient source of α -dialkyl- β -amino acids ($\text{R}=\text{H}\rightarrow\text{R}=\text{alkyl}$; further alkylation can be effected),⁴²³ and its methoxytetrahydropyrimidine analogue has been used for a synthesis of α -alkylaspartic acids.⁴²⁴ Manipulation of this synthon into lithium enamines (lithiated dihydropyrimidines) gives a substrate that readily undergoes electrophilic substitution to give α -branched β -amino acid esters.⁴²⁵ Enantioselective α -alkylation of acyclic lithium amide enolates is facilitated by a novel chiral pentamine ligand.⁴²⁶

Camphorsultam derivatives of oxime ethers, *i.e.* N-(β -oximino)acyl derivatives of the Oppolzer auxiliary, undergo addition of alkyl radicals to give α,β -dialkyl- β -amino acids.⁴²⁷ An N-acyl chiral ephedrine-derived imidazolidinone, another auxiliary that is familiar through its use for the asymmetric synthesis of α -amino acids, has been applied to β -amino acid synthesis, through addition of $\text{PhCH=NSO}_2\text{Tol}$ to its titanium enolate [$\text{RCH}_2\text{CON-Imid}\rightarrow\text{PhCH(NHTs)CHRCO-Imid}$],⁴²⁸ and titanium⁴²⁹ and sodium⁴³⁰ enolates of chiral N-acyloxazolidinone imides have been applied similarly, giving modest (60%) d.e., the former in reaction with α -alkoxyamines (*e.g.*, 2-ethoxypiperidines), the latter in reaction with *tert*-butyl bromoacetate to give β -substituted β -amino acids through application of the Curtius rearrangement protocol.

Highly enantioselective hydrogenation of (E)- β -acylaminoacrylates to give β -amino acids has been achieved using standard homogeneous catalysis protocols (Rh/MeDuPhos),⁴³¹ and amination [(R)-(+)-N-benzyl- α -methylbenzylamine/ BuLi] of the equivalent substrate (a substituted cinnamic acid) has been used for synthesis of the β -tyrosine moiety of C-1027.⁴³² These β -amino acid precursors are available from sulfonyl imines and activated bisaminals.⁴³³

Synthesis of β -amino acids starting from α -amino acids is a continuously developing approach, and could even be described as over-developed in areas that have been well researched already (*e.g.*, Arndt-Eistert homologation of α -amino acid derivatives *via* N-protected α -aminoacyldiazomethanes⁴³⁴). α -Amino acids are used to prepare UNCAs (Volume 29, p. 72, Volume 31, p. 55) that have been used in a preparation of β -amino- α -hydroxy acids

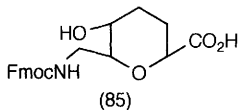
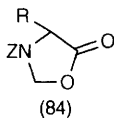
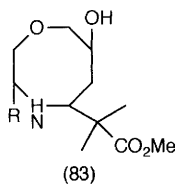


(norstatines) *via* the ketoacetylenic homologue.⁴³⁵ A different homologation ($\text{CO}_2\text{H} \rightarrow \text{CH}_2\text{OH} \rightarrow \text{CH}_2\text{CN}$ *etc.*) has been used to prepare homophenylalanine.⁴³⁶ L-Aspartic acid is a readily-available β -amino acid whose α -carboxy-group is adaptable to suit certain synthesis objectives, as for (2S,3R)-3-Z-amino-4-phenyl-2-hydroxybutanoic acid [prepared *via* (4S,5R)-2-benzyloxy-5-phenyloxazoline-4-acetate] as a constituent of (–)-bestatin⁴³⁷ and the 6-amino-oxazepin-4-one (82), intended for use as a conformationally-restricted β -amino acid.⁴³⁸ Chiral β -amino alcohols (originating in L- α -amino acids) are the starting point for the uneventful preparation of cyclic β -amino acids (83).⁴³⁹ Direct α -hydroxylation of an N-protected (3S)-amino-alkanoic acid as its metal enolate provides a diastereoisomer mixture,⁴⁴⁰ and homophenylalanines are conveniently prepared from β -amidozinc reagents $\text{IZnCH}_2\text{CH}(\text{NHBoc})\text{CH}_2\text{CO}_2\text{Me}$ through coupling with an aryl iodide (in DMF to suppress a β -elimination side-reaction), and substitution of the Zn–Cu analogue by allylic halides.⁴⁴¹ *trans*-Cinnamyl alcohol has been elaborated into (S,S)-2-aminomethylcyclopropane-1-carboxylic acid through conventional functional group manipulations.⁴⁴²

The γ -amino acid family includes several members that are important for their physiological properties, and the most effective general synthesis strategies can be classified into different addition processes [aldimines to cinnamates to give 4-amino-3,4-diarylbutanoic acids,⁴⁴³ allylamines with methyl chloroformate mediated by BuLi –(–)-sparteine to give (S)-2-substituted 4-amino-butanoic acids or ring-opening of equivalent β -lactams to give the (R)-enantiomer,⁴⁴⁴ (S)-N-Boc- α -aminoaldehydes to triphenylphosphoranes $\text{Ph}_3\text{P}=\text{CR}^2\text{CO}_2\text{Et}$ to give $\text{BocNHCHR}^1\text{CH}=\text{CR}^2\text{CO}_2\text{Et}$ ⁴⁴⁵ and a similar route to (Z)- and (E)-4-amino-2-(trifluoromethyl)-but-2-enoic acid from N,N-bis-Boc-glycinal and ethyl 2,2-dichloro-3,3,3-trifluoropropionate using Reformatsky conditions followed by reductive elimination⁴⁴⁶].

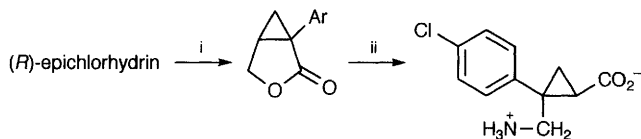
Special cases are also represented, N-allyl α -bromoamides leading to 3-aza-2-oxo-bicyclo[3.1.0]hexanes that give *cis*-2,3-methanoGABAs by reductive ring-opening (Li-NH_3).⁴⁴⁷ Chain extension by C-acylation of Meldrum's acid by an N-protected amino acid activated with isopropenyl chloroformate leads to γ - and δ -amino- β -keto-esters [e.g. $\text{RNHCH}(\text{CO}_2\text{R}^1)\text{CH}_2\text{COCH}_2\text{CO}_2\text{R}^2$].⁴⁴⁸

Oxazolidinones are prepared from α -amino acids (e.g. 84), homologated using a Wittig reaction ($>\text{C}=\text{O} \rightarrow >\text{C}=\text{CHCO}_2\text{Et}$) in a diastereoselective synthesis of (3S,4S)- and (3R,4S)-4-methylamino-3-hydroxy-5-phenylpentanoic acid (N-methyl-AHPA), a constituent of the cyclic depsipeptide hapalosin and of statine;⁴⁴⁹ a different synthesis approach starts from (2R,3R)-2,3-epoxy-4-phenylbutan-1-ol.⁴⁵⁰ Glycine crotyl ester $\text{CF}_3\text{CONHCH}_2\text{CO}_2\text{CH}_2\text{CH}=\text{CHMe}$ subjected to (–)-quinine-catalysed Claisen rearrange-



ment (Volume 31, p. 32) and two-carbon homologation ($\text{CO}_2\text{H} \rightarrow \text{COCH}_2\text{CO}_2\text{Et}$) gives isostatine,⁴⁵¹ and homologation of the Weinreb amide of N-Boc-L-leucine ($\text{CO}_2\text{H} \rightarrow \text{COC} \equiv \text{CSiMe}_3$) followed by borane reduction mediated by a chiral oxazaborolidine leads to statine; the route can be adapted to provide norstatine.⁴⁵² Synthesis of all four stereoisomers of 4-amino-3-hydroxy-2-methylpentanoic acid [one of which is a constituent of bleomycin A₂ and the (2R,3S,4S)-isomer is present in the marine toxin janolusimide] depends on crotylboration of N-Boc-L- or D-alaninal as the crucial step.⁴⁵³ N-Z- α -(p-Tolyl)thio-trifluoroalaninal, (R)- or (S)- $\text{ZNHCMe}[\text{S}(\text{p-MeC}_6\text{H}_4)]\text{CHO}$, starts an aldolization route to syn- γ -amino- γ -trifluoromethyl- β -hydroxybutyric acid, as an alternative to 'non-oxidative Pummerer rearrangement' employing an α -lithiosulfoxide as a chiral hydroxyalkyl equivalent.⁴⁵⁴ Simpler homochiral γ -amino- β -hydroxybutyric acids (such as the γ -benzyl homologue that is present in hapalosin) have been prepared through aldolization of (4S)-benzyl-3-(3-phenylpropanoyl)-1,3-oxazolidin-2-one with acrolein followed by Curtius rearrangement and generation of the carboxy group by oxidation of the $\text{C}=\text{C}$ grouping.⁴⁵⁵

Development of methods for the synthesis of pyrrolidin-2-ones has had a long history, but asymmetric synthesis has been studied only relatively recently, with new examples illustrating the options available [e.g. (S)-malic acid \rightarrow (S)- $\text{HOCH}_2\text{CH}(\text{OH})\text{CO}_2\text{Me} \rightarrow$ (S)-4-hydroxypyrrolidin-2-one;⁴⁵⁶ N-(3-ethoxycarbonylprop-2-enyl)-N-methoxycarbonylacyl-(S)-phenylethylamine converted into the pyrrolidin-2-one or into the tetrahydropyridine (the direction of cyclization being controlled by the reaction conditions) *en route* to diastereoisomers of 2-aminomethylcyclobutane-1-carboxylic acid;⁴⁵⁷ (–)-sparteine-catalysed addition of an alkyl carbamate-derived cuprate to an allenic ester $\text{Bu}^t\text{OCON}(\text{CH}_2\text{R})_2 + \text{R}^1\text{CH}=\text{C}=\text{CHCO}_2\text{Et}$ ⁴⁵⁸]. The equivalent (S)-3-hydroxy- γ -butyrolactone has been used as starting material for (R)-4-amino-3-hydroxybutanoic acid (GABOB) and (R)-3-hydroxy-4-trimethylaminobutanoic acid [(R)-carnitine] *via* a 4-cyanobutanoate ester prepared as source of the 4-aminobutyronitrile through Curtius rearrangement.⁴⁵⁹ The classical carnitine synthesis from (R)-(–)-epichlorhydrin has been adapted to provide phosphocarnitine.⁴⁶⁰ 3-Trimethylammonio-2-hydroxycyclohexanecarboxylic acid stereoisomers have been synthesized as conformationally constrained carnitine analogues.⁴⁶¹ Other familiar γ -amino acids or their analogues have been synthesized: GABA, by use of immobilized *E. coli* fed on waste from L-glutamic acid production,⁴⁶² (R)-(–)-baclofen through [2 + 2]cycloaddition of 4-chlorostyrene to dichloroketen and ensuing functional group development,⁴⁶³ and baclofen analogues (Scheme 21).⁴⁶⁴ Pentafluorophenyl 4-(Fmoc-



Reagents: i, (4-Chlorophenyl)acetonitrile; ii, NaNH_2

Scheme 21

amino)-N-methylpyrrole-2-carboxylate⁴⁶⁵ is representative of a class of γ -amino acids not reviewed exhaustively here, but mention of them is appropriate since such compounds are used in syntheses of peptide mimetics.

Homologation of baclofen to 5-amino-4-(p-chlorophenyl)-pentanoic acid and preparation of the 3-aryl isomer by ring-opening of the corresponding piperidinone has been reported,⁴⁶⁶ indicative of conventional access to δ -amino acids. N-Protected α -aminoaldehydes continue to provide the most popular starting materials for this class of amino acid. In-mediated coupling with an alkyl 2-bromomethylacrylate giving mainly syn-homoallyl alcohols without racemization *en route* to aminoalkyl-substituted α -methylene- γ -butyrolactones⁴⁶⁷ that act as substrates for C- and O-nucleophiles (e.g. cyanide delivered by trimethylsilyl cyanide⁴⁶⁸). An extraordinary double alkylation of an α,β -unsaturated imine with a keten silyl acetal and allyltributyl stannane, giving a δ -amino acid derivative $\text{R}^1\text{NHCH}(\text{CH}_2\text{CH}=\text{CH}_2)\text{CH}_2\text{CHR}^2\text{CMe}_2\text{CO}_2\text{Et}$, has been reported.⁴⁶⁹ Other standard synthesis protocols have provided substituted 5-(Z-amino)pentanals $\text{ZNHCH}(\text{iPr})\text{COCH}_2\text{CH}(\text{CH}_2\text{Ph})\text{CHO}$,⁴⁷⁰ δ -aminolaevulinic acid,⁴⁷¹ and partially deoxygenated aminogluconic acids (85 and its isomers).⁴⁷² Homologation of α -amino acids into δ -amino acids *via* ketosulfones is a standard protocol (e.g., ref. 786). 6-Amino-2-substituted hexanoic acids have been prepared from lysine *via* the triflate of 6-amino-2-hydroxyhexanoic acid,⁴⁷³ and an excellent new synthesis of galantinic acid starts with L-serine, employing an oxazolidine-based strategy with chain elongation steps that are familiar through the many applications in synthesis of the Garner aldehyde (Section 6.3).⁴⁷⁴

4.17 Resolution of D,L-Amino Acids. – Classical procedures based on separation of enantiomers or diastereoisomers by crystallization, and amplification of enantiomer ratios by asymmetric transformations, continue to be applied. The former category is illustrated in the phenomenon of preferential crystallization of one enantiomer from stirred D,L-glutamic acid containing small amounts of L- or D-lysine (leading to 10% e.e. for crops of crystals produced in the first 30 min but 0% thereafter⁴⁷⁵) and of (R)- or (S)-1,4-thiazane-3-carboxylic acid from S-(2-chloroethyl)-D,L-cysteine.⁴⁷⁶ Esters formed from D,L-bromo-acids and (R)- or (S)-3-hydroxy-4,4-dimethyl-1-phenylpyrrolidin-2-one under dynamic kinetic resolution, ensuing Gabriel synthesis with phthalimide giving corresponding phthaloylamino acids (resolution of D,L-phthaloylamino acids with these esters is also described).⁴⁷⁷ Resolution of α -aminonitriles through asymmetric transformation using (R)-mandelic acid–amygdalin exploits the Dimroth principle.⁴⁷⁸

A useful practical demonstration that sensitive N-protected α -heteroatom-substituted glycines can be resolved by fractional crystallization of their (+)-(1S,2S)-2-amino-1-phenylpropane-1,3-diol salts or (+)- or (–)-menthol esters has been reported for N-protected D,L-2-alkoxyglycines.⁴⁷⁹

Enzyme-mediated resolutions are applicable to near relatives as well as to the common α -amino acids, and there are further indications of the scope for broadened specificities accompanying modified reaction conditions. Uses of esterases in this context have been reviewed,⁴⁸⁰ and enantioselective hydrolysis of methyl D,L-phenylalaninate by pancreatin in toluene-water mixtures⁴⁸¹ and of dimethyl D,L-2-aminosuberate by papain in aqueous DMF or by subtilisin in acetonitrile with minimum water content⁴⁸² indicate the general approach. Increasing interest in the use of readily-available alcalase is being shown, with hydrolysis of familiar amino acid esters under physiological conditions⁴⁸³ and, specifically, methyl D,L-phenylalaninate.⁴⁸⁴ Carboxypeptidase A acting on the N-trifluoroacetyl derivative of β -methyl-D,L-tryptophan⁴⁸⁵ and the reverse process with D,L-valine undergoing enantioselective acetylation mediated by immobilized L-aminoacylase⁴⁸⁶ (see also ref. 338) are further examples of classical methods, as are uses of penicillin G acylase (refs. 20, 418, 736), lipases (refs. 58, 405) and chymotrypsin (ref. 138). Enantioselective conversion of the D-enantiomer of a D,L-hydantoin into the corresponding N-carbamoyl-D-amino acid⁴⁸⁷ is now regularly used, also conveniently operated with an immobilized form of D-hydantoinase.⁴⁸⁸ A new approach illustrated with the resolution of D,L-threo- β -[4-(methylthio)phenyl]serine is based on the use of D-threonine aldolase from an *Arthrobacter* sp.⁴⁸⁹

Chromatographic resolution has continued to develop into more efficient versions. N-Boc- and -Z-D,L- α -amino acids can be resolved by elution over polysaccharide-based chiral stationary phases (CSPs),⁴⁹⁰ N-(3,5-dinitrobenzoyl)-D,L- α -amino acid esters over homochiral phenylurea derivatives,⁴⁹¹ dansylamino acids over immobilized bovine serum albumin⁴⁹² and human serum albumin,⁴⁹³ N-Boc-D,L-amino acids⁴⁹⁴ and N-methylamino acids⁴⁹⁵ over a teicoplanin-based CSP, amino acid esters⁴⁹⁶ and N-protected amino acids⁴⁹⁷ over immobilized α -chymotrypsin. Some of these studies use an underivatized amino acid, always D,L-tryptophan (a particularly convenient test species as used in the classical demonstration of enantiomer discrimination by natural homochiral species such as cellulose) with immobilized bovine serum albumin,^{498,499} and bovine serum albumin membranes.⁵⁰⁰ β -Cyclodextrin and its heptakis(3-O-methyl) derivative,⁵⁰¹ and L-tryptophanamide covalently bonded to β -cyclodextrin,⁵⁰² are examples of CSPs in one of the most active research categories; β -cyclodextrin-bonded CSPs are more effective for enantiomer resolution of N-benzoylamino acids compared with other common derivatives.⁵⁰³ Synthetic CSPs are ever more sophisticated in concept, with ruthenium-porphyrin complexes carrying (S)- or (R)- α -methoxy- α -(trifluoromethyl)phenylacetyl residues on each side of the porphyrin plane,⁵⁰⁴ α -(acetamidopyridyl)binaphthalenes bridged by but-2-yne-1,4-diyl- or 1,4-xylylene moieties,⁵⁰⁵ quinine immobilized on 3-mercaptopropyl-silica gel (greater chiral discrimination compared with the N-Boc-quinine analogue),⁵⁰⁶ and Crownpak

CR(+)[®], an ODS matrix coated with a chiral crown ether applicable to resolution of hydrophobic amino acids.⁵⁰⁷ The best known approach with CSPs based on dinitrophenyl derivatives has been extended to N-acylated L-proline anilides.⁵⁰⁸ Separate enantiomers of D,L-N-(2,4-dinitrophenyl)amino acids assemble in chloroform–water mixtures containing a lipophilic 2'-deoxy-guanosine derivative.⁵⁰⁹

The use of polymeric CSPs that have been imprinted by a homochiral additive during their preparation has broadened considerably, with membranes imprinted with protected L,L,L-tripeptides showing enhanced recognition of the L-enantiomer during adsorption of N^α-acetyl-D,L-tryptophan.⁵¹⁰ Corresponding adsorbents have been prepared from octadecyltrichlorosilane and indium and tin oxides⁵¹¹ and sugar acrylates imprinted with Z-L-aspartic acid (and recognising the imprint),⁵¹² imprinted acrylamide–methacrylic acid–vinylpyridine copolymers,⁵¹³ crosslinked poly(alkene)s (imprinting with L-phenylalanine leads to good chiral discrimination),⁵¹⁴ poly(acrylate)s (imprinting with Boc-L-phenylalanine and recognizing the imprint when adenine and 2-aminopyridine are incorporated in the polymer).⁵¹⁵ Further studies from other pioneers in this area (Volume 31, p. 44) employ common poly(alkene) polymers studied after imprinting with Boc-L-tryptophan,⁵¹⁶ and D-phenylalanine.⁵¹⁷ Nylon-6 imprinted with L-glutamine was found to show enhanced adsorption for the imprint in comparison with its enantiomer,⁵¹⁸ and cellulose acetate membranes imprinted with Z-D-glutamic acid allowed the D-enantiomer to permeate preferentially when presented with D,L-glutamic acid.⁵¹⁹ Poly(aniline) imprinted with (R)-camphorsulfonic acid adsorbs L-phenylalanine but not its enantiomer.⁵²⁰

The explanation for the enantiomeric imbalance in the amino acids originating in living organisms on Planet Earth has settled down to a few distinct categories of speculation, each with a considerable volume of literature.⁵²¹ Prebiotic (and current) delivery of extraterrestrial amino acids that have undergone enantioselective photodecomposition having been subjected to circularly-polarized infrared radiation is a favoured theory,⁵²² and radiolysis and radoracemization considered to have been verified in some laboratories for solid D- or L-leucine has been extended to representative oligo(L-leucine)s and poly(L-leucine)s.⁵²³ Calculations of the parity-violating energy shift for L-valine support its small energy advantage relative to its enantiomer, thus giving more credence to both the electroweak energy theory and the Salam phase-transition theory as the basis for the predominance of the L-enantiomers of the α -amino acids.⁵²⁴

5 Physico-chemical Studies of Amino Acids

5.1 X-Ray Crystal Analysis of Amino Acids and Their Derivatives. – Crystal structure analysis data have been reported for amino acids [hexagonal L-cystine (electron density determination),⁵²⁵ D,L-cysteine,⁵²⁶ L-asparagine hydrate, D,L-glutamic acid hydrate, D,L-serine, and L-threonine (fast diffraction

using synchrotron radiation giving charge density distribution),⁵²⁷ D,L-histidine,⁵²⁸ 6-fluoroDOPA monohydrate⁵²⁹, amino acid salts [mono-L-alaninium nitrate,⁵³⁰ mono- β -alaninium nitrate,⁵³¹ L-argininium diphenylacetate,⁵³² L-cystinium L-tartrate monohydrate⁵³³], 1:1-amino acid–amino acid pairs [L-valine or L-leucine co-crystallized with D-2-aminobutanoic acid, D-2-aminopentanoic acid, or D-methionine,⁵³⁴ L-isoleucine co-crystallized with each of seven D-amino acids,⁵³⁵ D-norleucine co-crystallized with each of a number of L-amino acids⁵³⁶], derivatized amino acids [ethyl N-acetyl-L-tyrosinate (charge density study),⁵³⁷ methyl D-phenylglycinate perchlorate–18-crown-6 complex,⁵³⁸ N-benzenesulfonyl-D-glutamic acid,⁵³⁹ N-(cytosinyl)-L-tyrosine,⁵⁴⁰ N-[3-(cytosin-1-yl)propionyl]-L-isoleucine,⁵⁴¹ methyl N-ferrocenylglycinate,⁵⁴² 2-(toluene-p-sulfonylamino)- and -methylamino-butanoic acid fluorides and the corresponding 2-methylpropanoic acid derivatives,⁵⁴³ N-trityl- and N-(9-phenylfluorenyl)-N-carbonylamino acid anhydrides (NCAs)⁵⁴⁴], and N-Boc- β -alanine N'-methylamide.⁵⁴⁵

5.2 Nuclear Magnetic Resonance Spectrometry. – Conventional studies cover ¹H-NMR of solid tyrosine derivatives (alone and mixed with L-leucinamide),⁵⁴⁶ and N-acetyl-D-aspartic acid⁵⁴⁷ and other amino acids assessed by ¹H-NMR *in vivo*.⁵⁴⁸ N-Acetyl α -amino acid esters⁵⁴⁹ and N-acyl (4R,2S)-4-amino-2,4-dimethylbutanoic acid,⁵⁵⁰ N-(p-tolyl)- and N,N-dimethylglycines,⁵⁵¹ α -tert-butyl β -benzyl N-(p-chlorobiphenylsulfonyl)-3-allylaspartate,⁵⁵² and kainic acid⁵⁵³ have yielded ¹H-NMR data, used to assess intramolecular hydrogen bonding, relative stereochemistry, and conformational equilibria.

Determination of enantiomeric excess data for amino acids has been reported for weakly acidic solutions containing the lanthanum(III) N,N,N',N'-tetrakis(2-pyridinylmethyl)-(R)-propylenediamine complex⁵⁵⁴ and a similar approach using (R)-(+)-[Pd(η^5 -C₅H₅)Fe(η^5 -C₅H₃Me=NAr)}(μ -Cl)]₂.⁵⁵⁵ ¹H-NMR data for (R)- or (S)-N-Boc-phenylglycyl derivatives of α -substituted primary amines R¹R²CHNH₂ can be used for the same objective, also the reverse approach in which an amine of known absolute configuration provides the amides from amino acids whose enantiomeric excess values are required.⁵⁵⁶

Complete assignments of ¹³C-NMR resonances have been deduced for N-(alkanoyl)- and N-(3-oxoalkanoyl)-L-homoserine lactones.⁵⁵⁷

Decay of ¹H-¹⁵N-NMR 2-spin order data for L-tryptophan provides information on exchange kinetics for indole protons with water,⁵⁵⁸ while more fundamental instrumental aspects leading to resolution enhancement have been established through ¹⁵N-NMR of [per-¹⁵N]L-arginine hydrochloride.⁵⁵⁹

³¹P-NMR monitoring of aminoacylation of 5'-adenosine monophosphate by amino acids using standard condensation reagents illustrates one of the simplest uses of routine NMR spectroscopy.⁵⁶⁰

⁷⁷Se-NMR data for ⁷⁷Se-enriched L,L-selenocystine⁵⁶¹ and D,L-selenomethionine⁵⁶² have been determined.

5.3 Optical Rotatory Dispersion and Circular Dichroism. – Current options for deducing structural information from CD data are well shown for

L-histidine, at the membrane–water interface with phosphatidylcholine. The sign of the Cotton effect developed in the imidazole chromophore has been interpreted in terms of structure of the ion-pair that forms at the interface.⁵⁶³

CD data obtained with more conventional systems, [Pd(dmba)(acac)] complexes [dmba = 2- $\{(\text{dimethylamino})\text{methyl}\}\text{phenyl-Cl}$],⁵⁶⁴ Mo, Rh, or Ru complexes $[\text{M}_2(\text{O}_2\text{CR})_4]^{n+} \text{X}^{n-}$ (molybdenum complexes give two Cotton effects in the 300–400 nm region; the other complexes give features at wavelengths up to 600 nm),⁵⁶⁵ and copper(II) complexes of N,N-dialkylamino acids,⁵⁶⁶ have been used in traditional applications of CD for the assignment of absolute configuration to amino acids. The last-mentioned study is notable for having demonstrated the acquisition of this information with only microgram quantities of an amino acid.

5.4 Mass Spectrometry. – As discussed in the adjacent sections, spectroscopic instrumentation continues to be applied to amino acids and their derivatives in both routine and pioneering contexts. MS study of underivatized amino acids currently falls in both these contexts, acknowledging the tailoring of ion sources to the special needs of amino acid studies. Glycine cations are accompanied by anions as a result of mild ionization, shown in a study aimed at correlating experimental data with molecular orbital calculations of bond cleavage.⁵⁶⁷ Collision neutralization of the α -glycine cation leads to the corresponding radical which is stable on the microsecond time scale.⁵⁶⁸ Features in the MS of sodiated and caesiated glycine and arginine indicate that sodium ions are solvated by both amino and carboxy groups, but caesium ions are solvated only by the carboxy group.⁵⁶⁹ A long-standing problem, the differentiation of leucine from isoleucine by MS, succumbs to standard electrospray ionization MS when the respective $[\text{M-H}]^-$ ions, m/z 130, are separated on the basis of asymmetric waveform ion mobility, to allow quantitation of a mixture of one equivalent of either amino acid in the presence of 625 equivalents of the other.⁵⁷⁰ Photoionization of ion beam-desorbed amino acids using femtosecond laser pulses at 195 nm and 260 nm has been studied, leading to decarboxylated ions at the shorter wavelength (except for tyrosine and tryptophan, from which the side-chain cation is produced by α -cleavage).⁵⁷¹ Chemical ionization MS of amino acids using dimethyl ether as reagent has been reviewed;⁵⁷² use of 2-methoxyethanol generates $[\text{M+H}]^+$, $[\text{M+13}]^+$, $[\text{M+27}]^+$, and $[\text{M+77}]^+$ from amino acids, with the first and last of these being the most abundant.⁵⁷³

Unashamedly routine applications of MS to amino acid analysis have appeared for homocysteine (after stable isotope dilution with $[\text{}^2\text{H}_8]\text{homocysteine}$),⁵⁷⁴ and mono- and dihydroxyisovaleric acids in plant samples (negative ion MS–MS).⁵⁷⁵

MS spectra of amino acid derivatives are determined either to support analytical studies, or for extending the scope of newly-developing instrumental techniques. In the former category, MALDI-TOF data have been secured for N-acetylcysteine–1,4-dihydronaphthalene adducts,⁵⁷⁶ MALDI-PSD and electrospray data for thionoamides (thermal chain cleavage at the thioamide

residue),⁵⁷⁷ electrospray ionization mass spectra for PTHs⁵⁷⁸ and N-terminal analysis of peptides through PTH generation from PTC-peptides.⁵⁷⁹ Valine and its naphthylamide, nitroanilide, N-dansyl, and PTH derivatives have been studied by laser-desorption MS, from which the benefits of derivatization for reliable analysis are demonstrated.⁵⁸⁰ Estimation of the (N^ε-trimethyl)lysine content of human serum by MS using a salt of the methyl ester suffers interference from homoarginine due to coincident relative molecular mass, a problem that is avoided by derivatization with acetylacetone or by acetylation.⁵⁸¹ L-Amino acid methyl ester salts are incorporated better than their enantiomers into matrices of D-mannose, D-galactose, or D-glucose, and SIMS data for the resulting complexes can be used for optical purity determination of partly racemic amino acids.⁵⁸² Chiral recognition is established through FABMS of chiral crown ether complexes⁵⁸³ and spiroacetal polyether complexes⁵⁸⁴ of amino acid derivatives. These astonishing results are matched by MS of 1:1-amino acid- β -cyclodextrin complexes, determined after conventional electrospray ionization.⁵⁸⁵ Collision-induced dissociation spectra of protonated trimers of amino acids formed by electrospray ionization in the presence of Boc-L- or D-phenylalanine, Boc-L-proline or O-benzyl Boc-L-serine, have been interpreted in terms of chiral recognition.⁵⁸⁶

Some of the mild ionization methods are applied to samples evaporated on to metal surfaces, and Li and Na binding energies of N-acetyl amino acids have been determined to provide insight into factors affecting release of ions into the gas phase.⁵⁸⁷

5.5 Other Spectroscopic Studies of Amino Acids. – This, something of a catch-all section for spectroscopic data of amino acids not covered in preceding sections, has expanded in recent volumes because of simplified instrumentation for some classical and newer techniques. Fourier transform infrared data for glycine⁵⁸⁸ and valine⁵⁸⁹ in an argon matrix have proved to be a convenient means of demonstrating the proportions of the three predominant conformers in the former case and their interconversion through UV irradiation, and in the latter case the first observation of the non-ionized tautomer. Low temperature IR study of D,L-serine has been reported,⁵⁹⁰ and familiar laboratory IR spectroscopic protocols have been applied to arginine and its derivatives,⁵⁹¹ to L-alanine,⁵⁹² and to the establishment of dimers in CCl₄ solutions of Boc-L-phenylalanine.⁵⁹³

IR-Raman spectroscopic studies of D,L-histidinium dinitrate and L-histidinium sulfamate,⁵⁹⁴ L-asparagine monohydrate,⁵⁹⁵ complexes of N-benzoyl-L- and D-leucine with β -cyclodextrin,⁵⁹⁶ and L-tryptophan in KBr,⁵⁹⁷ represent standard data-gathering applications, while surface-enhanced Raman scattering data for lysine adsorbed on gold colloid,⁵⁹⁸ α,ω -diamino acids adsorbed on gold and silver surfaces,⁵⁹⁹ and representative amino acids adsorbed on an electrochemically-roughened silver surface⁶⁰⁰ provide information on structural and conformational aspects.

Microwave spectra of [¹⁸O]-glycine⁶⁰¹ and alaninamide isotopomers⁶⁰² have been interpreted in terms of distributions of conformations.

ESR spectroscopy, the indispensable support of studies of mechanism in chemical chemistry, has revealed attack by the hydroxyl radical at the α -carbon atom of glycine and side-chain H-abstraction with other amino acids,⁶⁰³ and formation of transient radicals from histidine through reaction with hydroxyl radicals generated in the titanium(III)–H₂O₂ system.⁶⁰⁴ Autoxidation of methyl 4-(N-hydroxyamino)-N-toluene-p-sulfonyl-L-prolinate has been shown to generate aminoxy radicals.⁶⁰⁵ ESR monitoring of X-irradiated L-alanine reveals the formation of the well-known deamination product MeC(HCO₂H at room temperature but at higher temperatures another stable radical tends to predominate.⁶⁰⁶

Vibronic spectra of tyrosine and tryptophan in helium droplets at 0.38 K (determination of electron energy levels)⁶⁰⁷ and electron diffraction of gaseous L-alanine (rotational constants and evidence for the adoption of the neutral tautomeric form) have been reported.⁶⁰⁸

5.6 Physico-chemical Studies of Amino Acids. – Sub-sections introduced recently for this chapter continue to provide a rational grouping of topics in this category. Some areas are relevant to an understanding of certain roles of amino acids in living systems, while other topics are routine. The development of the Amino Acid Index (a database for various physicochemical and biochemical properties of amino acids and pairs of amino acids) has been described.⁶⁰⁹

5.6.1 Measurements for Amino Acid Solutions. Solutions of familiar α -amino acids have featured in studies in which measurements are made leading to apparent molar volumes⁶¹⁰⁻⁶¹⁵ (including viscosity-B coefficients,^{610,613} and compressibility data⁶¹⁴⁻⁶¹⁶) standard molar enthalpies of solution and dilution,⁶¹⁷ enthalpic interaction^{618,619} and pairwise enthalpic interaction coefficients⁶²⁰ and activity coefficients.⁶²¹ ω -Amino acids are featured in a study in which apparent molar volumes have been determined.⁶²² Equivalent conductance data for amino acid mixtures in water have been interpreted to reveal side-chain interactions in certain amino acid pairs.⁶²³

Traditional study of the solubility of common aliphatic amino acids in aqueous NaNO₃ or KNO₃ shows no sign of coming to an end.⁶²⁴ Solubility of one amino acid of a pair in aqueous media increases as the concentration of the other increases,⁶²⁵ an observation that does not stand up to scrutiny in all combinations of L-cystine, L-tyrosine, L-leucine, or glycine with another amino acid.⁶²⁶ Factors governing the solubility of amino acids in cationic reversed micelles have been investigated.⁶²⁷ Of practical value is attainment of 0.2–3M solutions of amino acids in a water-free aprotic system [DMF, tertiary base, CF₃CO₂Na, Ba(ClO₄)₂, Ca(ClO₄)₂, NaClO₄, BaI₂, or Ca(NO₃)₂].⁶²⁸

Ion-exchange equilibria for amino acids in conventional separation systems have been the subject of thermodynamic modelling⁶²⁹ and data for equilibria involving amino acids with a liquid sulfonic acid ion exchange medium have been obtained.⁶³⁰

Dissociation constants of amino acids have been determined for solutions in

aqueous isopropanol⁶³¹ and in aqueous dioxan,⁶³² and their protonation constants in aqueous dioxan.⁶³³ An assessment has been made of the variation in the values for L-leucine as a function of ionic strength.⁶³⁴

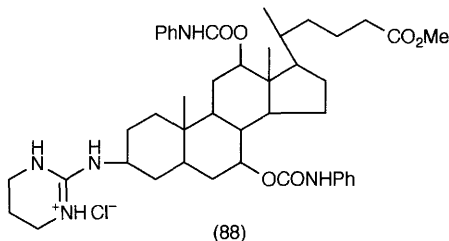
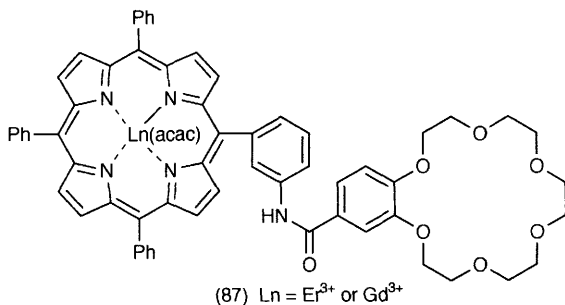
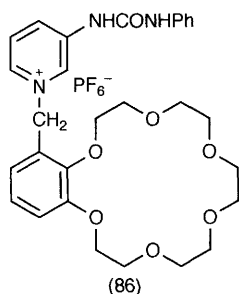
N-Hexadecyl Z-L-phenylalaninamides show remarkable gel-forming properties in organic solvents.⁶³⁵

5.6.2 Measurements for Solid Amino Acids. Finely-dispersed L-alanine undergoes a phase transition at 170 K as revealed by phonon echo signal data.⁶³⁶ Combustion energy data determinations for 13 amino acids have been reported.⁶³⁷

5.6.3 Amino Acid Adsorption and Transport Phenomena. Partition of amino acids between immiscible organic and aqueous phases⁶³⁸ has practical importance in various contexts, *e.g.* in continuous resolution of D,L-isoleucine by countercurrent fractional extraction using an enantioselective two-phase system.⁶³⁹ A long-running study (Volume 30, p. 47) of the distribution of L-phenylalanine in aqueous di(2-ethylhexyl)phosphoric acid-octane⁶⁴⁰ has developed into a study of transport of this amino acid,⁶⁴¹ L-histidine,⁶⁴² and L-glutamic acid⁶⁴³ through corresponding emulsion membranes.

In a study that models an aspect of *in vivo* cellular behaviour, partition coefficients have been measured for amino acids in an aqueous two-phase system developed from dextran, poly(ethylene/glycol), and water.⁶⁴⁴ Transport of amino acids through membranes is the other major interest in this category, again with an understanding of *in vivo* systems as the objective, and (–)-menthol- and (–)-nopol-derived mono- and dialkyl phosphates, phosphites, and phosphinites have been established to act as carriers of aromatic amino acids through supported liquid membranes but showing only low or moderate enantioselectivity.⁶⁴⁵ A similar study using heteropolysiloxane membranes carrying chiral complexants has demonstrated facilitated transport of the L-enantiomer from D,L-phenylalanine through a pH gradient.⁶⁴⁶ Studies of the effects of pH on interfacial transport of amino acids through a cation exchange resin have been reviewed.⁶⁴⁷

5.6.4 Host–Guest Studies with Amino Acids. Refinement of the understanding of the design of cage structures that act as receptors for amino acids follows from the establishment of a widening range of efficient host–guest systems, and there is no lack of new examples in the recent literature. The familiar structural types are not neglected, and recent studies cover 18-crown-6 in water–1,2-dichloroethane⁶⁴⁸ and dibenzo-18-crown-6⁶⁴⁹ as the means of switching amino acids into the organic phase. Substituted analogues (86)⁶⁵⁰ and (87)⁶⁵¹ achieve the same result with neutral aqueous solutions and chloroform, by presenting attachment points for carboxylate and protonated amino groups of amino acids in their zwitterionic form. 5-(2-Carboxyphenyl)-10,15,20-triphenylporphyrins carrying homochiral substituents show selective recognition of amino acid esters,⁶⁵² and water-soluble porphyrins that act in this way with amino acids seem particularly promising.⁶⁵³ Microcalorimetric studies show



efficient binding of p-sulfonatocalix[*n*]arenes ($n = 4, 6, 8$) to lysine and arginine in water,⁶⁵⁴ supported by ¹H-NMR titration experiments,⁶⁵⁵ with rigid peptidocalix[4]arenes showing improved binding characteristics for amino acids⁶⁵⁶ and glycyl- and histidyl-calix[4]arenes showing useful complexation of cobalt(II) ions.⁶⁵⁷ 5-(Guanidiniocarbonyl)-N-ethylpyrrole-2-carboxamide shows a propensity to bind α -(N-acetylamino) acids in 40% aqueous dimethyl sulfoxide,⁶⁵⁸ and guanidinium-substituted cholic acid hosts (88) mediate the extraction of α -(N-acetylamino) acids into chloroform from water, showing e.e. approaching 80%.⁶⁵⁹ Weak complex formation in water between adenine and non-polar aliphatic amino acids, and stronger binding of polar and aromatic amino acids, is revealed in a thermometric study.⁶⁶⁰

Poly(vinyl alcohol) membranes substituted with β -cyclodextrin have been prepared, showing moderately enantioselective permeation by α -amino acids (improved to 25.4% e.e. with D,L-tryptophan after O-acetylation of the membrane).⁶⁶¹ An erratum⁶⁶² draws attention to misleading spectroscopic data concealing the use of impure samples of mono-[6-(*m*-toluidinyl)-6-deoxy]- β -cyclodextrin (Volume 30, p. 50) in host-guest studies, developed further by the same research group for organoselenium-modified β -cyclodextrins carrying an aromatic grouping.⁶⁶³ Comparison of the relative effectiveness of L- and D-dansyl-L-leucine-modified β - and γ -cyclodextrins as hosts for amino acids and their derivatives,⁶⁶⁴ and chiral recognition properties towards dansylamino acids of a β -cyclodextrin capped by an L-alanyl-crown(3)-L-alanine,⁶⁶⁵ have been reported.

The foregoing host types have become well-established by now, and newer ideas are coming forward. Thus, Z-L-alanine and titanium *n*-butoxide adsorbed on TiO₂ gel give multilayered structures which participate in cycles of solvent extraction and selective binding of the L-enantiomer from solutions

of Z-D,L-alanine (similar examples of 'molecular imprinting' of adsorbents are dealt with in Section 4.17).⁶⁶⁶ 'Carbosilane' dendrimers [a 1,3,5-benzene-triamide core substituted at nitrogen with tri(tri-alkylsilylalkyl)silylpropyl groupings] form 1:1-complexes with Fmoc-amino acids in CHCl_3 , with structure-dependent association constants.⁶⁶⁷

5.7 Molecular Orbital Calculations for Amino Acids. – Calculations for amino acids and their derivatives follow objectives that are familiar from literature coverage in most of the preceding volumes of this series, with occasional extensions into novel areas. For amino acids, outcomes from MO studies of physical properties are: steric and electrostatic properties,⁶⁶⁸ solvation parameters derived from atomic radii for constituents of side-chains,⁶⁶⁹ densities of aqueous amino acid solutions,⁶⁷⁰ absolute proton affinities,⁶⁷¹ charge distribution and molecular electrostatic potentials,⁶⁷² conformations (L-alanine⁶⁷³ and tryptophan⁶⁷⁴ in water, side-chain modified L-phenylalanine derivatives,⁶⁷⁵ intramolecular interactions of side-chain groupings with the carboxylate anion in arginine⁶⁷⁶), gas-phase tautomerization of sarcosine,⁶⁷⁷ spectroscopic data (near-edge X-ray absorption fine structure for cysteine,⁶⁷⁸ NMR spectrum of histidine,⁶⁷⁹ pH-dependent fluorescence decay of tyrosine and tryptophan⁶⁸⁰). Reactions of amino acids for which experimental data are compared with MO calculations are: high-temperature $^2\text{H}_2$ -hydroxy-L-proline isotopic exchange,⁶⁸¹ stability and decomposition of stable glycine radicals⁶⁸² and L-alanine radicals,⁶⁸³ and cationized arginine radicals Arg-M^+ (M = alkali metal ion).⁶⁸⁴

Amino acid derivatives given similar attention are: N-acetylproline N'-methylamide (*cis-trans* isomerism⁶⁸⁵), N-formyl-L-proline N'-methylamide,⁶⁸⁶ N-acetylalanine N'-methylamide,⁶⁸⁷⁻⁶⁸⁹ N-acetyl-L-leucinamide (hydration parameters for comparison with structure determined by neutron scattering),⁶⁹⁰ and betaine (crystal structure).⁶⁹¹ Association constants and related parameters have been computed for L- α -amino acid- β -cyclodextrin complexes.⁶⁹²

6 Chemical Studies of Amino Acids

6.1 Racemization. – Topics of interest under this heading continue to be researched further, falling mainly into distinct areas: laboratory studies of links between structural features and tendency to racemise; exploitation of racemization kinetics for fossil dating. Protein hydrolysis involves racemization of serine, an unlikely explanation having been advanced⁶⁹³ that the D-enantiomer is more readily decomposed in the presence of the L-isomer. Further knowledge of the neglected amino acid racemase from *Pseudomonas putida* demonstrates its ineffectiveness with aromatic and acidic amino acids, allowing $^1\text{H} - ^2\text{H}$ exchange with retention of configuration for L-phenylalanine and (S)-phenylglycine in $^2\text{H}_2\text{O}$.⁶⁹⁴

The credibility of fossil dating through determination of D:L-ratios of

indigenous amino acids has suffered considerably because corrections to racemization kinetics cannot be computed for catalytic effects of other constituents in the fossil. Amino acids resident in samples for $10^5 - 10^6$ y are totally racemized, and the dating methodology for much younger samples employs those amino acids that are most rapidly racemized. It is these for which new data have been obtained. Thus, aspartic acid racemization applied to bone dating needs to take account of a rapid initial phase which seems to be due to structural changes in the protein (L-asparagine→L-aspartic acid→L-cyclic imide→D-aspartic acid). Although the calculated L:D values are borne out experimentally for the aspartic acid content of proteins at 95–140 °C, the model fails for dentin at 37 °C because the tendency towards cyclic imide formation is conformation dependent and is particularly difficult for this protein and for collagen.⁶⁹⁵ For L-isoleucine, whose racemization rate (α -chiral centre) is subject to catalytic effects of unknown origin, it has been suggested that the very slow racemization at the β -chiral centre would be a better basis for dating of fossils.⁶⁹⁶ In other words, the method should be restricted to much older fossils than those that have been subjected to the technique recently; this proposal, however, overlooks the fact that the inevitable structural change at the α -chiral centre will affect the kinetics of the racemization process at the β -chiral centre.

Conference reports (ref. 521) include reviews on amino acid racemization and original papers, *e.g.* aspartic acid racemization data for dentin from cave bear fossils, which places the lifetime of the creatures in a wide range of the Pleistocene era.⁶⁹⁷

6.2 General Reactions of Amino Acids. – **6.2.1 Thermal Stability of Amino Acids.** Thermal degradation of amino acids requires investigation, not only for its obvious importance in food science, but also so that problems that arise in amino acid sampling for analysis may be understood. Controversy has arisen over claims that amino acids can be sublimed unchanged (Volume 31, p. 53), since there have been many reports over the years of self-condensation and other changes to amino acids at elevated temperatures. Amino acids on silica gel at 230–250 °C give piperazin-2,5-diones, hexahydroimidazo[1,2-*a*]-pyrazin-3,6-diones and hexahydroimidazo[1,2-*a*]imidazo[1,2-*d*]pyrazin-3,8-diones.⁶⁹⁸ Loss of serine and threonine is complete after samples are held for 4 h at 120 °C or for 7 min at 300 °C, leading to pyrazines among other products.⁶⁹⁹ Differential thermal analysis and thermogravimetry have been used to study the thermal degradation of α -, β -, and γ -aminobutyric acids and threonine.⁷⁰⁰

6.2.2 Reactions at the Amino Group. The literature on oxidation of amino acids by familiar oxidants continues to be voluminous and too routine to cover here; the policy of previous volumes, to restrict discussion to careful studies with novel oxidant systems, is illustrated by choosing to mention a study of deamination and subsequent decarboxylation of glycine by gold(IV) species, leading to gold(0), glyoxylic acid and ammonium formate.⁷⁰¹ This relatively

standard outcome of oxidation is implicit in the reaction of amino acids with ninhydrin at elevated temperatures, a process which is accelerated in cationic micelles.⁷⁰²

Other familiar deamination reactions, aspartate transaminase-mediated equilibration of L-aspartic acid and 2-oxoglutaric acid with L-glutamic acid and oxaloacetic acid (determination of reaction constants),⁷⁰³ non-stereoselective conversion of α -amino acids into α -hydroxy acids by *Clostridium butyricum*,⁷⁰⁴ and inversion of configuration of L-alanine by NAD⁺/L-alanine dehydrogenase oxidation, electrochemical regeneration of NAD⁺ and reductive amination of pyruvate at the mercury cathode,⁷⁰⁵ have been the subject of quantitative studies. The last-mentioned study demonstrates the importance of optimized experimental conditions in making the overall process viable, through circumventing the unfavourable thermodynamics of certain electrochemical steps.

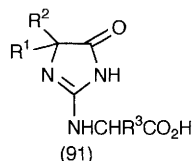
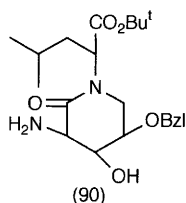
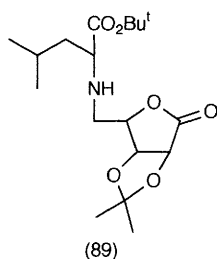
Reductive deamination of α -aminocarbonyl compounds by SmI₂ in THF-HMPA together with a proton source gives the expected result with methyl phenylalaninate, but an unusual outcome in the ring-opening of methyl N-benzylprolinate to give BzINH(CH₂)₄CO₂Me,⁷⁰⁶ also seen in reaction of iodine with (diacetoxyiodo)benzene or iodosylbenzene that leads to decarboxylation of pivaloylproline to give RCONH(CH₂)₃CHO through an intermediate N-acyliminium ion.⁷⁰⁷

A permanent feature of this section because of its fascination and importance, studies of the mechanism of the Maillard reaction and its products, continues to reveal surprising new aspects. Thus, L-alanine-pentose or hexose mixtures generate pyrazinium radicals *en route* to conventional Maillard products.⁷⁰⁸ Analysis by GLC-MS suggest that the formation of branched-chain alkyl-substituted pyrazines from such mixtures proceeds *via* a Strecker aldehyde.⁷⁰⁹ As would be expected, glycosylated amino acids are mild reducing agents and their role in reducing nitrite to nitric oxide under anaerobic conditions⁷¹⁰ may give them an important physiological role. Fully-protected glucosylamino acids formed by Mitsunobu coupling of N-(o-nitrobenzenesulfonyl)amino acids with 2,3,4,6-tetra-O-acetyl-D-glucose, and their Amadori rearrangement products, have been described.⁷¹¹

Schiff bases formed between cinnamaldehyde and an L-amino acid ester are equally well viewed as homochiral azadienes, and their complexes with Fe(CO)₅ catalyse formation of 4-methoxycyclohexa-1,3-diene-Fe(CO)₃ with modest preponderance of the (R)-enantiomer.⁷¹² Schiff bases formed between amino acid esters and a diaryl ketone are readily converted into 1,2-diaryl-2,2-dichloroaziridines through addition of dichlorocarbene,⁷¹³ and N-aziridination (solid phase-tethered amino acid reacted with α -bromoacrylates) has been simplified.⁷¹⁴ Azadienes R¹R²C=CHN=CHP(O)(OEt)₃ can be converted into aziridinephosphonates with diazomethane.⁷¹⁵ Other reactions that involve *in situ* Schiff base formation include monoalkylation [N-ethylation through reaction with acetaldehyde and NaBH(OAc)₃,⁷¹⁶ and N-methylation using hexafluoroacetone-protected amino acids⁷¹⁷]. N-(β -Boc-Aminoalkyl)ation of α -amino acid esters using N-protected α -aminoaldehydes⁷¹⁸ and analogous

N-(β -Fmoc-aminoalkyl)ation with the equivalent α -amino acid S-ethyl thioesters⁷¹⁹ have been developed; in the former case, this step was followed by N-acylation with (thymine-1-yl)acetic acid and related nucleobase moieties, using TBTU as condensing reagent to give four new PNA monomers (see also Section 4.8). In another study, new PNA monomers, one carrying an N-(pyreneacetyl) grouping⁷²⁰ and others carrying homologated glycine moieties,⁷²¹ have been prepared. N-(2,4-Diethoxycarbonylbuta-1,3-dienyl)amino acid esters are formed using ethyl propynoate as reactant.⁷²² The conversion of amino acids into silapiperidines through reaction with $\text{Ph}_2\text{Si}(\text{CH}_2\text{CH}_2\text{OTs})_2$ offers a new selectively-removeable N-protecting group.⁷²³ Diborane-iodine reduction of solid-phase-tethered N- α -acylamino acids gives secondary amines (tethered α -imino acids).⁷²⁴

N-Methylation *via* oxazolidinones obtained from α -amino acids, through treatment with $\text{Na}(\text{CN})\text{BH}_3/\text{TMSCl}$ ⁷²⁵ is a standard protocol; straightforward amino acid derivatization operations such as these are covered in a new textbook.⁷²⁶ N-Alkylation of tert-butyl L-leucinate with a pentose triflate gave the derivative (89) which was developed into the 3-aminopiperidin-2-one (90) intended as a seryl-leucine surrogate.⁷²⁷ The triflate of ethyl (S)-lactate reacts with ethyl L-alaninate in refluxing nitromethane to give the homochiral C_3 -triisopropylamine $\text{N}(\text{CHMeCO}_2\text{Et})_3$.⁷²⁸ Mannich reactions of amino acids with 3-phenoxychromones have been described.⁷²⁹



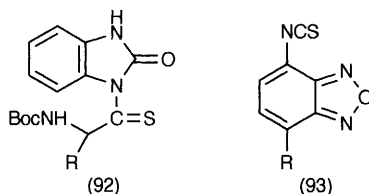
Cyclization of bis(chloromethyl)phenol-formaldehyde tetramers bonded through nitrogen to amino acid methyl esters gives chiral concave calix[n]-arenes capable of molecular recognition favouring one enantiomer of a chiral ammonium salt.⁷³⁰ N-Arylation of amino acids using electron-deficient aryl fluorides is a classical operation that has been extended to 4(6)-mono- and difluoropyrimidinylations through use of 2,4,6-trifluoropyrimidine as reagent.⁷³¹ N-(Imidazol-5-on)yl derivatives (91) have been described.⁷³²

N-Acylation of amino acids serves a range of purposes, particularly the need for reversible N-protection for applications in synthesis. Improved methodology for well-established groupings in this category are: N-formyl [introduced into ethyl N-(ethyl phosphonomethyl)glycinate with triethyl orthoformate],⁷³³ N-trifluoroacetyl (introduced using N-trifluoroacetylsuccinimide),⁷³⁴ N-acetyl (cleaved with α -chymotrypsin in acetone-alcohol mixtures),⁷³⁵ N-phenylacetyl (introduction into β -amino acid esters using penicillin G acylase; see also Section 4.17),⁷³⁶ N-tert-butoxycarbonyl (cleaved with AlCl_3 ;⁷³⁷ preparation of

tert-butyl N-Boc-S-trityl-L-cysteinate⁷³⁸), and N-benzyloxycarbonyl (clean removal using zinc powder in neutral aqueous conditions⁷³⁹).

The tri-isopropylsilyloxycarbonyl ('Tsoc') grouping has been advocated for N-protection; it is labile to fluoride ion, so is orthogonal to Boc, Z, and Fmoc in the context of peptide synthesis.⁷⁴⁰ N-(Propargyloxycarbonyl)amino acids, originally reported in 1994,⁷⁴¹ are stable to TFA but are cleaved by $\text{Co}_2(\text{CO})_8$ in TFA,⁷⁴² and are readily cleaved by benzyltrithylammonium tetrathiomolybdate.⁷⁴³ An N-Z- or N-Boc-sulfonamide $\text{CF}_3\text{SO}_2\text{NR}(\text{p-CF}_3\text{-C}_6\text{H}_4)$, R = Z or Boc, is an effective alkoxyacylation reagent.⁷⁴⁴ The N-[(E)-2-(methylsulfonyl)-3-phenyl-2-propenyloxycarbonyl] (Mspoc) group (introduced using Mspoc-ONSu) is less prone to premature deblocking during peptide synthesis compared with previously-advocated Bspoc and Bsmoc groupings.⁷⁴⁵

N-Acetylation and N-phenylacetylation of PNA monomers has been described, for preparation of corresponding derivatives of the classical DNA mimics.⁷⁴⁶ N-Acylation and thioacylation procedures relevant to amino acid analysis are: N-[(S)-(O-acetyl)lactoyl]ation to determine D:L-ratios,⁷⁴⁷ N-[β -(Boc-aminoalkyl)thioacyl]ation using (92),⁷⁴⁸ phenylthiocarbamoylation⁷⁴⁹ and preparation of analogous fluorescent Edman derivatives using 7-[(N,N-dimethylamino)sulfonyl]-2,1,3-benzoxadiazol-4-yl isothiocyanate⁷⁵⁰ and (93; R = SO_2Me or SO_2Ph).⁷⁵¹



Allylic carbonates $\text{R}^1\text{CH}=\text{CR}^2\text{CH}_2\text{OCO}_2\text{Et}$, carbon monoxide, and $\text{PdCl}_2/\text{dppb}$ react with amino acid esters to give β,γ -unsaturated amides $\text{R}^1\text{CH}=\text{CR}^2\text{CH}_2\text{CONHR}$.⁷⁵² A classical acylation procedure that is unusual in the amino acid context employs an α -bromoketene (prepared from 3-aryl-2,2-dicyano-oxirane, $\text{Li}_2\text{NNiBr}_4$, and Et_3N) leading to N-(α -aryl- α -bromoacetyl)amino acid esters.⁷⁵³ Other N-acyl derivatives reported in the recent literature are N-(*o*-carboxybenzoyl)-⁷⁵⁴ and N-(*o*-aminobenzoyl)-⁷⁵⁵ L- α -amino acids (the latter showing UV fluorescence properties useful in analysis), and N-acyl-N-hydroxy-L-phenylalanine derivatives,⁷⁵⁶ the last-mentioned showing promise as carboxypeptidase A inhibitors. Debenzoylation of N-benzoylamino acid derivatives through N-tert-butyloxycarbonylation followed by $\text{Mg}(\text{OMe})_2$ in MeOH at room temperature has been established within a Paclitaxel synthesis.⁷⁵⁷

Photoreactive N-(6-azido-1-oxoindan-4-onyl)amino acids have been prepared for molecular probe studies, for the identification of putative receptors and binding proteins in plants.⁷⁵⁸

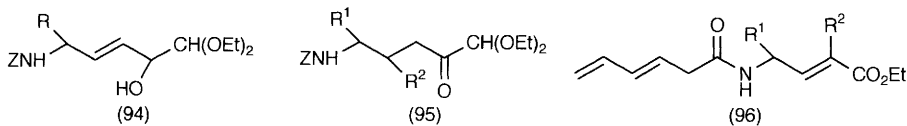
Conversion of amino acids into ureas through reaction of derived isocyanates with amino acid esters,⁷⁵⁹ and through a solid phase-tethered isocyanato-

acid with simple amines,⁷⁶⁰ provides starting materials for potentially effective pharmaceuticals. Decarbamylation of simple ureas $\text{H}_2\text{NCONHCHRCO}_2\text{H}$ occurs using nitrogen peroxide (or its equivalent; a mixture of nitric oxide and oxygen) in water.⁷⁶¹

6.2.3 Reactions at the Carboxy Group. Like the preceding section, papers in this category describe a similar mixture of improvements to well-established procedures, as well as novel procedures. The carboxy group of an N-protected amino acid may be displaced by arylation (e.g. N-tosylalanine \rightarrow Ph_2CHMe with benzene and conc H_2SO_4 ; Volume 31, p. 62)⁷⁶² and by a sulfonic acid group [(R)-N-ethoxycarbonyl-D,L-norleucine \rightarrow 2-aminohexanesulfonic acid].⁷⁶³ Hypotaurine partially disproportionates into taurine, 2-aminoethyl-2-aminoethanethiolsulfonate, and ethanolamine as its solution in hydrochloric acid is evaporated.⁷⁶⁴

Esterification (tert-butyl esters prepared using a di-tert-butyl dicarbonate,⁷⁶⁵ methyl esters prepared using a strong acid ion exchange resin suspended in methanol,⁷⁶⁶ 9-fluorenylmethyl esters prepared using 9-fluorenylmethylchloroformate,⁷⁶⁷ aryl esters from aryl 4-nitrobenzenesulfonates⁷⁶⁸), reduction ($\text{CO}_2\text{H} \rightarrow \text{CH}_2\text{OH}$ using $\text{NaBH}_4\text{-NiCl}_2$ or MoO_3 in water,⁷⁶⁹ using $\text{NaBH}_4\text{-cyanuric chloride}$,⁷⁷⁰ via pentachlorophenyl esters using $\text{NaBH}_4\text{-I}_2$ in THF,⁷⁷¹ via oxazolidinones using NaBH_4 ,⁷⁷² via the BuLi-DIBALH 'ate complex' for highly hindered α,α -dialkyl- α -amino acid esters, or using LiAlH_4 with persilylated α -benzylhistidine⁷⁷³), and further elaboration of the CH_2OH group ($\rightarrow \text{CH}_2\text{I} \rightarrow \text{CH}_2\text{CH}=\text{CH}_2$) to convert L-norvaline into the substrate for a Grubbs' ring-closing metathesis synthesis of (S)-(+)-coniine have been reported.⁷⁷⁴ Classical Grignard addition to protected serines ($\text{CO}_2\text{H} \rightarrow \text{CPh}_2\text{OH}$) yields ligands for zinc reagents that have been developed for aldehyde elaborations.⁷⁷⁵ Acid chloride preparations [Fmoc-amino acids with bis(trichloromethyl) carbonate⁷⁷⁶] have been studied. N-Protected β -aminoalkanols provide the starting point for the preparation of N-(β -aminoalkyl)amino acid derivatives through Mitsunobu coupling with N-Pmc-amino acid esters.⁷⁷⁷

Partial reduction to give N-protected L- α -aminoaldehydes has become a standard starting point for general organic synthesis, now that initial difficulties in methodology and retaining optical stability of the products have been overcome. An undergraduate exercise proposed to fill five 8-hour laboratory periods starts from L-amino acids and proceeds via Z-L- α -aminoaldehydes to products (94) and (95).⁷⁷⁸ N-Protected β -amino aldehydes can be prepared



from α,β -amino acids (NaBH_4 reduction of unsymmetrical anhydride, then MnO_2 oxidation) and thence to δ -amino- α,β -unsaturated alkanoates through Wittig homologation.⁷⁷⁹

N-Boc- α -Amino aldehydes (ref. 127) have been converted into (E)-methoxyalkenes BocNHCHRCH=CHOME and onwards to α -phenylseleno- β -amino aldehydes that can be transformed into epoxides and aziridinecarboxylic acids;⁷⁸⁰ into the Diels-Alder substrate (96) through an obvious series of reactions;⁷⁸¹ and two-carbon elongation of an L-serine ester after conversion into an N-tritylaziridinecarboxylate, involving Claisen condensation with the enolate of an alkyl acetate to give the γ -amino- β -ketoester $\text{R}^1\text{NHCHR}^2\text{COCH}_2\text{CO}_2\text{R}^3$ that opens up synthesis of trisubstituted E-alkenes and N-allylamines.⁷⁸² Allylation of protected L-tyrosinal gives a mixture of syn- and anti-2-amino alcohols developed further into β -turn mimetics.⁷⁸³ Further elaboration of 2,3-epoxyalkanols produced by transformation of the carboxy group of a Boc-amino acid gives 1-cyano-2,3-diols by reaction with diethylaluminium cyanide.⁷⁸⁴ A route to erythro-(N-protected α -aminoalkyl)-epoxide that differs from the usual elaboration of an amino acid has been illustrated using $\text{PhCH}_2\text{CH}(\text{OH})\text{C}\equiv\text{CTMS}$ for preparation of the phenylalanine-related compound used in the production of Saquinavir.⁷⁸⁵

The generation of a ketosulfone by reaction of a protected L-tyrosine ester with the dilithio anion of methyl phenyl sulfone requires two equivalents of reagent.⁷⁸⁶ Formation of an ylide $[\text{CO}_2\text{H}\rightarrow\text{COC}(=\text{PPh}_3)\text{CN}]$ from a protected L-phenylalanine by coupling to $\text{Ph}_3\text{P}=\text{CCN}$ opens up a route to α -keto-amides and peptidic α -hydroxy-amides found in bacterial secondary metabolites phebestin, probestin and bestatin.⁷⁸⁷ α -Ketophosphonates can be obtained by Arbuzov reaction of a protected amino acid chloride with triethyl phosphite.⁷⁸⁸

α -Aminoketones can be formed *via* Weinreb amides $[\text{CO}_2\text{H}\rightarrow\text{CONMe}(\text{OMe})\rightarrow\text{COCH}_2\text{CH}_2\text{Ph}]$ ⁷⁸⁹ and morpholides;⁷⁹⁰ α -(N,N-dibenzylamino) ketones are substrates for stereoselective conversion into tertiary alcohols through non-chelation controlled Grignard type reactions⁷⁹¹ and stereoselective reductive amination.⁷⁹² The latter process gives 1,3-diaminoalkanes when applied to β -aminoketones prepared from Weinreb amides of N-protected β -amino acids;⁷⁹³ an alternative route to these involves Curtius rearrangement $[\text{BocNHCHRCH}_2\text{CO}_2\text{H}\rightarrow\text{BocNHCHRCH}_2\text{NHCO}(\text{Nsu})]$.⁷⁹⁴ Conversion of N-Boc- β -alanine into N-[3-(N-Boc-amino)thiopropionyl]phthalimide and thence to ethyl 3-aminodithiopropionate has been developed using standard thionation protocols.⁷⁹⁵ C_2 -Symmetrical enantiopure β,β' -diaminoalkyl sulfides have been prepared through a lengthy route starting from α -amino acids.⁷⁹⁶

N- α -(Boc-Amino)acylsilanes $\text{BocNHCHRCOSiMe}_2\text{Ph}$ offer valuable three-carbon elongation opportunities, those from phenylalanine and isoleucine giving statines through aldol addition and conversion into N-protected β -aminoalkanols.⁷⁹⁷ Condensation of $\text{TMSCH}_2\text{MgCl/CeCl}_3$ with ethyl (R)- β -amino- β -phenylpropionate gives homologue $\text{PhCH}(\text{NR}^1\text{R}^2)\text{CH}_2\text{C}(=\text{CH}_2)\text{CH}_2\text{TMS}$.⁷⁹⁸

Enantioselective amino acid ester hydrolysis data have been accumulating for many years, and added to by finding up to threefold differentiation between N-protected D- and L-phenylalanine p-nitrophenyl esters in the

presence of (+)-tubocurarine,⁷⁹⁹ and similar mediation by chiral metallomicrospheres [lipophilic copper(II) complexes]⁸⁰⁰ and N-benzyloxycarbonyl-L-Phe-L-His-L-Leu-OH⁸⁰¹ in the hydrolysis of N-dodecanoyl D- and L-phenylalanine p-nitrophenyl esters.

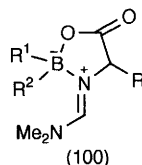
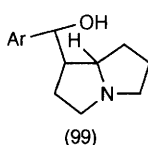
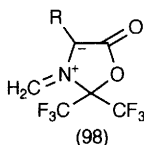
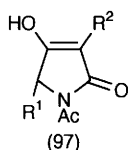
Ammonolysis of methyl D,L-phenylglycinate in tert-butanol at 40 °C catalysed by Novozym 435 (i.e., *Candida antarctica* lipase B) leads to D-phenylglycinamide in 78% e.e. at 46% conversion, pyridoxal-mediated racemization of the unconverted ester contributing to an efficient protocol (but only if operated at -20 °C, when the amide racemises much more slowly than the ester).⁸⁰² Not surprisingly, ammonium chloride with an N-protected amino acid and base gives primary amides through a peptide synthesis protocol.⁸⁰³ A reaction mixture containing an N-protected amino acid, isobutyl chloroformate, and an amine gives amides through a kinetically-controlled process; the disdain with which experienced peptide chemists would dismiss such a protocol is unwarranted since N-tert-butyloxycarbonylation is discovered to be insignificant.⁸⁰⁴ Solid phase synthesis of Fmoc-amino acid amides [reductive amination of tethered 4-formyl-3,5-dimethoxyphenoxyvaleric acid (HCO-link-P→R¹NHCH-link-P→R²CONHR¹CH-link-P→R²CONHR¹ by conventional protocols] is applicable also to the preparation of sulfonamides⁸⁰⁵ (it is presumably suitable for phosphorus acid amides, too). HMDS-Promoted amidation of Boc-L-alanine requires drastic conditions (110 °C) but gives mono-acyl derivatives with di-amines.⁸⁰⁶ Condensation of arylalkylamines with N-Z-L-phenylalanine carbamoylmethyl ester is effected by the use of α -chymotrypsin in acetonitrile with low water content,⁸⁰⁷ and tyrosinase-mediated cleavage of N-protected amino acid phenylhydrazides offers a novel C-protection strategy.⁸⁰⁸ Hydroxylaminolysis of N-protected amino acids leading to N-protected α -aminohydroxamic acids is best accomplished via oxazolidinones,⁸⁰⁹ for which a simple preparation driven by microwave irradiation has been developed.⁸¹⁰

6.2.4 Reactions at Both Amino and Carboxy Groups. Heterocyclic synthesis using α -amino acids has been reviewed⁸¹¹ with special reference to aziridine-2-carboxylic acid and 3-aminoazetidin-2-ones.⁸¹² Standard applications have been illustrated in recent papers, with new details: N-acetyltetramic acids (97) prepared through condensation of N-acetyl-L- α -amino acid N'-hydroxysuccinimidyl esters with malonate anions are only partially racemized;⁸¹³ ammonium formate serves as condensing agent for conversion of α -[N,N-di(carboxymethyl)amino] acids into 3,5-dioxopiperazinoalkanecarboxylic acids;⁸¹⁴ α -(N-acylamino) acids attached to a solid phase reduced and then converted into 1,6-disubstituted 2,3-diketodihydropiperazines.⁸¹⁵ Oxazolidinone formation from α -amino acids and trifluoroacetone, a useful one-step protection strategy for both amino and carboxy groups, gives an intermediate iminium species (98) when conducted with N-chloromethylamino acids (prepared from the amino acid, formaldehyde, and SOCl₂; [1,3]cycloaddition with alkenes verifies the nature of the intermediate).⁸¹⁶ Dieckmann reaction of adducts of (R)- β -amino esters with methyl acrylate, and hydrogenation of the

resulting enol ethers, gives 2,4,5-trisubstituted piperidines with high diastereoselectivity.⁸¹⁷

Condensation of tartaric acid with N-benzylaminoalknols prepared from L- α -amino acids leads to 3-aza-6,8-dioxabicyclo[3.2.1]octane-7-carboxylic acids,⁸¹⁸ and amino acid phenylhydrazides yield hexahydro-1,2,4-triazin-6-ones in aqueous formaldehyde.⁸¹⁹ A longer pathway starting from L-proline leading to the saturated bicyclic system (99) *via* (S)-2-hydroxymethyl-N-Boc-pyrrolidine provides a chiral catalyst for Baylis-Hillman reaction of aldehydes with vinyl ketones.⁸²⁰

'N-Carboxyanhydrides' (NCAs; *alias* oxazolidin-2,5-diones), well known for their propensity to polymerise to give oligo- and poly(α -amino acid)s, and for acting as Friedel-Crafts acylating agents towards arenes in the presence of AlCl_3 ,⁸²¹ can be formed in less than one hour at room temperature from solid N-carbamoylamino acids (Volume 29, p. 72) in an atmosphere of nitric oxide and oxygen in proportions 4:1.⁸²² Thiohydantoin is released in the newly-revived C-terminal peptide sequence determination protocol, and standards have been prepared from N-protected amino acids, dicyclohexylcarbodi-imide, and trimethylsilyl isothiocyanate (see also Volume 30, p. 60).⁸²³



Oxazaborolidinones (100) can be obtained as a single diastereoisomer by crystallization-induced asymmetric transformation; the stereogenic boron atom resists equilibration on the time-scale of enolate alkylation with iodomethane and other common electrophiles.⁸²⁴ These heterocycles, derived from homochiral α -amino acids, are employed as chiral catalysts for aldol reactions,⁸²⁵ and for asymmetric borane reduction of cyclic meso-imides.⁸²⁶

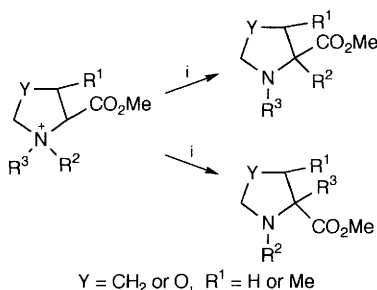
The formation of peptides from amino acid mixtures is becoming a major topic of research, particularly in the context of prebiotic protein synthesis from partly-resolved amino acids (for a review see ref. 827). Most of these studies involve an insoluble inorganic medium as catalyst; clays promote the formation of glycine oligomers but lack the ability to perform similarly with alanine,⁸²⁸ and clays are therefore established to offer an alternative to salt-induced self-condensation (Volume 31, p. 63) of amino acids.⁸²⁹ However, oligomerization of glycine has been demonstrated in a flow reactor that simulates a submarine hydrothermal vent but lacks any condensation reagent or metal ion or template catalyst (such as a clay or other mineral).⁸³⁰ Carbonyl di-imidazole is a condensation reagent that causes oligomerization of L-glutamic acid in water, but not of γ -carboxy-L-glutamic acid, which is oligomerized by magnesium salts and hydroxylapatite.⁸³¹

6.2.5 Reactions at the α -Carbon Atom of α - and β -Amino Acids. Papers under this heading are mostly collected under applications of α -amino acid alkylation

in synthesis (Sections 4.1.5, 4.5, 6.3). Conventional α -alkylation of homochiral β -(pyrrolidin- and piperidin-2-yl)acetates is highly diastereoselective,⁸³² and α -hydroxylation of β -benzoylamino esters through iodination of the anion (NaHMDS) followed by hydrolysis depends on the intermediacy of a phenyl-oxazoline.⁸³³ α -Thiocyanation of enamino esters is achieved using 4-chloro-5H-1,2,3-dithiazol-5-one.⁸³⁴

6.3 Specific Reactions of Amino Acids. – This section collects papers that deal with structural changes to side-chains of common amino acids, through reactions that often also involve amino or carboxy groups. Procedures in this category can be applied to proteins for modification of side-chains to assist amino acid analysis procedures.⁸³⁵ A ‘Practical Approach’ monograph includes protocols for side-chain modifications to several coded L- α -amino acids.⁸³⁶

Saturated aliphatic side-chains show a limited range of reactions that result in their functionalization. Oxidation with 3,3-dimethyldioxirane leads mainly to O-insertion into C–H bonds (notably, in the side-chain in preference to the α -CH bond),⁸³⁷ sodium m-chloroperbenzoate and O₂ can convert benzylic methylene of 1-aminoindane-1-carboxylic acid derivatives to C=O,⁸³⁸ and proline 3- and 4-hydroxylases mediate the regio- and stereospecific hydroxylation of L-2-azetidinecarboxylate, 3,4-dehydro-L-proline, and L-pipecolic acid.⁸³⁹ Halogenation is particularly useful since it can open up further synthesis opportunities, such as conversion of protected 4-bromoglutamic acid into heteroatom substitution products, *e.g.* 4-mercaptoglutamic acid.⁸⁴⁰ Cyclopropane formation from methyl (S)-N-phthaloyl 4-bromoleucinate *via* the α -methoxyamide that is generated with NaBH₄-MeOH to give the protected ‘2,3-methanovaline’,⁸⁴¹ and of ‘3,4-methano-L-glutamic acid’, *alias* L-2-carboxy(2-carboxycyclopropyl)glycine, prepared from the 3,4-dehydro-amino acid orthoester and diazomethane has been reported.⁸⁴² Completely stereospecific [1,2]- or [2,3]-shifts occur with ylides generated from N,N-dialkylproline or -threonine derivatives by treatment with Bu^tOK (Scheme 22).⁸⁴³

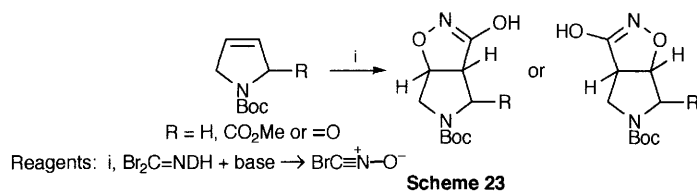


Reagent: i, KOBu^t

Scheme 22

α,β -Dehydroalanine prepared on a solid phase exhibits standard Diels-Alder addition behaviour.⁸⁴⁴ Methyl N-cinnamyl-N-Z-L-vinylglycinate undergoes sensitized intramolecular [2+2]photoaddition to azabicycloheptanes,⁸⁴⁵ and N-

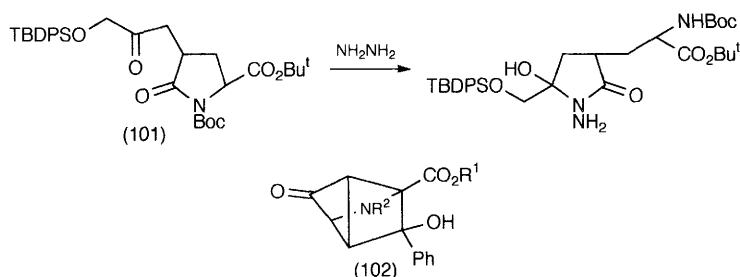
ethynyl-L-allylglycine gives highly functionalized prolines through an intramolecular Pauson-Khand reaction.⁸⁴⁶ 3,4-Dehydro-L-proline is one of the most readily accessible alkene analogues of common L- α -amino acids, and is the starting point for preparation of a version of L-proline in which all methylene groups are stereoselectively labelled with ^2H (catalytic deuteration, RuO_4 oxidation to the labelled pyrrolidone, then syn-selective deuteration of the derived amination with $\text{Et}_3\text{Si}^2\text{H}\cdot\text{BF}_3\cdot\text{Et}_2\text{O}$).⁸⁴⁷ Cycloaddition of bromonitrile oxide to Δ^3 -pyrrolines gives the bicyclic isoxazolinyprolines (Scheme 23),^{848,849} one of these studies covering a broad range of substrates (ref. 848) and the other study (ref. 849) proposing the products from dehydropyrolidone as kainate receptor agonists. 1,2-Didehydropyrolidone benzyl ester N-oxide is a source of isoxazolidine and isoxazoline analogues of proline through cycloaddition to alkenes and alkynes respectively.⁸⁵⁰



Scheme 23

Propargylglycine ethyl ester has been subjected to $\text{Rh}_2\{(\text{2S})\text{-nepy}\}_4$ -catalysed cyclopropanation to give ethyl 2-aminomethylcycloprop-2-ene-1-carboxylate as destined for testing as GABA analogues.⁸⁵¹

A keto group in an amino acid side-chain activates neighbouring structures towards attack, as in 'ring-switching' conversion of the pyrrolidone analogue (101) into a β -substituted L-alanine.⁸⁵² As a consequence of photo-activation, different types of structural change can ensue, as with phenyl ketones derived from L-4-oxoproline giving (102).⁸⁵³ Baeyer-Villiger oxidation

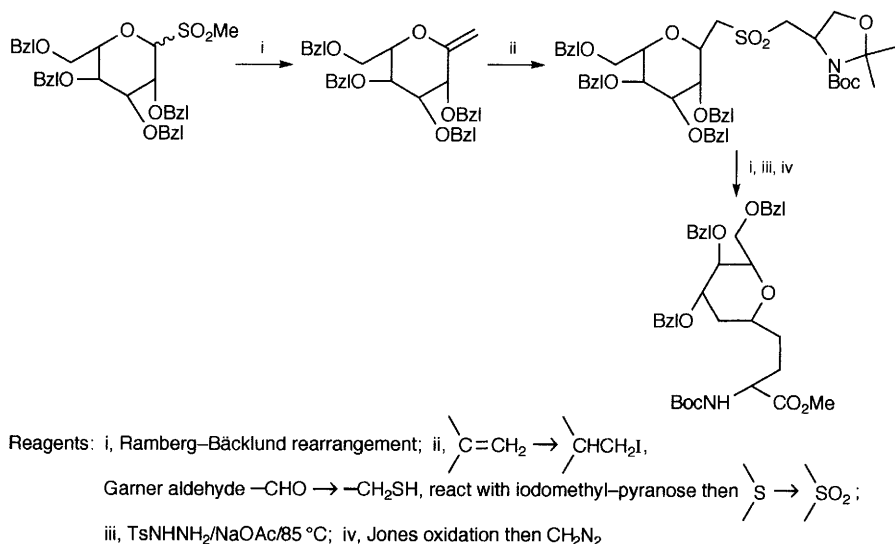


[*m*-chloroperbenzoic acid catalysed by copper(II) acetate] of this proline derivative gives L-aspartic acid, and prior alkylation adjacent to the keto-group of the substrate delivers β -substituted aspartic acids.⁸⁵⁴ *tert*-Butyl N-Z-4-oxoproline undergoes reductive amination with amino acid esters to give (4S)-4-alkylaminoproline, from which 3-oxo-1,4-diazabicyclo[2.2.1]heptanes have been obtained by cyclization.⁸⁵⁵ *trans*-3-Alkylprolines have been prepared by aldolization of the enolate of N-(9-fluoren-9-yl)-4-oxoproline and routine

steps to complete the process.⁸⁵⁶ Full reduction of the keto-group in the corresponding aryl ketones using $\text{Et}_3\text{SiH/TiCl}_4$ establishes syntheses of N-protected 2-amino-4-arylbutanoic acid and 2-amino-5-arylpentanoic acid.⁸⁵⁷

Hydroxyalkyl side-chains generate a profusion of synthesis opportunities, and reviews have appeared of serine derivatives⁸⁵⁸ and of N-tritylserine and allothreonine derivatives.⁸⁵⁹ O-Glycosylation can be effected through Michael addition of protected serines and threonines to D-galactals,⁸⁶⁰ O-prenylation *via* methyl N-Z-aziridinecarboxylate,⁸⁶¹ and O-cyclohexylation *via* the cyclohexenyl ether.⁸⁶² Other straightforward manipulations lead to γ -carboxy-D,L-glutamic acid (dehydration to give methyl N-tetrachlorophthaloyl dehydroalaninate, used for Michael addition to a dialkyl malonate),⁸⁶³ 2,3-disubstituted glutamic acid derivatives through 1,4-addition of the lithium salt of L-threonine-derived 2-phenyl-4-methyloxazoline-5-carboxylate ester to Z- α,β -unsaturated esters,⁸⁶⁴ (S)-3,4-dehydropyrrolidine (from O-allyl-D-serine),⁸⁶⁵ and biomimetic conversion into 4-bromotryptophan (D,L-serine, 4-bromoindole, and *Aspergillus* acylase).⁸⁶⁶ Mitsunobu processing of β -hydroxy- α -amino acids benefits from the use of cyclic orthoester protection of the carboxy group.⁸⁶⁷ L-Serine initiates a route to 3-amino-2-phenylpiperidines including a Substance P antagonist,⁸⁶⁸ and D-serine has been used for synthesis of oxazolidinylpiperidines that are starting materials for the preparation of azasugars.⁸⁶⁹

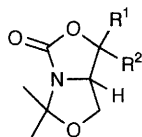
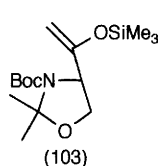
Further uses have been reported for the Garner aldehyde (see also refs. 260, 268, 367), in which the amino group and side-chain function of L- or D-serine are mutually protected through cyclization, and the carboxy group is reduced to aldehyde. An improved synthesis has been published (88% overall yield in four steps)⁸⁷⁰ by a group which has developed uses of the (R)-synthon for preparation of C-glycosyl-serines and α -asparagines (Scheme 24)⁸⁷¹ and cross-



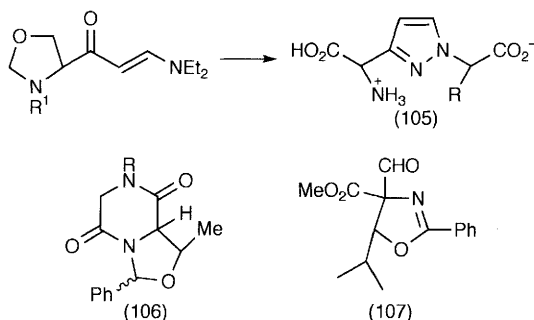
Scheme 24

coupling of the derived organoborane (side-chain = $\text{CH}_2\text{CH}_2\text{BR}_2$) with vinyl and aryl halides to give novel α -amino acids.⁸⁷² A synthesis of β -(tri-O-benzyl-2-deoxygalactopyranosyl)-D-alanine has used the Garner aldehyde with the Wittig reagent of the monosaccharide,⁸⁷³ an approach used to give α,β -unsaturated ketones ($-\text{CHO} \rightarrow -\text{CH}=\text{CHCOMe}$) which after hydrogenation and alkylidenecarbene formation [$-\text{CH}_2\text{CH}_2\text{COMe} \rightarrow -\text{CH}_2\text{CH}_2\text{C}(=\text{C:})\text{Me}$] and 1,5-C-H insertion gave the isomeric spirocyclopentene from which the '2,5-methanoleucine' derivative could be obtained.⁸⁷⁴ An extended route to the manzamine tetracyclic system starts with side-chain aldolization of a Garner aldehyde [$-\text{CHO} \rightarrow -(2\text{-ketopiperidin-3-yl})-\text{CH}(\text{OH})-$], the serine moiety being eventually incorporated into the synthesis target.⁸⁷⁵

The α -methylserine-based Garner aldehyde is illustrated in Scheme 5.⁷⁰ The L-threonine-based Garner aldehyde has been converted into the new homo-alanine carbanion equivalent (103) whose use in α -linked C-glycosyl amino acid synthesis (*i.e.*, synthesis of methylene isosteres of O-glycosylserines) has been demonstrated.⁸⁷⁶ Uses for preparation of syn- and anti- β -hydroxy- α -amino acids that are constituents of vancomycin involve (R)- and (S)-Garner aldehydes in stereocontrolled arylation.⁸⁷⁷ Simple exploration of the chemistry of these synthons gives useful results, such as cyanohydrin formation from HCN in pentan-2-ol with complete stereoselectivity,⁸⁷⁸ and fluorination of the N-Boc-Garner aldehyde by diaminosulfur tetrafluoride leading to the extraordinary product (104).⁸⁷⁹ Standard reactions allow replacement of aldehyde by novel functional groups, providing the corresponding alkynone ($-\text{CHO} \rightarrow -\text{C}\equiv\text{CCOR}$)⁸⁸⁰ as well as the other changes that initiate the applications described in the other papers in this section. Synthesis of sphingosines involves extension of the Garner aldehyde side-chain to $\text{COCH}=\text{CHC}_{13}\text{H}_{27}$, and $\text{Zn}(\text{BH}_4)_2$ reduction,⁸⁸¹ and an equivalent route to the same target has been described.⁸⁸²

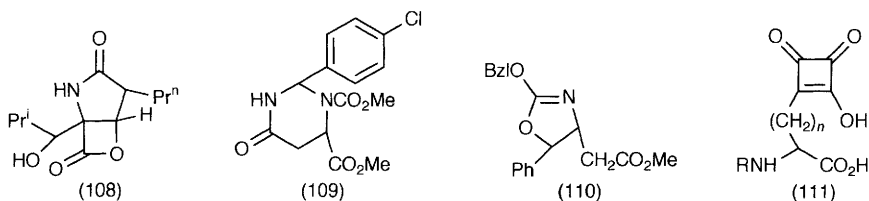


A related synthon prepared from L-serine, (S)-(+)-4-(2-oxazolidonyl)methyl triphenylphosphinyl iodide, has been engaged in Wittig syntheses with aldehydes to give alkenes, from which β,γ -unsaturated amino alcohols were prepared.⁸⁸³ L-4-Oxaproline is a little-used synthon, shown to co-operate in some of the typical functional group changes described above ($-\text{CO}_2\text{H} \rightarrow -\text{COC}\equiv\text{CTMS}$ *via* the Weinreb amide) to give 1,2-dihydropyrazolyl diacid derivatives (105) by condensation with hydrazino acids $\text{H}_2\text{NNHCHRCO}_2\text{H}$.⁸⁸⁴ Routine work as far as the procedures are concerned, but leading to interesting and important synthesis targets, has involved (2S,3R)-threonine [synthesis of enantiomerically-pure piperazine derivatives *via* (106)],⁸⁸⁵ L-homoserine [synthesis of novel PNAs, N-Fmoc- δ -amino acids with an ether linkage in the main



chain and one of the four nucleobases on a side-chain],⁸⁸⁶ and a total synthesis of (+)-lactacystin from (2R,3S)-hydroxyleucine (Volume 31, p. 20) through anti-crotylation of the oxazoline (107).⁸⁸⁷ (2S,3S)-N,N-Dibenzyl-hydroxyleucine is liable to cyclize to the protected 3-amino- β -lactone when its carboxy group is activated.⁸⁸⁸ A potent analogue (PS-519; 108) of clasto-lactacystin β -lactone has been prepared through a doubly-diastereoselective aldol condensation of oxazoline and aldehyde.⁸⁸⁹

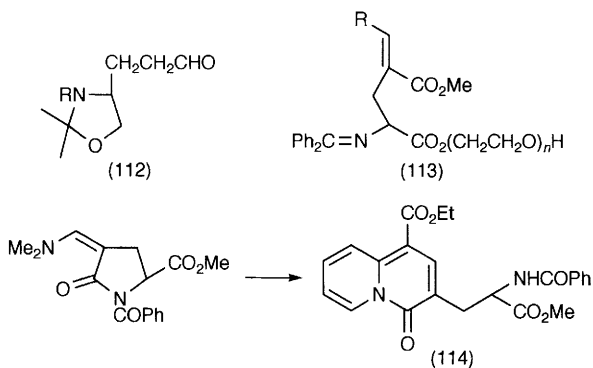
Aspartic and glutamic acids offer a wide range of uses in synthesis, usually aimed at, or proceeding by way of, saturated heterocyclic derivatives. Protected aspartic acid has been used to prepare enantiopure 6-alkylpipercolic acid,⁸⁹⁰ N-protected 3- and 4-substituted aminopyrrolidinones,⁸⁹¹ side-chain aryl ketones of aspartimides (from N-acylaspartic anhydrides through Friedel-Crafts arylation) for 1,6-photocyclization to piperidin-2-ones,⁸⁹² α -methyl-L-aspartic acid by methylation (MeI-LDA) of the useful synthon (109), prepared from asparagine.⁸⁹³ D-Aspartic acid is the starting point for a synthesis of allophenylnorstatine, a crucial step being stereoselective hydroxylation of (110).⁸⁹⁴ Dianions formed from N-protected dialkyl aspartates undergo 1,2-asymmetric induction during quenching with an electrophile, with preference for the anti-product, but this can be reversed if bulky alkyl groups esters are used.⁸⁹⁵ β,β -Dimethylation of dialkyl N-(9-phenylfluorenyl)-D-aspartates and ensuing functional group manipulations provides corresponding new β,β -dimethyl- α -amino acids.⁸⁹⁶ Aldolization of the enolate to di-isopropyl squarate followed by easy decarboxylation promoted by the strongly electron-withdrawing squaryl group gives the novel α -amino diacids (111).⁸⁹⁷



Novel glycosylated amino acids have been prepared from α -tert-butyl N-Fmoc-aspartate through DCCI-DMAP coupling to C-6 of the glycoside,⁸⁹⁸

and corresponding 2-deoxy-2-fluoroglycosylaspartate and serinates have been described.⁸⁹⁹

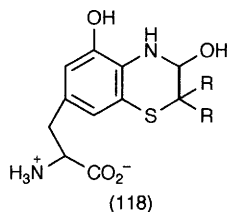
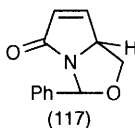
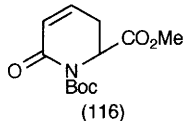
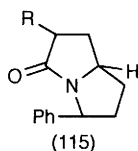
Homologues of the Garner aldehyde can be prepared from any α -amino acid after first reducing the α -carboxy group to CH_2OH , and this has led to (112) by applying standard procedures to a γ -alkyl L-glutamate.⁹⁰⁰ Side-chain extension leading to (113; $\text{R} = \text{H}$) can be carried further by application of the Heck reaction (e.g., giving 113, $\text{R} = \text{Ph}$, using PhI), the poly(ethylene glycol) ester group acting as phase transfer catalyst as well as polymer support for the reactant.⁹⁰¹ Hofmann rearrangement of N^α -protected L-glutamine esters to give corresponding N^α -protected (2S)-aminobutanoates is a long-known process but its electrochemical variant in trifluoroethanol–MeCN is novel.⁹⁰² Side-chain Weinreb amides of solid phase-tethered glutamic acid derivatives have been converted into aldehydes and thence to homologated esters ($-\text{CHO} \rightarrow -\text{CH}=\text{CHCO}_2\text{R}$),⁹⁰³ and dicyclohexylcarbodi-imide coupling of Z-L-glutamic acid with tryptamine gives the imide, to start a route to indolo[2,3-*a*]-quinolizidines.⁹⁰⁴



Uses of L-pyroglutamic acid in synthesis are well-appreciated (review, see ref. 905). Condensation of its 4-(dimethylamino)methylene derivative with ethyl (pyrid-2-yl)acetate opens up a family of new β -(heteroaryl)-L-alanines (114).⁹⁰⁶ C-4-Alkylation can be achieved with O,C-dilithio anions,⁹⁰⁷ and N-ethyl N-(*trans*-2-butenoyl)-4,4-dimethylpyroglutamate provides a useful substrate for the study of asymmetric Michael addition reactions.⁹⁰⁸ A synthesis of kainic acid starts with L-pyroglutamic acid.²⁶⁴ Deuteration of N-Boc-3,4-dehydro-pyroglutamic acid tert-butyl ester gives the (2S,3S,4S)-[3,4- $^2\text{H}_2$]isotopomer of this increasingly-used synthon; ring cleavage gives the labelled 2-Boc-amino-5-iodopentanoate, displacement by cyanide ion and reduction providing a route to (2S,3S,4S)-[3,4- $^2\text{H}_2$]lysine.⁹⁰⁹ Conformationally constrained lysine, ornithine and alanine have been synthesized from pyroglutamic acid *via* the well-established pyroglutaminol derivative (115).⁹¹⁰ Cyclopropanation of the synthon and manipulation of the product has given modified glutamates and arginines,⁹¹¹ and constrained homoglutamic acids have been prepared by alkylation of the 'Thottathil bicyclic lactam' (115, with saturated lactam ring).⁹¹² The unsaturated 2-amino-adipic acid homologue

(116) has shown similar potential in synthesis, *e.g.* 1,4-addition on treatment with R_2CuLiI_2 and routine work-up giving 2-amino-4-substituted adipic acids.⁹¹³

(S)-Pyroglutaminol derivative (117) has led to a 5-hydroxylated pyrrolidinone, which is structurally related to natural products, *e.g.*, epolactaene and lactacystin,⁹¹⁴ and (S)-pyroglutaminylzinc iodide is suitable for homologation ($-CH_2ZnI \rightarrow -CH_2C \equiv CCH_2SiMe_3$) for a new synthesis of (–)-epibatidine.⁹¹⁵ The 3,4-epoxide of (S)-pyroglutaminol has been used in a synthesis of (2S,3S,4R)-3,4-dihydroxyglutamic acid.⁹¹⁶ (S)-1-Benzyl-2-hydroxypyrrolidine derived from pyroglutamic acid has been used to prepare (2S,3S)-3-hydroxy-2-phenylpiperidines.⁹¹⁷



Reactions at the thiol group of N,C-protected cysteine, leading to djenkolic acid [a consequence of deprotection of the S-dimethylphosphinothioyl derivative using $(Bu_4N)F$],⁹¹⁸ L-felinine (addition to 3-methylcrotonaldehyde, $NaBH_4$ reduction),⁹¹⁹ S-(dihydroxyphenyl)ation and oxidation of the resulting S-cysteinyl-DOPA *via* the 3-hydroxy-3,4-dihydro-1,4-benzothiazine to give (118),⁹²⁰ S-iminothioethers as intermediates in a mild amidine synthesis ($RCN/NH_3/N$ -acetylcysteine),⁹²¹ and formation of (4R)-thiazolidine-2,4-dicarboxylic acid as a mixture of (2R,4R)- and (2S,4R)-diastereoisomers through condensation of L-cysteine with glyoxylic acid in aqueous ethanoic acid at 30 °C,⁹²² have been described. More routine work deals with preparation of N-Boc-S-alkyl-L-cysteines⁹²³ and S-[^{11}C]methylation.⁹²⁴ Interest in the last-mentioned preparation lies in practical details for rapid working, involving reactions on C_{18} -Sep-Pak in this case; solid-phase synthesis of 1,4-benzothiazepin-5-ones from resin-bound cysteine with 2-fluoro-5-nitrobenzoic acid is completed with routine steps.⁹²⁵ S-(Allyloxycarbonylmethyl)ation can be reversed by Pd-catalysed hydrostannolysis using Bu_3SnH .^{926,927}

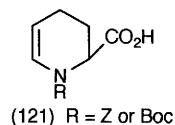
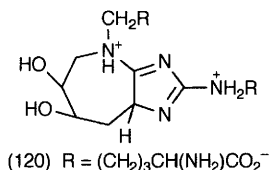
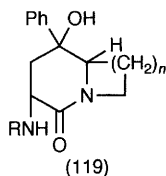
Electrochemical oxidation characteristics of cysteine differ from those of homocysteine because of differences in hydrophobicity and structures of their metal complexes.⁹²⁸ This explanation may need to be modified in the light of the report that cysteine affects the much slower autooxidation of homocysteine, which is capable of reducing cystine to cysteine.⁹²⁹ A means of preserving homocysteine-containing clinical samples from oxidative changes, by the addition of 3-deaza-adenosine, has been proposed.⁹³⁰ Selenocysteine and selenomethionine undergo aerobic decomposition under protein hydrolysis conditions and during ion-exchange purification.⁹³¹

Reaction of S,S'-dibenzyl-N,N'-1,3-propylenediyl bis-L-cysteine with ^{99m}Tc

at pH 12 and further elaboration leads to technetium[99m]-L,L-propylenedicycysteine.⁹³²

Unexpected flexibility is shown by *Beauveria bassiana* in its conversion of N-phthaloyl D- or L-methionine and -ethionine into the S_S-sulfoxides.⁹³³ Laboratory preparation of sulfoxides of methyl S-methyl N-Z-L-cysteinate and the corresponding methionine using tert-butyl hydroperoxide in supercritical CO₂ has been demonstrated to lead to the anti-isomer.⁹³⁴ The sulfate anion radical, generated by KrF-laser photolysis (248 nm) of K₂S₂O₈, brings about oxidation of methionine and its methyl ester through a 3-electron radical cation intermediate.⁹³⁵

S-(Aminoiminomethyl)amides of cysteic and homocysteic acids have been prepared for their potential as mimics of arginine.⁹³⁶ Ornithine lactams (119, R = TFA or Z; and its epimer as minor product) result from photoinduced ε-H abstraction followed by cyclization of the resulting 1,6-biradicals, from 2-amino-4-oxo-4-phenylbutanoylamines.⁹³⁷ N^ω-Substituted arginine derivatives are effectively prepared from ornithine through mild condensation with ArSO₂N=C(SMe)₂.⁹³⁸ A lysine-arginine crosslink develops through reaction of glucose with bovine serum albumin, hydrolysis and isolation giving 2-(5'-carboxypentyl)amino-4-(5'-carboxypentyl)-6,7-dihydroxy-4,5,6,7,8,8a-hexahydroimidazo[4,5-*b*]azepine (120).⁹³⁹ This shows some instability under the



conditions of acid hydrolysis, perhaps explaining why it has not been isolated in real situations before, but otherwise it behaves similarly to the lysine crosslink pentosidine (see also ref. 258). tert-Butyl (9R,10S,11E,13S)-9,10-epoxy-13-hydroxyoctadec-11-enoate undergoes ring-opening with N-acetyl-lysine 4-methylcoumarin-7-ylamide, and the search is on for products of aminolysis of α,β-unsaturated epoxides by protein-bound lysine.⁹⁴⁰ Hippuryl-arginine and -lysine react differently with glyoxal at 40 °C, in the obvious way with the former compound but sluggishly with the lysine side-chain, reaction only occurring significantly at 80 °C to give N^ε-(carboxymethyl)lysine in low yield.⁹⁴¹ This lysine derivative has been identified as a constituent of proteins,⁹⁴² and the N^ε-hexanoyl analogue is formed with hippuryl-lysine by reaction with the lipid hydroperoxide, hydroperoxyoctadeca-1,3-dienoic acid.⁹⁴³ Similar studies of reactions of lysine-containing peptides with *trans*-2-hexenal have been described,⁹⁴⁴ and the crosslink formed between lysine residues in adjacent polypeptide chains, through reaction with (E)-4-hydroxy-2-nonenal, has been confirmed to be a 2-alkyl-2-hydroxy-1,2-dihydropyrrolin-3-one imine.⁹⁴⁵

A new look at these processes involving lysine with oxidized species would

be desirable, in view of the easy hydroperoxydeamination of hydrazino side-chains [prepared from lysine derivatives with N-Boc-3-(4-cyanophenyl)-oxaziridine]. Air oxidation in the presence of bicarbonate ions gives the hydroperoxide, which is readily reduced (e.g. with a water-soluble phosphine) to 6-hydroxynorleucine.⁹⁴⁶

Simpler heterocyclic syntheses involving lysine include the N-substituted 5,6-dehydropipecolic acid (121; R = Z or Boc) formed from Z- or Boc-L-lysine with a cell suspension of *Rhodotorula graminis*.⁹⁴⁷ (S)- or (R)-2,4-Diaminobutanoic acid gives (3,4,5,6-tetrahydropyrimidinyl)glycines through reaction with imino-ethers derived from glycine, serine or tyrosine.⁹⁴⁸ Lysine protection strategies have been optimized over the years as far as the familiar protecting groups are concerned, and reliable recipes for preparation of N $^{\alpha}$ -Z-L-lysine⁹⁴⁹ and N $^{\alpha}$ N $^{\epsilon}$ -bis-Boc- and N $^{\alpha}$ -Z- N $^{\epsilon}$ -Boc-L-lysine⁹⁵⁰ [via the copper(II) complex of N $^{\epsilon}$ -Boc-L-lysine]. Protected arginine cyclic amins result from LiAlH₄ reduction of the arginine Weinreb amide to aldehyde, coupling through the amination oxygen to a linker unit attached to a solid phase giving a scaffold on which acyl derivatives of the arginine α -amino group were prepared.⁹⁵¹

Sulfur-containing modifications of the side-chain functional groups of ornithine, citrulline and arginine, e.g. (S)-H₃N⁺CH[(CH₂)₃N=C(SMe)NHOH]CO₂⁻, have shown promise as nitric oxide synthase inhibitors.⁹⁵²

Aromatic groups in amino acid side-chains provide the site for electrophilic substitution, exploited for assorted reasons: assisting analysis, improving cell receptor response, and isotopic labelling are only a few of these. Aqueous phenylalanine gives tyrosine and DOPA through 'heavy ion irradiation' (350 MeV neon ions),⁹⁵³ and m-tyrosine formation from phenylalanine has been advocated as a sensitive means of detecting hydroxyl radical formation in aqueous media (though this should be followed by diode array or electrochemical devices since HPLC procedures are liable to introduce artifacts).⁹⁵⁴ Conversion of DOPA into 6-hydroxyDOPA through use of standard chemical and electrochemical oxidation protocols proceeds via dopaquinone.⁹⁵⁵ More conventional laboratory substitution protocols have provided 3'-bromo- or iodo-4'-hydroxyphenylglycines,⁹⁵⁶ N $^{\alpha}$ -Fmoc-4'-phosphonomethyl-L- and D-phenylalanines,⁹⁵⁷ 4'-(diethylphosphonophenylazo)-phenylalanine,⁹⁵⁸ 4'-(tert-butylthio)phenylalanine [from 4'-iodo-phenylalanine with Bu^tSH/Pd₂(dba)₃.CHCl₃],⁹⁵⁹ (S,S)-isodityrosine (coupling of protected L-phenylalanine 4'-boronic acid with 4'-O-benzylDOPA⁹⁶⁰ and with aryl halides,⁹⁶¹ and 3-nitrotyrosine (UV absorption at λ_{\max} 358 nm).⁹⁶² *In vivo* non-enzymic reduction of nitrotyrosine to aminotyrosine involves a haem with thiols.⁹⁶³ Iodination of aqueous tyrosine in a liquid macrocycle-containing membrane by KI/I₂,⁹⁶⁴ and formation of a thymine-tyrosine adduct, 3'-[(1,3-dihydro-2,4-dioxypyrimidin-5-yl)methyl]-L-tyrosine, from L-tyrosine and 5-(hydroxymethyl)uracil via radical intermediates,⁹⁶⁵ illustrate applications of less familiar procedures. Pd/Cu-Mediated Stille coupling with Me₄Sn after iodination with Barluenga's reagent (Ipy₂BF₄) offers a useful methylation procedure targeted at the phenolic moiety of a tyrosine derivative.⁹⁶⁶

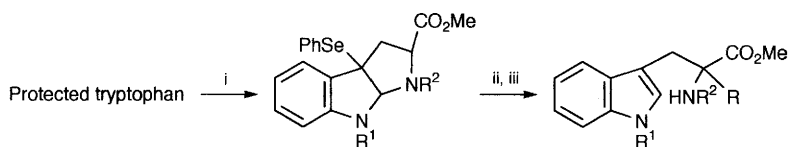
The hydroxy group of '3-hydroxytyrosine' (i.e., 3'-hydroxyphenylalanine) is

the focus of attempts to create the biaryl ether bridge in syntheses of 14-membered macrocycle-containing antibiotics, a new solid-phase S_NAr approach employing an o-nitrofluorophenyl partner offering flexibility.⁹⁶⁷

[^{18}F]Labelling is being explored in several laboratories, providing potential tumour-imaging materials: 3- and 5-[^{18}F]fluoro-L-o-tyrosines (by use of $MeO^{18}F$)⁹⁶⁸ and 5-[^{18}F]fluoroDOPA (by use of $H^{18}F/BF_3$)⁹⁶⁹ from the amino acids themselves, and 6-[^{18}F]fluoro-L-DOPA by [^{18}F]fluorodestannylation with [^{18}F]acetyl hypofluorite in $CFCI_3$,⁹⁷⁰ mixture of ring-[^{18}F] and [^{18}F]adducts by [^{18}F]fluorination of (R)- or (S)-(E)- β -fluoromethylene-m-tyrosine,⁹⁷¹ and O-(2-[^{18}F]fluoroethyl)-L-tyrosine.⁹⁷² Radio-iodinated α -methyl-L-tyrosine is easily prepared from the amino acid using Chloramine-T/ I_2 .⁹⁷³

Histidine reacts efficiently with the lipid oxidation product hexanal (see lysine above), to give side-chain aminols.⁹⁷⁴ Side-chain N-tritylation of protected histidines leads inexorably to the N^T -trityl derivative; the conclusion has been reached⁹⁷⁵ that prospects are poor for preparing the N^π -trityl isomer that would provide for racemization-free histidylation of a growing peptide chain. However, N^π -allyloxycarbonylmethyl protection has been established.⁹⁷⁶ Side-chain attachment to a trityl-resin can be a useful prelude to further reactions at histidine functional groups.⁹⁷⁷ L-Histidine anions contribute low EES as catalysts for the reduction of carbonyl compounds by a trialkoxysilane.⁹⁷⁸

Tryptophan chemistry that is above the routine level is shown in its reaction with N-phenylselenylphthalimide (Scheme 25), allowing α -alkylation of this



Reagents: i, N-phenylselenyl phthalimide; ii, LDA-THF/-78 °C; iii, MeI or $p\text{-BrC}_6\text{H}_4\text{CH}_2\text{Br}$

Scheme 25

amino acid with inversion of stereochemistry,⁹⁷⁹ and in 2'-(α -C-mannosyl)ation using a stannylacetylene as a novel coupling reagent with an aldose.⁹⁸⁰ Routes to three types of tetrahydro- β -carboline to which a 5- or 6-membered heterocycle is attached have been described.⁹⁸¹ Swern oxidation of methyl N-acetyl-L-tryptophanate proceeds *via* a tetrahydro- β -carboline (intramolecular attack of N^α on the indole C-2 site) with methylthiomethyl-substituted indoles featuring among the products.⁹⁸² The indole moiety of an L-tryptophan derivative undergoes substitution with 1,2-anhydro-3,4,6-tri-O-benzyl- β -D-mannopyranose to give C²- α -D-[C-mannopyranosyl]-L-tryptophan, a member of a novel sub-class of 'glyco-amino acid'.⁹⁸³

6.4 Effects of Electromagnetic Radiation on Amino Acids. – Most of the studies under this heading concern tyrosine and tryptophan, but the usual almost total exclusion of other amino acids is not sustained this year.

Hydroxyl radicals formed by radiolysis of 2H_2O solutions of amino acids under anaerobic conditions induce 1H - 2H exchange at C-H bonds to the

extent of 3–8%.⁹⁸⁴ N-Centred radicals have been detected in radiolysis or photoionization of aqueous N-phenyl- and N-chloroglycine,⁹⁸⁵ while the superoxide radical anion and indole-centred radicals have been detected in corresponding studies of N-acetyltryptophan⁹⁸⁶ and three radicals have been generated by γ -irradiation of a single crystal of N-acetyltyrosine.⁹⁸⁷

UV photolysis of N-arenesulfonylamino acids causes sulfonamide cleavage, a promising deprotection option but contradictory results on accompanying structural changes need to be brought into line; the mechanism of the process for N-toluene-p-sulfonylglycine involves intramolecular electron or proton transfer,⁹⁸⁸ and the general reaction gives a low return of deprotected amino acids as a result of oxidative decarboxylation.⁹⁸⁹ 300 nm Photolysis of N-acetoacetyl- α -amino acid esters gives complex mixtures through Norrish type I reactions (H atom abstraction with concomitant radical cleavage and radical recombination),⁹⁹⁰ whereas β -2,2'-dinitrobenzhydryl N-methyl D-aspartate is cleanly cleaved into the free acid.⁹⁹¹ Photolysis of glycine, alanine, and proline, and other common amino acids with functional side-chains (hydroxyproline, arginine, lysine and histidine) that are found in collagen, has been investigated at higher energies (193 nm laser irradiation).⁹⁹² Cationic and neutral radicals arise in photo-oxidation of aqueous tryptophan sensitized by PtCl_6^- salts, due to the intervention of Cl_2^- radicals.⁹⁹³ Intense circularly-polarized irradiation (XeF 351 nm laser source) of threonine and methionine causes deamination and decarboxylation and the D-enantiomers appear to be degraded to a greater degree relative to their L-isomers.⁹⁹⁴

Fluorescence of N-dansyl-S-nitroso-homocysteine is enhanced during its denitrosation by thiols, and this effect can be exploited in a quantitative assay.⁹⁹⁵ More conventional fluorescence studies relate to methyl L-tyrosinate {quenching by mesoporphyrin II, 2-[(2-hydroxyethyl)thio]-3-methyl-1,4-naphthoquinone},⁹⁹⁶ N-acetyl-L-tyrosinamide (3-photon excitation with 780–855 nm femtosecond titanium sapphire laser),⁹⁹⁷ and L-tryptophan [quenching by lanthanum(III) ions,⁹⁹⁸ and sensitivity of phosphorescence features to local environment⁹⁹⁹ including tryptophan trapped in silica glass¹⁰⁰⁰]. Fluorescence features of branched tryptophan derivatives is modified by hydrogen-bonded dendritic microenvironment.¹⁰⁰¹ Photoproducts of tryptophan could have roles in light-regulated biosynthesis, since cytochrome P gene expression is affected by their presence.¹⁰⁰²

7 Analytical Methods

7.1 Introduction. – Reviews spanning several analytical techniques deal with amino acid analysis of proteins,¹⁰⁰³ and applications in amino acid analysis of currently emerging chromatographic and other instrumental methods.¹⁰⁰⁴ Methods for the analysis of particular amino acids that are diagnostic of metabolic disorders have been intensively studied, and, while pyridinoline and its deoxy-analogue are mentioned in later subsections, there are methods being advocated (immunoassay;¹⁰⁰⁵ and the rather easier automated chemilumines-

cence assay¹⁰⁰⁶) that fall outside the main categories of technique into which this section is divided. 3-Nitrotyrosine has special current interest since it arises in proteins through a pathway starting with nitric oxide.¹⁰⁰⁷

7.2 Gas-Liquid Chromatography. – All the conventional methods continue to be developed, with greater confidence in absolute configurational assignments with emphasis on the modification of commercial chiral stationary phases (CSPs). The amino acids of hydrolysed pyoverdins derivatized as N(O,S)-perfluoroacylated alkyl esters and separated over Permabond Chirasil-Val,¹⁰⁰⁸ and a closely similar study using Chirasil-γ-Dex¹⁰⁰⁹ and N-trifluoroacetyl selenomethionine isopropyl ester over L-valine butylamide-modified Chirasil-L-Val¹⁰¹⁰ illustrate the general style of current work. A new CSP with chiral resorc[4]arene basket-type selector bonded through diamide groups to a dimethyl polysiloxane shows good enantiomer selectivity towards methyl esters of N(O,S)-trifluoroacetyl amino acids.¹⁰¹¹

GLC of N-trifluoroacetyl 2,6-diaminopimelic acid isopropyl esters over Chirasil-L-Val to provide D:L-ratios,¹⁰¹² and configurational analysis in the same way, of pipercolic acids in plasma,¹⁰¹³ of N-aminoethyl amino acids after cyclization to piperazin-2-ones with trifluoroacetic anhydride,¹⁰¹⁴ employ the standard off-the-peg analytical protocol.

Sulfur-containing amino acids have an above-average share of the papers in this section, due to the clinical relevance of homocysteine monitoring. This amino acid can be analysed together with methionine and cysteine as the N,S-alkoxycarbonyl alkyl esters,¹⁰¹⁵ or after S-pyridylethylation with vinylpyridine then tert-butyldimethylsilylation, with ²H- and ¹³C-labelled analyte as internal standard.¹⁰¹⁶ An identical approach has been applied to the analysis of methyl N,S-di-ethoxycarbonylcysteinate,¹⁰¹⁷ and to the identification of novel related amino acids in plants (ref. 16).¹⁵N-Labelled internal standard is appropriate for GLC-MS analysis of S-nitrosocysteine employing HgCl₂ cleavage into nitrite and ¹⁵N-nitrite.¹⁰¹⁸ Spiking with U-¹³C-labelled amino acids, followed by TBDMS-derivatization, offers a sensitive assay of plasma amino acids.¹⁰¹⁹

Alternative derivatization protocols have been illustrated with GLC analysis of N-carboxymethylserine (as the N,O-diacetyl methyl ester derivative),¹⁰²⁰ 5-hydroxylysine and lysine content of collagen (as the N-trifluoroacetyl n-propyl ester derivative),¹⁰²¹ GLC-MS analysis of 3-nitrotyrosine as its pentafluorobenzyl derivative,¹⁰²² tyrosine and substituted tyrosines derivatized using N-methyl-N-(tert-butyldimethylsilyl)trifluoroacetamide.¹⁰²³

7.3 Ion-exchange Chromatography. – Some novel variants of classical amino acid analysis protocols are coming to prominence, anion exchange separation followed by amperometric quantitation comparing well with ninhydrin colorimetry.¹⁰²⁴ Interpretation of bimodal integrated amperometric waveforms permit analysis of underivatized amino acids at less than 1 picomole levels,¹⁰²⁵ and carbohydrates do not have to be cleared from samples since they do not interfere.¹⁰²⁶

Cation-exchange separation of amino acids using evaporative light-

scattering detection offers low sensitivity (more than 200 picomole sample is required).¹⁰²⁷

7.4 Thin-layer Chromatography. – Enantiomeric analysis of aromatic amino acids is conveniently accomplished on commercially available chiral stationary phases.¹⁰²⁸ The quantitation of L-tyrosine and L-DOPA in samples is feasible when their TLC spots contain more than 0.7 μg and 1.5 μg respectively.¹⁰²⁹

7.5 High-performance Liquid Chromatography. – Broad-ranging coverage of protein protocols includes reviews of amino acid analysis based on HPLC.¹⁰³⁰ Hydrophobic interaction chromatography has been investigated with amino acids and peptides; amino acids are not retained sufficiently so that useful application of the method is unlikely.¹⁰³¹ Polymeric stationary phases whose properties are affected by pH and temperature changes, *viz.* irregular poly(ether)s, have shown merit in separations of amino acids and peptides.¹⁰³²

Underivatized amino acids carrying chromophoric or electrochemically-active groupings are easily detected after HPLC separation, though other detection methods, notably mass spectrometry but also laser-based polarimetry (0.5–50 microgram samples)¹⁰³³ and evaporative light-scattering after ion-pair reversed-phase HPLC separation,¹⁰³⁴ are also appropriate (the sensitivity of this detection technique¹⁰³⁵ is 0.5–1 mg mL^{-1}).

Analysis of phenylalanine and tyrosine that exploits their inherent fluorescence (λ_{ex} 215 nm, λ_{em} 283 nm; N-methylphenylalanine as internal standard),¹⁰³⁶ and similar procedures applied to tryptophan and its metabolites,¹⁰³⁷ N-acetyl-S-nitrosocysteine (λ_{max} 333 nm, exploited in an assay for nitrate and nitrite),¹⁰³⁸ S-adenosyl-L-methionine and -L-homocysteine,¹⁰³⁹ tyrosine O-sulfate have been reported.¹⁰⁴⁰ Electrochemical detection procedures have been applied to a crop of sulfur-containing amino acids: taurine,¹⁰⁴¹ S-sulfocysteine,¹⁰⁴² cysteine and N-acetylcysteine using a novel cobalt ferricyanide electrode,¹⁰⁴³ 5-(S-cysteinyl)DOPA.¹⁰⁴⁴ Papers covering homocysteine are collected later in this section, together with papers on HPLC analysis of other clinically important amino acids.

Electrochemical detection underpins an HPLC assay of 5-hydroxytryptophan.¹⁰⁴⁵ An unusual amperometric technique relies on the reaction of electro-generated bromine species with underivatized amino acids.¹⁰⁴⁶

Mass-spectrometric detection allied with HPLC is now a standardized operation, as with phenylalanine and tyrosine quantitation in blood spots based on stable isotope dilution.¹⁰⁴⁷ The high sensitivity of this method, and its further advantage in yielding spectra that can be interpreted to supply structural information, is underlined by detection for the first time of N'- and 2-(β -D-hexopyranosyl)-L-tryptophans and related conjugates in human urine.¹⁰⁴⁸

Ligand exchange HPLC is represented in a use of the copper(II) complex of poly(divinylbenzene)-immobilized L-proline for estimation of D:L-ratios for samples of common amino acids.¹⁰⁴⁹

Homocysteine has gained importance as a clinical marker for cardiovascular

disease, and several new studies have led to refined analytical procedures. Classical ion-exchange analysis is not sufficiently sensitive, and relative advantages of the other standard HPLC approaches have been considered,¹⁰⁵⁰ which has also been coupled with improved analysis of cysteine.¹⁰⁵¹⁻¹⁰⁵⁵ Emphasis has been given to electrochemical detection^{1056,1057} and to colorimetry,¹⁰⁵⁸ with fluorophoric derivatization (use of 7-fluorobenzo-2-oxa-1,3-diazole-4-sulfonamide¹⁰⁵⁹ and closely-related reagents^{1060,1061} to introduce the SBD fluorophore; use of other classical derivatization procedures, *e.g.* to prepare the OPA derivative¹⁰⁶² or the 7-N,N-dimethylaminobenzenesulfonyl-4-(2,1,3-benzodiazolyl)thiocarbamoyl derivative, λ_{ex} 385 nm, λ_{em} 515 nm¹⁰⁶³). OPA derivatization has been applied to cysteine after tagging the thiol group with N-(1-pyrenyl)maleimide.¹⁰⁶⁴

The levels of pyridinoline and its deoxy-analogue in physiological samples continue to be considered as valuable markers for osteoporosis and bone degradation, and HPLC estimation using established protocols has been reported,¹⁰⁶⁵⁻¹⁰⁶⁷ one of the current studies¹⁰⁶⁸ including another crosslinking amino acid, desmosine, in its assay.

3-Nitrotyrosine is another current target for which HPLC assays have been developed. This trace constituent of modified proteins gives an electrochemical signature permitting its detection with satisfactory sensitivity.¹⁰⁶⁹ Reviews of methods for analysis of this physiological marker for nitrogen oxides and oxyacids,¹⁰⁷⁰ together with assays for 3-chlorotyrosine,^{1071,1072} N-nitrosoproline,¹⁰⁷³ and 2-oxohistidine,¹⁰⁷⁴ and glycine betaine,¹⁰⁷⁵ have been published.

Derivatization of amino acid mixtures and HPLC separation remains the most favoured approach to general amino acid analysis in the absence of special circumstances, and some of the methods chosen most often have been mentioned above for homocysteine. Further examples of analysis as o-phthaldialdehyde (OPA) derivatives, usually relying on fluorescence quantitation, have been published for N-isobutyroyl-D- or L-cysteine,¹⁰⁷⁶ γ -carboxyglutamic acid,¹⁰⁷⁷ 2,6-diaminopimelic acid,¹⁰⁷⁸ isotope-enriched amino acids (mass spectrometric detection),¹⁰⁷⁹ amino acids in a single human polymorphonuclear leukocyte.¹⁰⁸⁰ The last-mentioned example underlines the sensitivity of this approach, which can be enhanced by using o-naphthalenedialdehyde as reagent instead of OPA, illustrated for S-adenosylmethionine and -homocysteine.¹⁰⁸¹ Careful sample preparation is particularly important with the OPA procedure, and cleansing using a strong cation exchange resin is recommended.¹⁰⁸²

N-Phenylthiocarbamoylamino acids continue to give good service in this context, illustrated for glutamine analysis (a particularly difficult analytical problem for proteins) using the Pico-Tag protocol, release of the amino acid depending on successive treatment of bovine milk protein with pronase E, aminopeptidase M, and prolidase.¹⁰⁸³ Phosphatidylserine¹⁰⁸⁴ is another problem amino acid that has been successfully analysed as its PTC derivative, and more general amino acid mixture analyses¹⁰⁸⁵ have been described that employ this approach. Cyclized PTC-amino acids (*i.e.* PTHs) are supported with a voluminous HPLC literature; their improved analysis benefits from

careful control of gradient and column temperature.¹⁰⁸⁶ Fluorescent thiohydantoins formed with (R)-(–)-DBD-pyridyl isothiocyanate have proved suitable for the determination of D:L-ratios for amino acid samples.¹⁰⁸⁷

Several other fluorescent amino acid derivatives are gaining approval for sensitive HPLC analysis: N-Fmoc (amino acids in Z-DE spots;¹⁰⁸⁸ detection supported by electrospray MS;¹⁰⁸⁹ analysis of lysine¹⁰⁹⁰). The related procedure employing (+)-1-(9-fluorenyl)ethyl chloroformate as reagent has been used for analysis of the imino acid N-methyl-D-aspartic acid after clearing primary amines from samples by OPA derivatization followed by extraction.¹⁰⁹¹ Another amino acid of interest as a cellular constituent and requiring sensitive reliable analysis, D-leucine in rat hippocampus, has been quantified by HPLC over a CSP, at the one femtomole level after derivatization with NBD fluoride.¹⁰⁹²

Many of the foregoing examples illustrate well-known procedures, and dansyl- and dansyl-amino acids are also no strangers in this context. The use of the former for analysis of O-(β-1-galactosyl)hydroxylysine in serum¹⁰⁹³ and for demonstrating separation of enantiomers for dansyl-D,L-phenylalanine by HPLC over α-acid glycoprotein,¹⁰⁹⁴ and of the latter in sensitive amino acid analysis,¹⁰⁹⁵ indicate current interests in novel chromatographic applications. Newer derivatization reagents that have been advocated, in a search for reliable trace amino acid analysis, are 4-(5,6-dimethoxy-2-phthalimidinyl)-2-methoxyphenylsulfonyl chloride (giving DMS derivatives, λ_{ex} 318 nm, λ_{em} 406 nm, reaching below 5 femtomoles of analyte¹⁰⁹⁶) and carbazole-N-(2-methyl)acetyl chloride (giving CMA derivatives, λ_{ex} 335 nm, λ_{em} 360 nm, 10–65 femtomoles of analyte¹⁰⁹⁷). The former reagent has been applied to the estimation of as little as 1–5 femtomoles of proline and hydroxyproline in amino acid mixtures after removal of primary amines using OPA (as above).¹⁰⁹⁸ Results for the analogous use of acridone-N-acetyl chloride have been published.¹⁰⁹⁹

Condensation products of amino acids with pyrroloquinoline quinone have been assessed by HPLC with mass spectrometric structure determination.¹¹⁰⁰

7.6 Capillary Zone Electrophoresis (CZE), and Related Analytical Methods. – The topic has settled into established categories of routine amino acid analysis which are closely related, from the point of view of sample preparation and detector response, to HPLC methodology. A review of 1997–8 literature has appeared.¹¹⁰¹

Free amino acids are amenable to CZE assay [tryptophan, 40 pg sample with detection at 280 nm;¹¹⁰² O-phosphorylated serine, threonine and tyrosine;¹¹⁰³ 3-methylhistidine;¹¹⁰⁴ DNA–histidine complexes in isoelectric histidine buffers;¹¹⁰⁵ cysteine and homocysteine;^{1106,1107} aromatic amino acids¹¹⁰⁸]. Points of interest from these studies include favourable comparison with HPLC assays for homocysteine, and accurate estimation of D:L-ratios when buffers include a chiral additive (cyclodextrin), also seen for ligand exchange CZE [copper(II)-N-alkyl-4-hydroxy-L-proline derivatives], MEKC¹¹⁰⁹ [hydroxy-L-proline–surfactant buffers],¹¹¹⁰ and capillary isotacho-

phoresis of N-(2,4-dinitrophenyl)-D,L-norleucine (D:L-ratio determination) with a β -cyclodextrin-containing buffer.¹¹¹¹ The CZE separation of a mixture of 82 inorganic anions, organic acids including amino acids, and carbohydrates provides a dramatic illustration of the power of the method, though this example depends on the use of highly alkaline buffers so limiting the range of potential applications.¹¹¹² Post-column o-phthalaldehyde–2-mercaptoethanol treatment allows laser-induced fluorescence quantitation of common amino acids.¹¹¹³

Amino acids have been subjected to standard CZE procedures after derivatization with OPA-2-mercaptoethanol (D:L-ratios for aspartic acid using β -cyclodextrin buffer),¹¹¹⁴ dansyl chloride (D:L-ratios using N-alkoxycarbonyl-L-amino acids as chiral buffer surfactant additive),¹¹¹⁵ fluorescein isothiocyanate (γ -carboxyglutamic acid,¹¹¹⁶ D:L-ratios using β - and γ -cyclodextrins in buffers,¹¹¹⁷ and amines formed by Hofmann rearrangement of N-acetylamino acid amides¹¹¹⁸), illustrating the two predominant approaches. The last-mentioned derivatives of amino acids extracted from the Murchison meteorite permit sub-attomole quantitation including D:L-ratio determination (SDS- γ -cyclodextrin buffer), when the CZE-on-a-chip technique is applied, and give data closely similar to those already reported (Volume 30, p. 2) for HPLC analysis.¹¹¹⁹ Derivatization efficiency by aliphatic isothiocyanates has been investigated as a function of reaction time, temperature, and other parameters.¹¹²⁰ PTHs have been detected after CZE separation, through thermo-optical absorbance data,¹¹²¹ and analysis of N $^{\alpha}$ -Fmoc derivatives of lysine and methylated lysines separated by two-dimensional electrophoresis has been supported by mass spectrometric detection.¹¹²²

7.7 Assays for Specific Amino Acids. – Modifications of well-known colorimetric assays have been described, for histidine (coupling with diazotized p-aminoacetophenone followed by electrochemical quantitation),¹¹²³ and for the estimation of a large amount of cysteine in the presence of a small amount of cystine.¹¹²⁴ For this, a subtractive analysis stage in which an excess of N-ethylmaleimide is added, and unreacted reagent quenched with D,L-homocysteine, is coupled with dithioreitol reduction of cystine and ninhydrin analysis as usual.

The exquisitely specific immunoassay approach to amino acid analysis is not covered routinely in this Specialist Periodical Report. One paper covers a technique showing some breadth of application, in which surface plasmon resonance detection has been applied to an Igs immunosensor mounted on a chiral disc using a competitive antibody assay; this allows differential response of amino acid enantiomers and is a highly sensitive technique.¹¹²⁵

Amperometric biosensors of traditional design based on enzymes immobilized on an electrode are dedicated to L-glutamic acid assay (thermophilic L-glutamate dehydrogenase with NADP;¹¹²⁶ L-glutamate oxidase,¹¹²⁷ peroxidase with L-glutamate oxidase,¹¹²⁸ glutamate dehydrogenase and NADH oxidase,¹¹²⁹ L-glutamate decarboxylase coupled with a CO₂ electrode¹¹³⁰), L-alanine/ α -ketoglutarate/L-glutamic acid assay (L-alanine aminotransferase

with L-glutamate oxidase, with chemiluminescence exploited as a measure of the H_2O_2 produced¹¹³¹), and L-lysine assay (peroxidase and lysine oxidase¹¹³²). A flow injection analysis protocol for glutamic acid and glutamine based on L-glutamate dehydrogenase and L-aspartate aminotransferase depends on spectrophotometric quantitation of NADH generated from the analytes.¹¹³³ A review of the literature of 1997 gives thorough coverage of the different categories of amino acid assays using biosensors.¹¹³⁴

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